

DASHER, RABBIT, & RABBIT PICKUP 4 CYLINDER DIESEL

ENGINE CODING

ENGINE IDENTIFICATION

Engine coding for Volkswagen Diesel engines is CK. Engine identification is stamped on left side of block on machined pad near number three cylinder.

ENGINE, CYLINDER HEAD & MANIFOLDS

ENGINE

NOTE — *Manufacturer recommends that engine/transmission assembly be LOWERED out of Rabbit models as a unit.*

Removal (Rabbit) — 1) Disconnect ground strap at battery and open coolant expansion tank. Open heater valve and drain all coolant from system at thermostat flange. Remove radiator with fan. Remove alternator and detach fuel filter from body.

2) Disconnect wires for fuel shut-off solenoid, glow plugs, oil pressure switch and coolant temperature sensor. Disconnect hoses for heater and expansion tank. Remove fuel supply and return lines and disconnect accelerator cable with bracket from injection pump. Disconnect cold start cable.

3) On air conditioned vehicles, remove air conditioner compressor and mounting brackets and set out of way without disconnecting hoses. On all models, disconnect wires from starter and back-up light switch and ground from transmission mount. On manual transmission models, detach clutch cable and remove relay shaft lever.

4) Remove exhaust flex pipe nuts or spring clips. Disconnect drive shafts from drive flanges. Remove starter, horn, oil filter and front engine mount. Remove axle nuts and disconnect lower ball joints from bearing housings, then remove drive shaft while holding strut assembly away from vehicle.

5) Reconnect ball joints so vehicle may be lowered onto wheels. Remove complete rear mount. Remove right front wheel. Attach suitable sling (US 1105) to engine and lift slightly. On manual transmission models, remove relay shaft and gearshift lever rods.

6) On all models, remove bolts holding side mounts to body and lower engine/transmission assembly to dolly. Raise vehicle to clear and remove assembly from beneath car.

Installation — To install, reverse removal procedures noting that fuel supply and return union screws are not interchanged. Fuel return pipe union screw is marked "OUT" on hex. head.

Removal (Dasher) — 1) Disconnect battery ground strap and open heater valve. Drain cooling system by removing thermostat and remove thermostat connector. Remove radiator with fan and shroud. Disconnect fuel supply and return lines at injection pump.

2) Detach accelerator cable and bracket from pump body. Disconnect cold start cable. Disconnect wires for fuel shut off solenoid, coolant temperature sensor, oil pressure switch, and glow plugs. Disconnect coolant and vacuum hoses. Disconnect clutch cable from bracket and lever on manual transmission models.

3) Loosen right engine mount at top and bottom. Remove alternator. Remove entire front engine mount and loosen left engine mount at top. Remove exhaust pipe from manifold and bracket from transmission. Remove starter. Remove engine/transmission bolts and flywheel cover plate bolts.

4) Install support bar under transmission and attach suitable engine sling (US 1105). Raise engine until assembly hits steering rack housing and remove left engine mount. Detach engine from transmission. Lift from vehicle while at the same time turning to clear body.

Installation — Ensure that dowel bushings fit block properly and install intermediate plate on bushings. (Use grease to stick plate to block.) Place starter on engine carrier before installing engine. Complete installation in reverse sequence of removal. Ensure that all mounts, cables and pipes are aligned and tightened without tension.

CYLINDER HEAD & MANIFOLDS

NOTE — *Cylinder head may be removed and installed with engine in car.*

Removal — 1) Remove air cleaner and ducting, then drain cooling system. Remove camshaft drive belt. Unbolt thermostat housing from water pump. Disconnect battery ground strap.

2) Disconnect accelerator cable from injection pump. Detach fuel lines at injectors by unscrewing unions. Disconnect wire from glow plug bus, temperature sending wire and any other wires which could interfere with removal of cylinder head.

3) Remove nuts holding exhaust pipe to manifold and unbolt exhaust pipe support from engine/transaxle assembly. From underneath car, remove bolts and nuts holding exhaust manifold to cylinder head, then remove manifold from head. Disconnect coolant hoses from head and remove any other hoses which may interfere with head removal.

4) Remove cylinder head cover bolts and retaining plates. Carefully lift off cover and gasket. Loosen head bolts beginning at outer ends and work toward center. Lift off head and remove injectors and glow plugs to prevent damage while working on head.

