

2 1981 Medium & Heavy Duty Tune-Up

ENGINE	IGNITION TIMING		DISTRIBUTOR		SPARK PLUGS		CARBURETOR	No.
	Man. Trans.	Auto. Trans.	Cam Angle	Point Gap	Type	Gap	Make & Type	
CHRYSLER CORP 360"-3 V8 446" V8	4°B② 5°B	4°B② 5°B	① ①	① ①	CH RF-10 CH RBN-13Y	.035" .035"	Holley 2245 Holley 4150G	1 2
FORD 370" V8 2-Bbl 4-Bbl 429" V8 477" & 534" V8	6°B 6°B② 6°B 10°B	6°B 6°B② 6°B 10°B	① ① ① ①	① ① ① ①	MC ASF-32 MC ASF-32 MC ASF-32 MC BYSF-31-4	.044" .044" .044" .040"	Holley 2300EG Holley 4180EG Holley 4180EG Holley 4150EG	3 4 5 6
GENERAL MOTORS 292" 6 Cyl 350" V8 366" V8 427" & 454" V8	8°B 4°B 8°B 8°B	8°B 4°B 8°B 8°B	① ① ① ①	① ① ① ①	AC R44T AC R44T AC R43T AC R42T	.035" .045" .045" .045"	Roch 1ME Roch 2G Holley 4150EG Holley 4150EG	7 8 9 10
IHC 345" V8 392" V8 404" V8 2-Bbl 4-Bbl 446" V8 537" V8	TDC TDC 9°B 9°B 5°B 7°B	TDC TDC 9°B 9°B 5°B 7°B	① ① ① ① ① ①	① ① ① ① ① ①	CH RJ6 CH RJ6 CH RBN-13Y CH RBN-13Y CH RBN-13Y CH RBN-11Y	.030" .030" .030" .030" .030" .030"	Holley 2300EG Holley 2300EG Holley 2300EG Holley 4150G Holley 4150G Holley 4150G	11 12 13 14 15 16

IGNITION TIMING: B — BTDC; A — ATDC.

SPARK PLUGS: AL — Autolite; CH — Champion; MC — Motorcraft.

CARBURETORS: Roch — Rochester.

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No.	HOT IDLE		FAST IDLE			Remarks
	Man. Trans.	Auto. Trans.	Man. Trans.	Auto. Trans.		
			RPM	Cam Step	RPM	
1 2	700 ^① 650	700 ^③ 650	1600 2400	High	1600 2400	①Electronic Ignition. ②On models with carb TQ9261S, set at 10°. ③On models with carb TQ9261S, set to 750 RPM.
3 4 5 6	600 600 600 600	600 600 600 600	2200 2500 2700 2500	High High High High	2200 2500 2700 2500	①Electronic Ignition. ②Calif models, 2°.
7 8 9 10	700 700 700 700	700 700 700 700	2400 ② 2200 2200	High ② High High	2400 ② 2200 2200	①Electronic Ignition. ②See Tune-Up Decal.
11 12 13 14 15 16	650 650 550 550 650 525	650 650 650 650 650 625	2000 2000 1800 2400 2400 2000	2000 2000 1800 2400 2400 2000	①Electronic Ignition.