

## GENERAL MOTORS (Cont.)

### CHEVROLET (Cont.)

CHEVROLET TIGHTENING SPECIFICATIONS MONZA & CHEVETTE	
Application	Ft. Lbs.
Converter-to-Flywheel .....	35
Flywheel Housing-to-Engine .....	25
Crossmember-to-Frame .....	40
Crossmember-to-Transmission	
Center Nut .....	33
End Nut .....	21

  

ALL OTHER MODELS	
Application	Ft. Lbs.
Converter-to-Flywheel.....	35
Flywheel Housing-to-Engine	
All Exc. THM 200 .....	35
THM 200.....	25
Crossmember-to-Frame.....	25
Crossmember-to-Mount .....	40
Mount-to-Transmission.....	35

## OLDSMOBILE

### 4 CYLINDER MODELS

1) Mark hinges and remove hood. Disconnect battery, drain cooling system and remove all water and vacuum hoses from engine. Disconnect electrical wiring and remove air cleaner. Remove shroud and fan assembly. Disconnect fuel lines, hoses and linkage from carburetor.

2) If equipped, remove power steering pump and A/C compressor without disconnecting hoses. Position to one side to clear engine. Raise vehicle on hoist and disconnect exhaust pipe from manifold. Drain crankcase.

**Manual Transmission** — Disconnect clutch linkage and remove cross shaft. Remove bell housing bolts, starter wiring and motor mount bolts.

**Automatic Transmission** — Remove converter cover and retaining bolts. Disconnect transmission filler tube support and starter wiring. Slide converter to rear and remove motor mount bolts.

**All Models** — Lower vehicle and use jack and block of wood to support transmission. Install lifting device and raise engine slightly to remove front engine mounts. Tilt engine up in front to remove from vehicle.

### V6 MODELS

**NOTE** — Manual transmission and engine are removed as an assembly.

1) Remove hood and mark hinges for installation. Disconnect battery cables at battery. Remove air cleaner and drain cooling system.

Disconnect all electrical leads at engine. Disconnect engine-to-body ground strap. Remove air conditioning compressor, without disconnecting lines, and position off to side.

2) Remove fan blade, pulleys and belts. Disconnect radiator and heater hoses from engine. Remove fan shroud assembly. Remove power steering pump, without disconnecting lines, and position off to side. Remove fuel pump hose and all vacuum lines at engine.

3) Disconnect throttle cable and downshift cable at carburetor. Raise vehicle and disconnect starter cables and cable shield from engine. Disconnect exhaust pipes from manifolds. Remove lower flywheel cover or converter cover.

4) Scribe a mark on the converter and flywheel for reassembly alignment. Remove flywheel to converter attaching bolts. If equipped with automatic transmission, remove transmission to engine bolts. On manual transmission models, remove drive shaft, shift linkage, clutch equalizer shaft and transmission mount.

5) On all models, remove motor mount fasteners. Lower vehicle and support automatic transmission. Attach a suitable hoist to engine and raise enough to take weight off front engine mounts. Remove front mount through bolts. Separate automatic transmission from engine, and remove engine. Remove engine and manual transmission as an assembly.

### 305" & 350" (VIN U & L)

1) Remove hood and mark hinges for installation. Disconnect battery cables at battery. Remove air cleaner and drain cooling system. Disconnect radiator and heater hoses. Remove

# Engine Removal

## GENERAL MOTORS (Cont.)

### OLDSMOBILE (Cont.)

radiator and fan shroud. Disconnect all electrical wires from engine. Disconnect accelerator linkage at intake manifold.

2) Disconnect fuel line from fuel pump. Disconnect all vacuum lines. Remove air conditioning compressor and/or power steering pump, without disconnecting lines, and position out of way. Raise vehicle and disconnect exhaust pipe at manifold, and (if equipped), converter bracket at rear transmission mount.

3) Remove starter. Remove flywheel splash shield or converter housing cover as applicable. On automatic transmission models, remove converter to flywheel bolt. On all models, remove mount through bolts. Lower vehicle and raise transmission using a floor jack. Remove motor mount to engine brackets and remove engine.