5) Remove combustion chamber inserts by placing drift through injector hole and tapping out with hammer. Prior to installation, pre-chamber inserts must be reinstalled. When replacing injectors, new heat shields must be used between each injector and cylinder head. Remove old heat shield and place new shield in position with recess upward, towards injector. Tighten injector to 50 ft. lbs. (7.0 mkg).

NOTE — *Combustion chamber inserts are NOT supplied as spare parts on latest models. If inserts are damaged it will be necessary to replace cylinder head.*

Installation — 1) Clean gasket surface and ensure that cylinder head and block are not warped. Maximum distortion of .004" (.010 mm) is allowed. If installing on original piston and block assembly select a new head gasket that has the same marks as the original.

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2) To determine proper gasket, measure projection of piston above block when at TDC. Select proper gasket from following table:

Available Cylinder Head Gaskets

Piston Projection in Inches (mm)	Gasket Thickness in Inches (mm)	Identification Notches
.017-.025 (.43-.63)051 (1.30) 2
.025-.032 (.63-.82)055 (1.40) 3
.032-.036 (.82-.92)059 (1.50) 4
.036-.040 (.92-1.02)063 (1.60) 5

Gasket must be installed with word "OBEN" facing up.

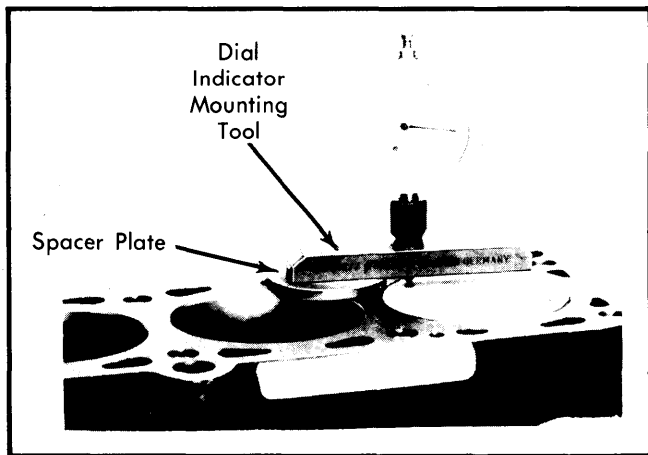


Fig. 1 Measuring Piston Projection

CAUTION — Due to the aluminum construction of the head, do not use metal brushes or scrapers to clean gasket sealing surface or combustion chambers. Use solvent and wooden or plastic scrapers to remove foreign material. Do not mar piston tops when cleaning cylinder block. Ensure that all bolt holes and cylinder bores are absolutely free of debris prior to installing head or bolts.

3) Lower head carefully onto gasket using 2 of the outermost bolts and washers to keep gasket and head aligned with block. Tighten head bolts in the sequence shown, first to 35 ft. lbs. (5.0 mkg), then to 50 ft. lbs. (7.0 mkg) and finally to 65 ft. lbs. (9.0 mkg). Complete installation in reverse order of removal.

NOTE — After approximately 1000 miles, retorque cylinder head bolts. Loosen them 30° in proper sequence, one at a time, and then retighten to 65 ft. lbs. (9.0 mkg).

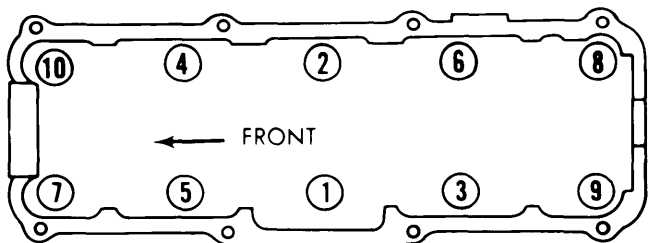


Fig. 2 Cylinder Head Tightening Sequence (Loosen in Reverse Order)

CAMSHAFT

TIMING BELT

NOTE — Sprockets do not have to be removed to replace drive belt.

Removal — Loosen alternator and remove V-belt and crankshaft V-belt pulley. Remove air cleaner and ducting, drive belt cover, and cylinder head cover. Remove timing plug on top of bell housing. Rotate engine to bring No. 1 piston to TDC. Check that TDC mark on flywheel is aligned with reference mark. See Fig. 3. Using locking tool (2065 or equivalent), lock camshaft in place from rear of engine. Lock injection pump in TDC position with special pin (2064). Loosen drive belt tensioner and remove belt.

