

# 1982 Jaguar 6 Tune-Up

## TUNE-UP

**XJ6**

### ENGINE IDENTIFICATION

Engine number is stamped on top of cylinder block at rear of engine. Number is also stamped on Commission Plate which is located in the engine compartment.

### ENGINE COMPRESSION

Check compression pressure with engine at normal operating temperature, throttle valve wide open, all spark plugs removed and coil wire disconnected.

#### COMPRESSION SPECIFICATIONS

Compression Ratio .....	8.1:1
Compression Pressure .....	<sup>1</sup>
Max. Variation Between Cylinders ..	5 psi (.35 kg/cm <sup>2</sup> )

<sup>1</sup> — Compression pressures vary from engine to engine. The critical factor is pressure variation between cylinders.

### VALVE CLEARANCE

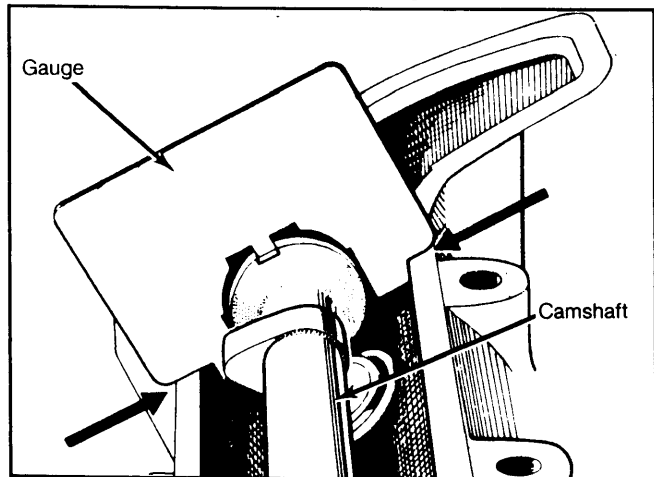
1) With camshaft covers removed, rotate camshafts and record clearance between heel of each cam lobe and its respective tappet. If adjustment is necessary, rotate cam shaft and align with valve timing gauge (C 3993) before removing final camshaft retaining nut. Disconnect sprockets from camshafts.

**NOTE: DO NOT rotate engine while camshaft sprockets are disconnected.**

2) Remove camshaft bearing caps and lift off camshaft. Remove each tappet that required adjustment and note its location for reassembly in its original position. Remove adjusting pad and measure thickness.

3) Use measured pad thickness and difference between measured valve clearance and specified clearance to calculate required thickness of new adjusting pad. Adjusting pads are available in increments of .001" (.03

**Fig. 1: Position of Valve Timing Gauge**



Use gauge to position camshaft before final sprocket removal and installation.

mm) from .085" (2.16 mm) to .110" (2.79 mm) and are marked with letters from "A" to "Z", respectively.

4) Insert correct adjusting pads and install tappets. Install camshafts and align with timing gauge. Torque camshaft bearing cap nuts to 9 ft. lbs. (12.2 N.m). Connect camshaft sprockets and install camshaft covers.

#### VALVE CLEARANCE SPECIFICATIONS

<b>Application</b>	<b><sup>1</sup> Clearance In. (mm)</b>
Intake & Exhaust .....	.012-.014 (.30-.35)

<sup>1</sup> — Clearance measured with engine cold.

#### VALVE ARRANGEMENT

Left Side — All Exhaust  
Right Side — All Intake

### SPARK PLUGS

#### SPARK PLUG TYPE

<b>Application</b>	<b>Champion No.</b>
All Models .....	N12Y

#### SPARK PLUG SPECIFICATIONS

<b>Application</b>	<b>Gap</b>	<b>Torque</b>
	<b>In. (mm)</b>	<b>Ft. Lbs. (N.m)</b>
All Models .....	.035 (.89)	27 (36)

### HIGH TENSION WIRE RESISTANCE

Carefully remove high tension wires from plugs and distributor cap. Using an ohmmeter, check resistance of each wire while gently twisting wire. If resistance is incorrect, or fluctuates from infinity to any value, replace wire.

#### WIRE RESISTANCE

<b>Application</b>	<b>Ohms</b>
All Models .....	30,000

### DISTRIBUTOR

All models are equipped with breakerless, electronic ignition systems. Under normal operating conditions, no adjustments are necessary. If distributor has been disassembled or parts have been replaced, check gap between the timing rotor and pick-up module and adjust as needed.

#### PICK-UP COIL AIR GAP

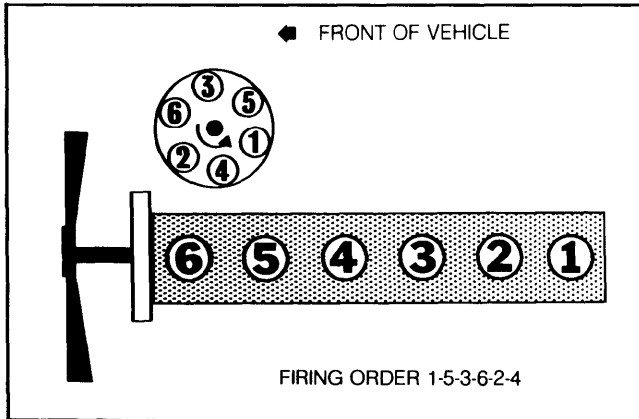
<b>Application</b>	<b>Gap In. (mm)</b>
All Models .....	.008-.014 (.20-.35)

## TUNE-UP (Cont.)

### DISTRIBUTOR

All models are equipped with breakerless, electronic ignition systems. Under normal operating conditions, no adjustments are necessary. Check the gap between the timing rotor and pick-up module. If gap is not .008-.014" (.20-.35 mm), it should be adjusted.

