

1967-73 FIAT 124

124, All Models (1967-73)

DESCRIPTION

Clutch is a dry, single disc, diaphragm spring type. Clutch is engaged or disengaged through a cable actuated by clutch pedal.

REMOVAL & INSTALLATION**CLUTCH**

NOTE — Transmission is removed during engine removal. See appropriate article in ENGINE Section for transmission removal.

1) With transmission removed, mark position of clutch assembly on flywheel for reassembly. Remove clutch retaining bolts and remove clutch assembly.

2) To install clutch assembly and transmission, reverse removal procedure. Make sure marks made during clutch assembly removal are aligned during installation.

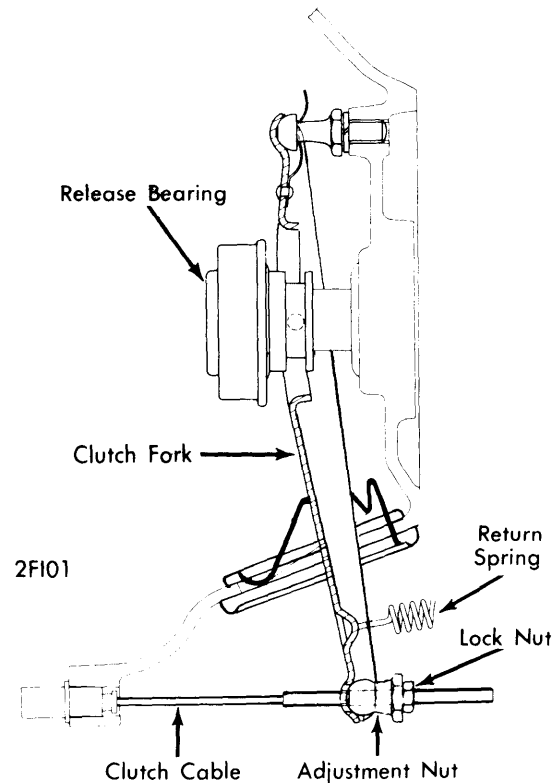
PILOT BEARING

Pilot bearing is located in rear of crankshaft. Rotate by hand and check for noise or roughness. If bearing is defective, remove flywheel and withdraw bearing with a suitable puller (A. 40206/801). Lubricate new bearing and drive into position in crankshaft.

ADJUSTMENT**PEDAL ADJUSTMENT**

1) To obtain correct free play between release bearing and clutch assembly, correct pedal free play must be obtained. Before adjusting free play, make sure cable housing is not worn or distorted.

2) To adjust pedal free play, adjust lock nut and adjustment nut on cable at clutch fork until 1" (25 mm) pedal free play is obtained.

**CLUTCH ACTUATING COMPONENTS****TIGHTENING SPECIFICATIONS**

Application	Ft. Lbs. (mkg)
Flywheel-to-Crankshaft	59 (8.1)
Clutch-to-Flywheel	18 (2.5)
Transmission-to-Engine Bolts	61 (8.4)