CAUTION — Do not turn camshaft or crankshaft with drive belt removed.

Installation — 1) Make sure that flywheel is still aligned with TDC mark. With camshaft and injection pump still locked in position, loosen camshaft sprocket bolt 1/2 turn and lightly tap camshaft drive gear loose from camshaft. Install drive belt.

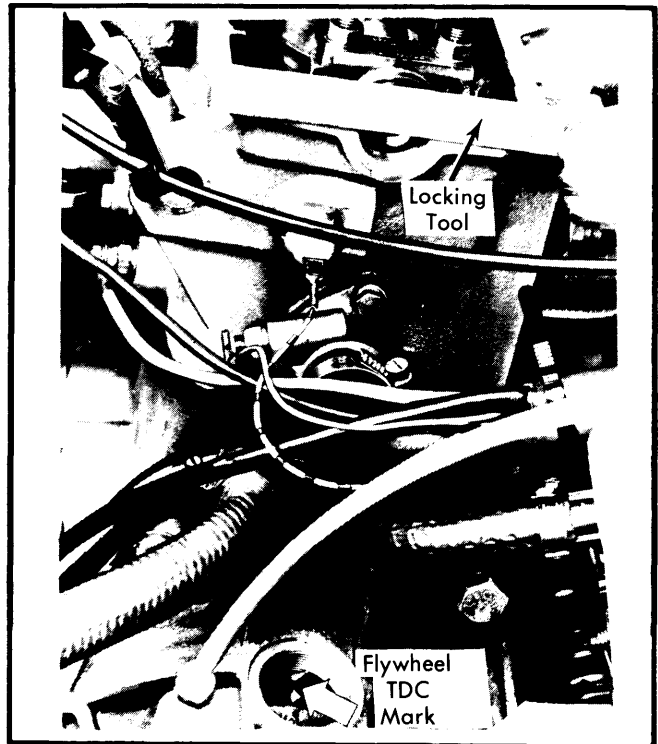


Fig. 3 Flywheel TDC Mark and Camshaft Locking Tool

2) Adjust belt tension by turning tensioner to right until scale reads 12-13 on VW 210 tool. Tighten camshaft sprocket bolt to 33 ft. lbs. (4.5 mkg). Remove locks from injection pump and camshaft. Turn crankshaft 2 revolutions in direction of engine rotation (clockwise). Using a rubber hammer, strike belt once between camshaft sprocket and injection pump sprocket. Recheck belt tension and install remaining components in reverse of removal procedure.

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NOTE — Belt tension may also be checked by grasping belt between camshaft sprocket and pump, and twisting 90°. Belt is too loose if it will twist more than 90°; too tight if it will not twist 90°.

CAMSHAFT

Removal — Remove timing belt. Loosen bearing caps in following sequence: 5, 1, and 3, then loosen caps 2 and 4 diagonally. Bearing caps are numbered front (sprocket end) to rear (flywheel end).

Inspection — 1) Number and remove cam followers, then reinstall camshaft using only end (1 and 5) bearing caps. Check axial play of camshaft with dial indicator. If play exceeds .006" (.15 mm), either head or camshaft is worn and must be replaced.

2) To measure camshaft bearing clearance, install caps one at a time and check with either a dial indicator or Plastigage. Check camshaft runout by installing shaft between centers and applying dial indicator at center bearing journal. Runout must not exceed .0004" (.01 mm) when camshaft is rotated.

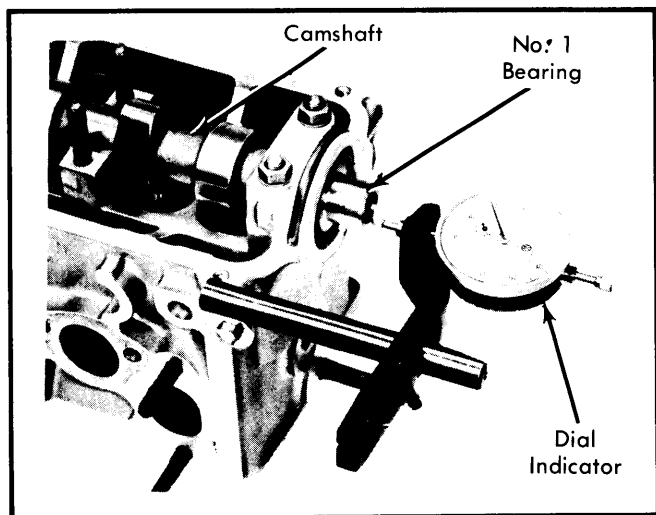


Fig. 4 Measuring Camshaft End Play

3) Inspect cam lobes, followers, and all bearing surfaces. Ensure that all oil passages are clean. Replace any components showing signs of pitting, galling or signs of seizure.

