

Engine Cooling Systems

INTERNATIONAL HARVESTER

COOLING SYSTEM CAPACITY	
Application	① ② Quarts
1965-68	
4 Cyl.	③ 12
6 Cyl.	16
V8	
Scout	③ 18
266"	19
304"	20
345"	21
1969-70	
4 Cyl.	③ 12
6 Cyl.	11
V8	
Scout	③ 18
304"	17
345"	18
392"	19
1971	
4 Cyl.	③ 12
6 Cyl.	③ 11
V8	
Scout	③ 18
304"	④ 19
345"	④ 20
392"	④ 21
1972	
4 Cyl.	14
6 Cyl.	
Scout	11.5
All Others	11

COOLING SYSTEM CAPACITY (Cont.)	
Application	① ② Quarts
1972 (Cont.)	
V8	
304"	19
345"	20
392"	21
1973-74	
6 Cyl.	
Scout	11.5
All Others	12
V8	
304"	19
345"	20
392"	21
① - With increased capacity radiator, fill to one inch below top of radiator upper tank. All models with cooling system reservoir require two additional qts.	
② - On 1965-72 models (exc. Scout) equipped with heater, add one qt.	
③ - Add 1.5 qts. on Scout models equipped with heater.	
④ - Travelall models require one qt. less than capacity shown.	

THERMOSTAT		
Application	① Initial Open	① Full Open
4 Cyl.	177-184	202
6 Cyl.		
232"	192-199	219
258"	202-209	228
V8	167-174	192
① - Specifications are in °F.		