

1967-73 FIAT 850

850, All Models (1967-73)

ADJUSTMENT

DESCRIPTION

Clutch is a dry, single disc, diaphragm spring type. Clutch is engaged or disengaged by a cable actuated by clutch pedal.

REMOVAL & INSTALLATION

CLUTCH

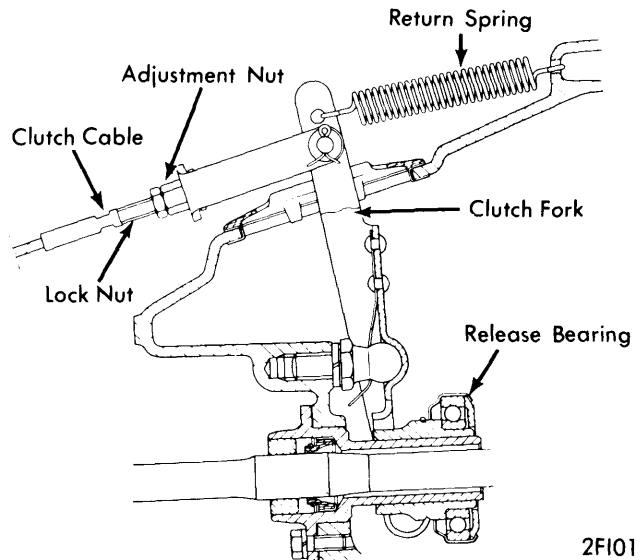
- 1) Raise rear of vehicle and position on safety stands. Disconnect positive battery cable and remove starter. Disconnect shock absorbers from lower mounts.
- 2) Disconnect clutch cable from clutch fork and speedometer cable from transaxle. Disconnect gear shift rod. Attach a suitable adapter (A. 70516) to a floor jack and position under transaxle. Disconnect drive axles at "U" joints.
- 3) Remove bolts securing transaxle to engine. Remove flywheel protective cover. Remove bolts securing transaxle to chassis and lower jack to remove.
- 4) Mark position of clutch on flywheel for reassembly. Remove bolts securing clutch assembly to flywheel and remove clutch assembly.
- 5) To install clutch assembly and transaxle, reverse removal procedure. Make sure marks made during clutch removal are aligned.

PILOT BUSHING

- 1) Check clearance of transmission input shaft with pilot bushing. Bushing must be replaced if clearance is excessive. Using a suitable puller, extract bushing from crankcase.
- 2) Lubricate bushing and drive into crankshaft with a suitable driver. Flywheel need not be removed to replace pilot bushing.

PEDAL ADJUSTMENT

- 1) To obtain correct free play between release bearing and clutch, correct pedal free play must be obtained. Inspect clutch cable grommet before checking pedal free play and replace as necessary.



CLUTCH ACTUATING COMPONENTS

- 2) Adjust nut and lock nut on clutch cable at clutch fork until $29/32$ " (23 mm) to 1" (25 mm) free play is obtained.

TIGHTENING SPECIFICATIONS

Application	Ft. Lbs. (mkg)
Clutch-to-Flywheel Bolts	7 (.97)
Transaxle-to-Engine Bolts	61 (8.7)