Installation — Lightly lubricate all components for assembly. Install cam followers in original bores with matching adjusting discs. Place camshaft and number 2 and 4 bearing caps in position with cam lobes of No. 1 cylinder pointing upward. Gradually tighten all 4 bearing cap nuts until camshaft is fully seated; then install caps 5, 3, and 1. Use seal installer (10-203 or equivalent) to install front oil seal and complete installation in reverse order of removal.

VALVE TIMING

See **TIMING BELT** procedures in this article.

INJECTION PUMP TIMING

1) To check injection pump timing, remove valve cover and timing belt cover. Set engine to TDC on No. 1 cylinder with TDC mark on flywheel in line with boss on bell housing. Attach setting bar (VW 2065) to camshaft and turn until one end rests on head.

2) Measure clearance at opposite end of bar with a feeler gauge, then take 2 feeler gauges 1/2 of this thickness and insert under each end of bar. Check that pin (VW 2064) fits in holes in pump sprocket and mounting plate.

3) If pin does NOT fit in holes, remove drive belt and turn sprocket until marks on sprocket and mounting plate are in line. Lock pump sprocket with pin (VW 2064) and install drive belt. See **TIMING BELT** procedures in this article.

VALVES

VALVE ARRANGEMENT

E-I-E-I-E-I-E (front to rear).

VALVE GUIDE SERVICING

1) To check for wear, insert NEW valve in clean valve guide until stem end is flush with spring end of guide. Use dial indicator to check that lateral (rocking) movement is no more than .051" (1.3 mm) for exhaust valves and .039" (1.0 mm) for intake valves when moved back and forth against indicator.

2) Prior to replacing worn guides, check that head is not cracked and that valve seats can be refaced. Press out old guides and coat new guides with oil. Press new guides in up to shoulder but do not use more than one ton of pressure once shoulder is seated. Hand ream guides to proper uniform diameter of .315-.316" (8.013-8.035 mm).

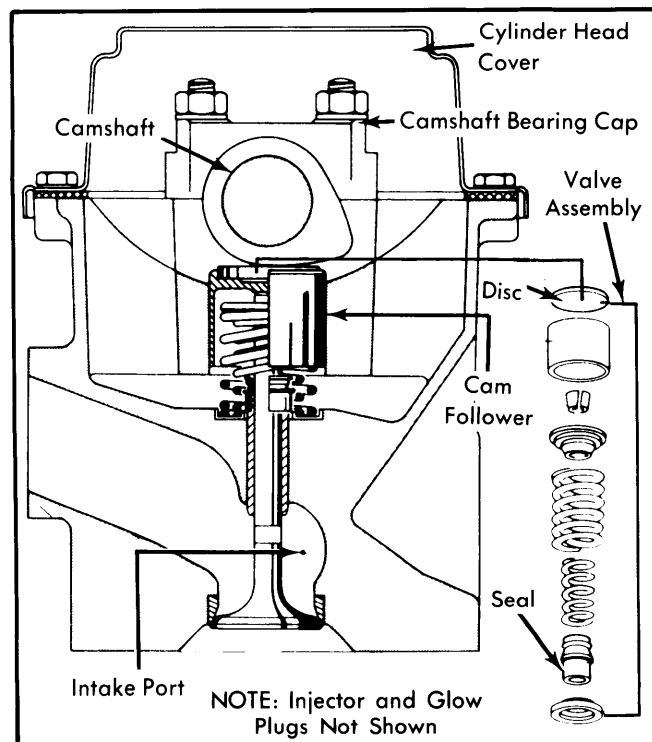


Fig. 5 End View of Camshaft and Valve Assembly

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VALVE STEM SEALS AND SPRINGS

NOTE — It is possible to replace valve springs and seals with head installed provided camshaft and tappets are removed. Piston of cylinder concerned must be at top dead center position.