#### 260", 350", & 403" (VIN F, R & K) (Except Toronado)

1) Drain cooling system. Remove air cleaner and hot air pipe. Remove hood and mark hinges for installation. Disconnect negative battery cable at battery, and ground wire at inner fender panel. Disconnect engine ground strap.

2) Disconnect radiator hoses, automatic transmission cooler lines, heater hoses, vacuum hoses, fuel hose from fuel line, wiring and throttle cable. Remove power steering pump and/or air conditioning compressor, without disconnecting lines, and position off to side.

3) Remove upper radiator support and radiator. Raise vehicle and disconnect exhaust pipes at manifolds. Remove torque converter cover and three bolts holding converter to flywheel. Remove engine mount bolts or nuts.

4) Remove three (right side) bolts securing engine to transmission. Remove starter with wires attached and secure to frame. Lower vehicle and attach lifting device to engine. Raise transmission and remove three (left side) engine to transmission bolts. Remove engine assembly.

**Toronado** – 1) Remove hood and mark hinges for installation. Disconnect battery, remove air cleaner and drain cooling system. Disconnect radiator venturi shroud strap (if equipped), remove seal clips and slide seal towards radiator to gain clearance. Disconnect engine ground strap and upper and

lower radiator hoses at engine. Disconnect transmission cooler lines at radiator.

2) Disconnect heater hoses, upper radiator baffle and radiator. Remove radiator fan shroud and venturi components (if equipped). Remove power steering pump and mount and/or air conditioning compressor and mount from engine, without disconnecting lines and position out of way. Disconnect fuel lines at fuel pump. Disconnect accelerator linkage, all vacuum hoses and electrical connections at engine. Disconnect left exhaust pipe at manifold.

3) Raise vehicle and position on safety stands. Loosen but DO NOT remove upper left bolt securing converter cover. Disconnect right exhaust pipe at manifold. Disconnect starter cable and remove starter. Remove remaining converter cover bolts and pivot cover out of slot at upper left bolt. Scribe mark aligning converter to flex plate and remove converter bolts. Remove front engine mount nuts.

4) Scribe a mark around washers at right output shaft support bracket and remove bracket. Remove through bolt on left side securing final drive to engine. Remove lower right transmission-to-engine bolt. Attach a suitable support (BT-6322) to final drive. Lower vehicle and attach a suitable hoist to engine. Remove remaining transmission-to-engine bolts. Remove engine from compartment. It may be necessary to raise or lower transmission with a jack and wood block to separate engine and transmission.

### OLDSMOBILE TIGHTENING SPECIFICATIONS

Application	Ft. Lbs.
Crossmember-to-Frame .....	37
Transmission-to-Mount .....	45
Mount-to-Crossmember	
Toronado .....	60
All Others .....	45
Flywheel Housing-to-Engine .....	35
Converter-to-Flywheel .....	40
Motor Mount-to-Frame .....	50
Motor Mount-to-Engine	
Starfire .....	55
All Others .....	75

## PONTIAC

### 4 CYLINDER MODELS

1) Scribe alignment marks on hinges and hood. Remove hood. Disconnect battery, water and vacuum, and emission hoses. Disconnect all electrical wiring and remove air cleaner. Remove radiator shroud and fan. If equipped with power steering and air conditioning, remove pump and compressor and position to one side without disconnecting hoses.

2) Disconnect fuel lines and linkage to carburetor and raise vehicle on hoist to drain crankcase. Disconnect exhaust pipe from manifold. If equipped with automatic transmission, remove converter cover and retaining bolts. Slide converter to rear.

3) If equipped with manual transmission, disconnect clutch linkage and remove clutch cross shaft. Remove bellhousing

bolts and motor mount bolts. Lower vehicle and use jack and block of wood to support transmission.

4) Install lifting fixture and raise engine slightly to remove front engine mounts. Position engine forward to free from transmission. Tilt front of engine up to complete removal.

### V6 MODELS

**NOTE** – Manual transmission and engine are removed as an assembly.

1) Remove hood and mark hinges for installation. Disconnect battery and drain cooling system. Remove air cleaner. Remove air conditioning compressor (if equipped) from mount, without disconnecting lines, and position out of way. Remove fan blade, pulleys and belts. Disconnect radiator and heater hoses.