

CHRYSLER CORP.

TIGHTENING SPECIFICATIONS

Oil Pan Attaching Bolts	INCH Lbs.
6 Cyl. Engines	
1965-74 All Models.....	200
V8 Engines	
1965-72 Exc. "B" & "PB" Models.....	180
1970-72 "B" & "PB" Models.....	200
1973-74 All Models.....	200

NOTE — Torque specifications for components other than oil pan attaching bolts may be found in Engine Removal Section.

NOTE — Information was not available at time of this publication on models not specifically called out in oil pan removal procedures.

6 CYLINDER ENGINES

1965-70 A-100 MODELS

Disconnect battery cables at battery and remove dipstick from engine. Raise vehicle on a hoist and drain crankcase. Remove oil pan attaching bolts and lower oil pan from vehicle. Remove oil pick up tube and screen.

1970-74 "B" MODELS

1) Disconnect battery ground cable and remove engine compartment cover. Remove carburetor air cleaner and oil level dipstick and tube from engine. Disconnect throttle linkage at rear of engine and clutch or automatic transmission linkage. Raise engine slightly and support with suitable tool (C-3809).

2) Raise vehicle on hoist and drain crankcase. Remove starter, drive shaft and engine rear support. Remove transmission from vehicle. **NOTE** — On automatic transmission, remove transmission with filler tube installed and torque converter separated from drive plate.

3) Remove clutch assembly and flywheel or drive plate from crankshaft flange. Position fan to provide maximum clearance between blades and radiator core. Raise rear of engine approximately 2". Remove oil pan attaching bolts. Position crankshaft to allow counterweights on crankshaft to clear oil pan. Lower oil pan and rotate slightly toward left side to clear oil pick up tube and screen.

1965-74 ALL OTHER MODELS

Remove oil dipstick and raise vehicle on hoist. **NOTE** — Contact frame at front to allow front axle to drop. Drain

crankcase. Remove frame reinforcement (if equipped) and left transmission housing brace. Remove oil pan attaching bolts and lower oil pan down and toward front of engine. Remove oil pick up tube and screen.

V8 ENGINES

1968 318" "D" & "W" MODELS

Disconnect battery ground cable from engine and remove dipstick. Raise vehicle on hoist and drain crankcase. Remove engine to torque converter left housing bracket. Remove exhaust cross-over pipe from manifolds and allow to hang. **NOTE** — On some models it may be necessary to remove cross-over pipe. Remove oil pan attaching bolts and lower oil pan from vehicle.

1968-70 318" A-100 MODELS

Disconnect battery ground cable from engine and remove dipstick. Raise vehicle on hoist and drain crankcase. Remove left engine to torque converter or clutch housing brace. Disconnect exhaust pipes from manifolds and allow to hang. Remove oil pan attaching bolts and lower oil pan from vehicle.

1970-74 318" & 360" "B" MODELS

1) Disconnect battery ground cable and remove engine compartment cover. Remove carburetor air cleaner and oil level dipstick. Disconnect throttle linkage at rear of engine and clutch or automatic transmission linkage. Raise engine slightly and support with suitable tool (C-3809).

2) Raise vehicle on hoist and drain crankcase. Remove starter, oil filter, drive shaft and engine rear mount. Remove transmission from vehicle. **NOTE** — On automatic transmission, remove transmission with filler tube installed and torque converter separated from drive plate.

3) Remove clutch assembly and flywheel or drive plate from crankshaft flange. Position fan to provide maximum clearance between blades and radiator core. Raise rear of engine approximately 2". Position crankshaft to allow counterweights on crankshaft to clear oil pan. **NOTE** — Maximum clearance is achieved when notch of crankshaft flange is at three o'clock position.

4) Remove oil pan attaching bolts. Lower oil pan enough to reach and turn oil pick up tube and strainer slightly towards right side. Remove oil pan from vehicle.

1968-74 MOTOR HOMES

Drain crankcase oil. On 318-3" engines disconnect exhaust cross-over pipe from both manifolds and remove right and left engine-to-torque converter housing support brackets. On all engines, remove oil pan attaching bolts and remove oil pan from vehicle.