Use suitable spring compressor to depress spring and retainer. Remove keepers, then remove retainer and springs. Remove stem seal. Use protective sleeve over valve stem and install new seal. Complete assembly in reverse order of disassembly.

VALVE CLEARANCE ADJUSTMENT

1) Engine should be near operating temperature (coolant at about 95°F (35°C). Rotate crankshaft so that cam lobes for No. 1 cylinder (curb side) point upward. Check intake and exhaust clearance between heel of cam lobe and follower.

2) Use crankshaft pulley to rotate crankshaft 180° at a time and check No. 3, No. 4, and No. 2 clearance. If clearances are not within specifications, use thinner or thicker adjusting discs to increase or decrease clearance.

CAUTION — Do not turn engine by camshaft pulley as this will stretch drive belt. Use a wrench to turn crankshaft or push vehicle in 4th gear to move crankshaft/valve train.

3) Twenty-six different thicknesses of discs are available in increments of .0019" (.05 mm) from .1181" (3.0 mm) to .1673" (4.25 mm). To install, turn crankshaft about ¼ turn past TDC and press cam follower down with suitable tool (VW 546). Remove old disc with special pliers (VW 10-208) and insert new disc with etched thickness marking toward cam follower.

Valve Clearance Specifications

Application	In. (mm)
Intake	
Hot008-.012 (.20-.30)
Cold006-.010 (.15-.25)
Exhaust	
Hot016-.020 (.40-.50)
Cold014-.018 (.35-.45)

NOTE — Cold settings are given for reference as initial settings to be used during cylinder head rework. Final adjustments are made at normal operating temperatures and should be checked after 1000 miles of operation.

PISTONS, PINS & RINGS

OIL PAN

Due to transverse suspension of engine ahead of front suspension, oil pan may be removed simply by removing mounting bolts. Oil pump may inspected or removed and replaced with pan off. It is recommended that any further repairs be accomplished with engine removed from car.

PISTON & ROD ASSEMBLY

Removal — Mark cylinder number on crown of each piston. If necessary, mark arrows pointing toward front of block on

piston crowns. Remove rod cap bolts and force piston out top of cylinder using wooden hammer handle. Mark rods and bearing caps for proper installation.

NOTE — If ridge at top of cylinder prevents piston removal, use ridge reamer prior to further disassembly. DO NOT force piston out of cylinder.

Installation — Turn crankshaft so No. 1 journal is at BDC. Install piston/rod assembly until ring compressor contacts block. Guide rod over journal and use wooden handle of hammer to push piston into cylinder. Repeat with No. 4 piston and rod assembly ensuring that tabs on bearing halves engage notches in respective rod and cap. Tighten caps on rods 1 and 4, then rotate crankshaft 180° and install No. 2 and No. 3 piston/rod assemblies.

PISTON PINS

Removal — Use needle-nose pliers to remove circlips. Press out pin and remove piston, noting direction piston is fitted to rod. If pin is too tight, heat piston to approximately 140°F (60°C) and then press out.

Installation — Check piston/pin fit for thumb push fit. Connecting rod/pin wear limit is .0015" (.04 mm). Connecting rod may be rebushed and honed to proper size if required. If pin is too loose in piston, replace both pin and piston.

FITTING PISTONS

Measure cylinder at 3 points: ⅜" (10 mm) from top and bottom, and at center of bore. Measure in line with and at 90° to thrust face. Cylinder wear limit is .0015" (.04 mm) out of round. If limit is exceeded, cylinders must be honed and new pistons fitted.

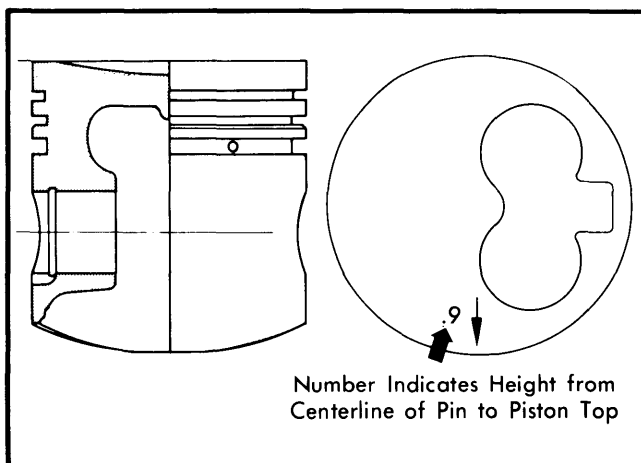


Fig. 6 Side and Top View of Diesel Piston

CRANKSHAFT MAIN & CONNECTING ROD BEARINGS

MAIN & CONNECTING ROD BEARINGS

1) Push crankshaft toward one end and measure end play at No. 3 (thrust) bearing. Main bearing caps are numbered "1"

