

# 1982 Mercedes-Benz V8 Tune-Up

## TUNE-UP

380 Series

not as specified, or fluctuates from infinity to any value, replace wire(s).

### ENGINE IDENTIFICATION

The engine identification number is located on left rear side of engine crankcase.

#### ENGINE CODE

Application	Code
380SL .....	116.962
380SEL & 380SEC .....	116.963

### ENGINE COMPRESSION

Check compression pressure with engine at normal operating temperature, throttle valve fully open and all spark plugs removed. Crank engine at least 8 "puffs" per cylinder.

#### COMPRESSION SPECIFICATIONS

Compression Ratio .....	8.3:1
Compression Pressure	
Normal .....	123 psi (8.6 kg/cm <sup>2</sup> )
Minimum .....	109 psi (7.7 kg/cm <sup>2</sup> )
Maximum Variation	
Between Cylinders .....	22 psi (1.5 kg/cm <sup>2</sup> )

### VALVE CLEARANCE

Mercedes-Benz V8 engines use hydraulic valve lifters and no adjustment is necessary.

### VALVE ARRANGEMENT

380 Series  
 Right Bank — E-I-E-I-E-I-E (Front to rear)  
 Left Bank — E-I-I-E-I-E-I-E (Front to rear)

### SPARK PLUGS

#### SPARK PLUG TYPE

Application	Bosch	Champion
All models .....	W9D .....	N12Y

#### SPARK PLUG SPECIFICATIONS

Application	Gap In. (mm)	Torque Ft. Lbs. (N.m)
All Models .....	.032 (.81) .....	22 (30)

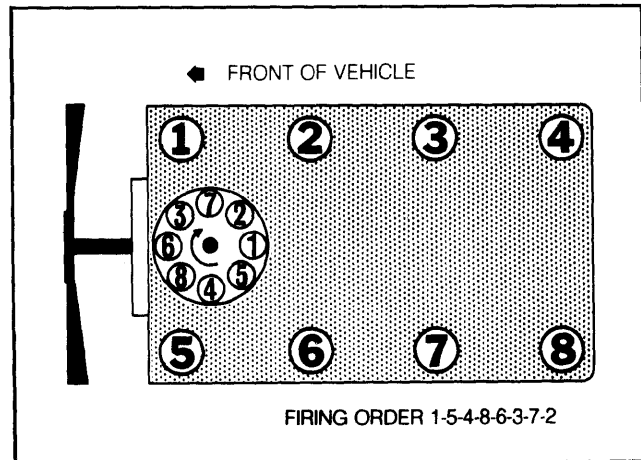
### HIGH TENSION WIRE RESISTANCE

Carefully remove high tension wires from spark plugs and distributor cap. Using an ohmmeter, check resistance of wires while gently twisting wire. Resistance should be 25,000-30,000 ohms. If resistance is

### DISTRIBUTOR

All models are equipped with a Bosch breakerless transistorized distributor. No regular maintenance or adjustments are necessary.

Fig. 1: Firing Order and Distributor Rotation (All Models)



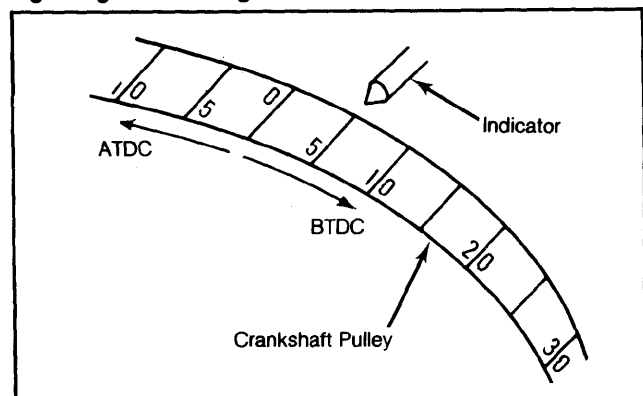
### IGNITION TIMING

Check or adjust ignition timing with engine at normal operating temperature, idle speed set to specifications and distributor vacuum lines connected.

#### IGNITION TIMING (Degrees BTDC @ RPM)

Application	Man. Trans.	Auto. Trans.
All Models .....		5@500

Fig. 2: Ignition Timing Mark Location



### IDLE SPEED & MIXTURE

#### IDLE SPEED

All models are equipped with electronic idle speed control and no adjustments are necessary.