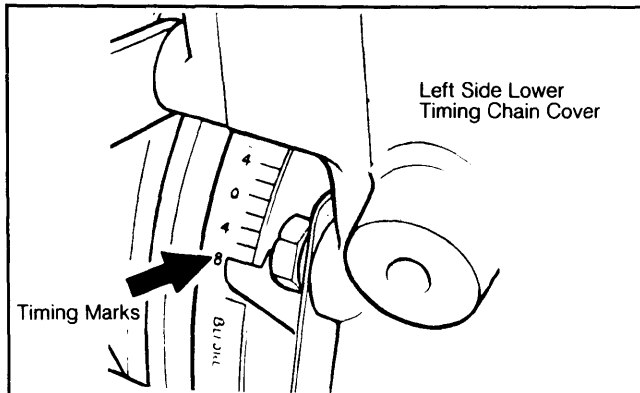
Fig. 2: Firing Order and Distributor Rotation



### IGNITION TIMING

1) Check or adjust ignition timing with engine at normal operating temperature, idle speed set to specification and distributor vacuum line connected.

Fig. 3: Ignition Timing Mark Location



2) If timing is not correct, loosen distributor clamp bolt and rotate distributor until correct timing is obtained. Tighten clamp bolt.

### IGNITION TIMING (Degrees BTDC@RPM)

Application	Timing
All Models .....	8@800

### IDLE SPEED & MIXTURE

**NOTE:** Mixture adjustment is NOT a part of normal tune-up procedure and should not be performed unless fuel injection parts are replaced or vehicle fails emissions testing.

1) Connect a tachometer and CO% meter to engine (at exhaust manifold test points). Run engine until normal operating temperature is reached. Check idle speed and adjust, if needed, with air volume screw at air distribution block.

2) Remove plug on airflow meter to locate mixture adjustment screw. Disconnect oxygen sensor and allow engine to idle for 1 minute to stabilize mixture.

3) Turn mixture screw clockwise to richen mixture and counterclockwise to lean mixture. If correct setting cannot be attained, check that all electrical connections and all hoses are in good condition and properly located.

4) Replace oxygen sensor lead and disconnect test instruments.

### IDLE SPEED & CO LEVEL

Application	Idle RPM	<sup>1</sup> CO%
All Models .....	800 .....	.5-1.5

<sup>1</sup> — With oxygen sensor disconnected.

### FUEL PUMP

#### FUEL PUMP PERFORMANCE

Application	Pressure psi (kg/cm <sup>2</sup> )
All Models .....	36 (2.5)

### EXHAUST EMISSION SYSTEMS

See EXHAUST EMISSION SYSTEMS section.

## GENERAL SERVICING

### IGNITION

#### DISTRIBUTOR

All models are equipped with Lucas Constant Energy Ignition System.

### DISTRIBUTOR PICK-UP COIL RESISTANCE (Ohms)

Application	Resistance
All Models .....	2.2-4.8

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## GENERAL SERVICING (Cont.)

### FUEL SYSTEMS

#### FUEL INJECTION

All models are equipped with Lucas-Bosch L-Jetronic fuel injection.

### ELECTRICAL

#### BATTERY

##### BATTERY SPECIFICATIONS

Application	Amp. Hr. Rating
All Models .....	75

#### STARTER

All 6-cylinder models are equipped with Lucas pre-engaged starters.

##### STARTER SPECIFICATIONS

Application	Amps	Test RPM
All Models .....	100	5500

#### ALTERNATORS

There are 3 different alternators used in 6-cylinder Jaguars. Air conditioned models use either a Lucas Model 25ACR, or a Motorola Model 9AR 25 12P. Non-air conditioned models use a Lucas Model 18ACR alternator.

##### ALTERNATOR SPECIFICATIONS

Application	Rated Amp. Output
Lucas	
18ACR .....	45
25ACR .....	66
Motorola	
9AR 25 12P .....	70

#### ALTERNATOR REGULATOR

All models use Lucas or Motorola regulators.

##### REGULATOR OPERATING VOLTAGE@68°F (20°C)

Application	Voltage
Lucas .....	13.6-14.4
Motorola .....	13.7-14.7

### SERVICE SPECIFICATIONS

#### BELT ADJUSTMENT

Application	<sup>1</sup> Deflection In. (mm)
Alternator Belt .....	.15 (3.8)
Power Steering Belt .....	Self-Adjusting
Air Conditioning Belt .....	.17 (4.3)

<sup>1</sup> — With 3.0 lbs. (1.4 kg) pressure applied midway between pulleys on longest belt run.

#### REPLACEMENT INTERVALS

Component	Miles
Oil Filter .....	7500
Air Filter .....	30,000
Fuel Filter .....	30,000
Auto. Trans. Fluid Filter .....	30,000
Oxygen Sensor .....	30,000
Spark Plugs .....	30,000

#### FLUID CAPACITIES

Application	Quantity
Crankcase (Includes Filter) .....	8.7 qts. (8.3L)
Cooling System .....	19.5 qts. (18.2L)
Auto. Trans. (ATF Type F) .....	16.8 pts. (8.0L)
Rear Axle (SAE 90) .....	3.3 pts. (1.6L)
Fuel Tank	
Right Side .....	13 gals. (48L)
Left Side .....	13 gals. (48L)