

Directional Signals

INTERNATIONAL HARVESTER CORP.

International Harvester

REMOVAL & INSTALLATION

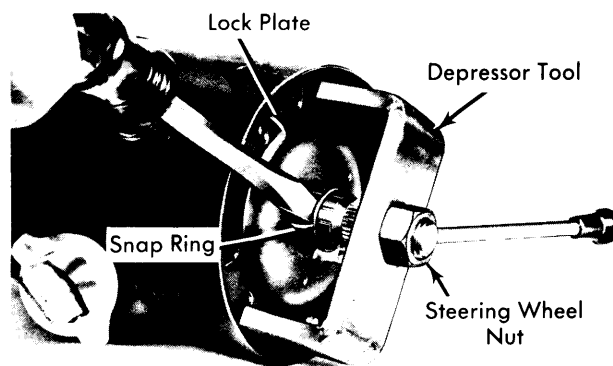
DIRECTION SIGNALS

Scout II, 150 & 200 Models – 1) Remove horn button and disconnect horn wire. Remove screws and horn contact ring. Remove steering wheel using a suitable puller. Remove horn contact spring. Using a suitable tool (see illustration) to depress lock plate, pry snap ring out of groove in steering shaft. Remove tool, snap ring and lock plate.

2) Remove directional signal cancelling cam, upper bearing preload spring and thrust washer. Remove screw securing lever to switch and remove lever. Push hazard warning switch in and unscrew knob. Remove three screws attaching switch assembly and pull connector out of bracket on jacket tube. Wrap a piece of tape around upper part of connector and wires to prevent snagging when removing switch. Pull switch straight out of steering shaft. To install, reverse removal procedure and use a new snap ring to secure lock plate.

1310MHC & 1510MHC – 1) Remove steering column from vehicle, then remove horn pad and pad mounting plate. Remove steering wheel using suitable puller too. Remove horn contact spring, switch cancelling cam and jacket tube upper bearing spring. Remove wiring harness cable cover from column retaining slots. Mark location of wires to aid in reassembly, then remove wires from connector using a suitable tool (SE-2406).

2) Remove screw securing lever to switch and remove lever. Push hazard warning switch in and unscrew knob. Remove PRNDL dial retaining screws and remove dial, illumination bulb shield and bulb. Insert a suitable tool (SE-2407) inside turn signal housing cover and push in until tangs lock inside cover flange. Turn tool center screw clockwise to pull cover from housing. Remove switch mounting screws, then carefully remove switch assembly from column while guiding wiring harness through opening in shift lever housing. To install, reverse removal procedure while noting the following: Bend wiring tabs slightly outward on each wire to ensure proper retention of wires in connector.



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LOCK PLATE & SNAP RING REMOVAL