## TUNE-UP (Cont.)

### IDLE MIXTURE

**NOTE:** Mixture control unit adjustment screw opening is plugged to prevent tampering. Adjustment is not a normal maintenance procedure and should not be performed unless mixture control unit is replaced or vehicle fails emissions testing.

1) Warm engine to normal operating temperature and adjust timing. Remove cover from diagnostic plug (on fender panel near hood hinge). Connect voltmeter negative lead to pin 3 of plug, and positive lead to battery voltage.

2) Disconnect oxygen sensor plug (near sensor under vehicle). Observe voltmeter reading and place a piece of tape on voltmeter dial to indicate needle position. Needle should not be moving.

**NOTE:** Oxygen sensor plug is inside a holder. Unscrew holder bolt (if necessary), push plug out of holder, and disconnect.

3) Reconnect oxygen sensor. Needle should vibrate and vibrations should be centered around mark on voltmeter. If not, adjustment is necessary.

4) Remove plug from mixture control unit. Insert Allen wrench and adjust mixture screw carefully

until needle is centered around mark on voltmeter dial. Remove test equipment and plug adjustment opening.

### IDLE SPEED SPECIFICATIONS

Application	Idle RPM
All Models <sup>1</sup>	
Engine Cold .....	750
Engine Warm .....	500

<sup>1</sup> — Non-adjustable.

## FUEL PUMP

### FUEL PUMP PERFORMANCE

Application	Pressure psi (kg/cm <sup>2</sup> )	Volume in 30 Sec. Pints (Liters)
All Models .....	72-81 (5.0-5.6)	2 (.9)

## EXHAUST EMISSION SYSTEMS

See EXHAUST EMISSION SYSTEMS section.

## GENERAL SERVICING

### IGNITION

#### DISTRIBUTOR

All models are equipped with a Bosch breakerless transistorized distributor. No regular maintenance or adjustments are necessary.

#### IGNITION COIL

### RESISTANCE Ohms @ 68°F (20°C)

Application	Primary	Secondary
All Models .....	.38-.42	8000-11,000

## FUEL SYSTEMS

### FUEL INJECTION

All models use Bosch Lambda Continuous Injection System fuel injection.

## ELECTRICAL

### BATTERY

### BATTERY SPECIFICATIONS

Application	Amp. Hr. Rating
380SL .....	88
380SEC & 380SEL .....	66

### STARTER

All models are equipped with Bosch starters.

### STARTER SPECIFICATIONS

Application	Volts	Amps	Test RPM
All Models .....	11.5	50-80	8300

### ALTERNATOR

All models are equipped with Bosch integrally regulated alternators.

### ALTERNATOR SPECIFICATIONS

Application	Rated Amp. Output
All Models .....	70

### ALTERNATOR REGULATOR

All models are equipped with Bosch integral alternator regulators.

### REGULATOR OPERATING VOLTAGE @ 68°F (20°C)

Application	Voltage
All Models .....	13.0-14.5

## SERVICE SPECIFICATIONS

### BELT ADJUSTMENT

Application	<sup>1</sup> Deflection In. (mm)
Power Steering Belt .....	.4 (10)
All Other Belts .....	.2 (5)

<sup>1</sup> — With moderate thumb pressure applied midway between pulleys.

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## GENERAL SERVICING (Cont.)

### REPLACEMENT INTERVALS

Component	Miles
Oil Filter .....	7500
Air Filter .....	30,000
Fuel Filter .....	60,000
Spark Plugs .....	30,000
Oxygen Sensor .....	30,000
Auto. Trans. Filter .....	30,000

### FLUID CAPACITIES

Application	Quantity
Crankcase (Includes Filter) .....	8.5 qts. (8.0L)
Cooling System .....	13.2 qts. (12.5L)
Auto. Trans. (Dexron) .....	6.5 qts. (6.2L)
Rear Axle (SAE 90) .....	2.8 pts. (1.3L)
Power Steering (Dexron)	
380SL .....	3.0 pts. (2.8L)
380SEC & 380SEL .....	2.6 pts. (1.2L)
Fuel Tank	
380SL .....	22.5 gals. (85.1L)
380SEC & 380SEL .....	23.8 gals. (90.1L)