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to "5" with "1" at drive belt end and "5" at flywheel end. Measure connecting rod end play (side play). Check all bearing clearances by the Plastigage method.

2) Measure crankshaft journals to determine size and any out-of-round. Maximum allowable out of round is .0012" (.03 mm). Install main inserts with bearing half having oil groove into block. Lubricate bearings and install caps in original positions.

Crankshaft Journal Diameters

Size	Main Bearing In. (mm)	Rod Bearing In. (mm)
Standard	2.124 (53.95)	1.809 (45.95)
1st US	2.114 (53.70)	1.799 (45.70)
2nd US	2.104 (53.45)	1.789 (45.45)
3rd US	2.094 (53.20)	1.779 (45.20)

REAR MAIN BEARING OIL SEAL

NOTE — Rear main bearing oil seal may be replaced with engine in vehicle. Transmission and flywheel must be removed.

Insert screwdriver between crankshaft flywheel flange and inside lip of oil seal. Pry oil seal out. Install guide sleeve tool 2003/2A (or equivalent) over crankshaft flange. Start new oil seal into recess in carrier. Remove guide sleeve then fit drive plate 2003/1 (or equivalent) and seat seal by tightening flywheel bolts in plate.

FRONT MAIN BEARING OIL SEAL AND INTERMEDIATE SHAFT OIL SEAL

NOTE — Diesel engine intermediate shaft rotates counterclockwise and utilizes a different seal than the gas engine. Arrow pointing counterclockwise on seal indicates correct application for Diesel model.

Remove camshaft belt and crankshaft sprocket. Pry seal from carrier carefully to avoid damage to carrier. Use tool 10-219 or equivalent to remove seal. Use suitable installing tool (10-203 or equivalent) and press new seal into carrier until flush with front of carrier. Remove steel driving sleeve from carrier and use aluminum part of tool to drive seal further in until it is recessed .080" (2 mm) from front of seal carrier.

NOTE — Same procedures are used for intermediate shaft seal except that intermediate shaft sprocket is removed. Seal is pressed in only until flush with carrier.

ENGINE OILING

Crankcase Capacity — 3.7 quarts with filter change; 3.2 quarts without filter change.

Oil Filter — Replaceable spin-on type.

Normal Oil Pressure — Minimum of 28 psi@2000 RPM and at normal operating temperature.

ENGINE OILING SYSTEM

Gear type oil pump provides oil for pressure feed to crankshaft journals, camshaft bearings, and intermediate shaft. A larger, heavy-duty oil filter and revised oil pump drive

are used in the Diesel. Other lubrication characteristics are similar to the spark ignition engines.

OIL PUMP

Removal — Drain oil and remove oil pan. Remove pump mounting bolts and pump along with pick-up tube. Install in vise and remove pick-up tube.

Inspection — Check oil pump gear backlash with feeler gauge. Clearance should be between .002-.008" (.05-.20 mm). Measure pump gear end play using machinist's square and feeler gauge for .006" (.15 mm) clearance or less. If specifications are exceeded, replace gears or pump.

Installation — To install, assure that all mating surfaces are clean, install gaskets and reverse removal procedure.

ENGINE COOLING

Cooling System Capacity — 7.3 quarts.

Thermostat — Begins to open at 190°F (87°C) and is fully open at 215°F (102°C). Radiator fan thermostwitch starts fan running at approximately 204°F (95°C), and shuts it off when coolant temperature drops to 195°F (91°C) or below. Radiator relief pressure should be 17-19 psi.

CAUTION — Never drain the coolant while the engine is hot. Cylinder head or engine block could warp if not allowed to cool prior to draining.

WATER PUMP

Removal — Drain cooling system. Disconnect battery ground strap and unplug alternator wires. Remove alternator. Disconnect thermostat housing and hoses from water pump. Remove bolts holding pump to engine block and remove pump.

Installation — To install, reverse removal procedure and use new "O" ring in recess in pump mounting flange.

NOTE — Do NOT use sealer between water pump mounting flange and engine block.

TIGHTENING SPECIFICATIONS

Application	Ft. Lbs. (mkg)
Timing Belt Tensioner Lock Nut	32 (4.5)
Intermediate Sprocket Bolt	32 (4.5)
Crankshaft Sprocket Bolt	58 (8.0)
Water Pump Pulley Bolts	14 (2.0)
Crankshaft Pulley Bolts	14 (2.0)
Main Bearing Cap Bolts	47 (6.5)
Flywheel-to-Crankshaft Bolts	54 (7.5)
Connecting Rod Cap Bolts	32 (4.5)
Camshaft Sprocket Bolt	32 (4.5)
Camshaft Bearing Cap Nuts	14 (2.0)
Cylinder Head Bolts	65 (9.0)
Manifolds-to-Cylinder Head	18 (2.5)
Axle Nuts	174 (24)
Ball Joints	36 (5.0)

Volkswagen Engines

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ENGINES

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ENGINE SPECIFICATIONS

GENERAL SPECIFICATIONS										
Year	Displ.		Carburetor	HP at RPM	Torque (Ft. Lbs. at RPM)	Compr. Ratio	Bore		Stroke	
	cu. ins.	cc					in.	mm	in.	mm
1980 Diesel	90.0	1471	Fuel Inj.	48@5000	56.5@3000	23:1	3.012	76.5	3.150	80.00

VALVES							
Engine & Valve	Head Diam. In. (mm)	Face Angle	Seat Angle	Seat Width In. (mm)	Stem Diameter In. (mm)	Stem Clearance In. (mm)	Valve Lift In. (mm)
1471 cc Diesel Intake	1.338 (33.9)	45°	45°	.079 (2.0)	.314 (7.98)	.039 (1.0)
Exhaust	1.220 (31.0)	45°	45°	.095 (2.4)	.313 (7.95)	.051 (1.30)

PISTONS, PINS, RINGS						
Engine	PISTONS Clearance In. (mm)Ⓚ	PINS		RINGS		
		Piston Fit In. (mm)	Rod Fit In. (mm)	Rings	End Gap In. (mm)Ⓜ	Side Clearance In. (mm)
1471 cc Diesel	.001 (.03)	Push Fit	.0004-.0008 (.01-.02)	Comp. Oil	.012-.020 (.30-.50) .010-.016 (.25-.40)	.002-.004Ⓝ (.06-.09) .001-.002Ⓞ (.03-.06)

Ⓚ - Wear Limit .027" (.07 mm). Ⓜ - Wear Limit .039" (1.0 mm). Ⓝ - Wear Limit .008" (.20 mm). Ⓞ - Wear Limit .006" (.15 mm)

CRANKSHAFT MAIN & CONNECTING ROD BEARINGS							
Engine	MAIN BEARINGS				CONNECTING ROD BEARINGS		
	Journal Diam. In. (mm)	Clearance In. (mm)Ⓚ	Thrust Bearing	Crankshaft End Play In. (mm)Ⓜ	Journal Diam. In. (mm)	Clearance In. (mm)Ⓝ	Side Play In. (mm)
1471 cc Diesel	2.126 (54)	.001-.003 (.03-.08)	No. 3	.003-.007 (.07-.17)	1.81 (46)	.0011-.0035 (.028-.088)	.014 (.37)

Ⓚ - Wear Limit .007" (.17 mm). Ⓜ - Wear Limit .015" (.37 mm). Ⓝ - Wear Limit .0047" (.12 mm).

VALVE SPRINGS			
Engine	Free Length In. (mm)	PRESSURE Lbs. @ In. (kg @ mm)	
		Valve Closed	Valve Open
1471 cc Diesel Inner	46-51@.719 (21-23@18.3)
Outer	96-106 @ .875 43.5-48@22.3

CAMSHAFT			
Engine	Journal Diam. In. (mm)	Clearance In. (mm)Ⓚ	Lobe Lift In. (mm)
1471 cc Diesel0008-.002 (.02-.05)

Ⓚ - End play .006" (.1 mm)