

## VARIABLE SPEED COOLING FANS

### FLEX-BLADE FAN

American Motors  
Cadillac  
Ford Motor Co.  
Pontiac

#### DESCRIPTION

This unit is a fixed blade assembly designed to flex the blades as the engine RPM increases. As RPM increases blade pitch decreases, thereby saving power and decreasing noise level. No adjustment or test is required beyond keeping the fan belt adjusted to the proper tension.

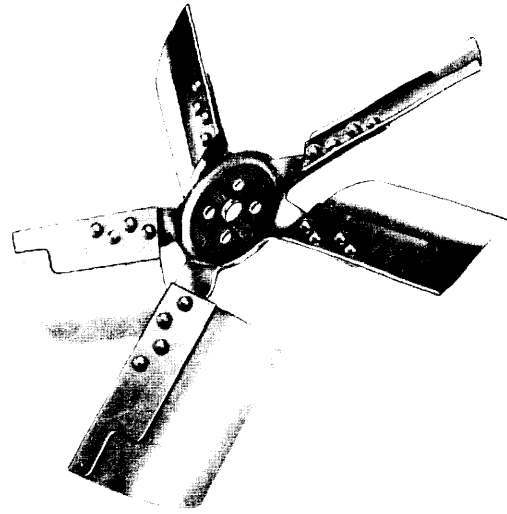


Fig. 6 Flex-Blade Fan

## FAN CLUTCH WITH THERMOSTATIC CONTROL

American Motors  
Chrysler Corp.  
Ford Motor Co.  
General Motors

#### DESCRIPTION

All air conditioned models use a thermostatically controlled fluid fan and torque control clutch. The thermal control drive is a silicone filled coupling connecting the fan to the fan pulley, and is operated by a control valve. Control valve is operated by a temperature sensitive bimetal coil or strip and controls the flow of silicone through the clutch. During periods of operation when radiator discharge air temperature is low, the fan clutch limits the fan speed. High radiator discharge air temperature causes bimetal to allow a greater flow of silicone to enter the clutch. This increases the drag between the driven member and driving member resulting in a higher fan speed and increased cooling.

#### TESTING

In cases of engine overheating or insufficient air conditioning proceed with the following:

- 1) Start with a cool engine to ensure complete fan clutch disengagement.
- 2) Cover radiator grille sufficiently to induce high engine temperature.
- 3) Start engine and operate at 2000 RPM, turn on air conditioning if equipped.

4) A fan roar will be noticed when the fan clutch engages.

**NOTE**— It will take approximately 5 to 10 minutes for the temperature to become high enough to allow engagement of the fan clutch. While operating engine under these conditions, observe temperature light to prevent overheating. If hot light comes on, remove cover from radiator grille.

5) As soon as the clutch engages, remove the radiator grille cover and turn the A/C off to assist in engine cooling.

6) After several minutes the fan clutch should disengage. This can be determined by a reduction in fan speed and roar. If the fan fails to function as described, it should be replaced.

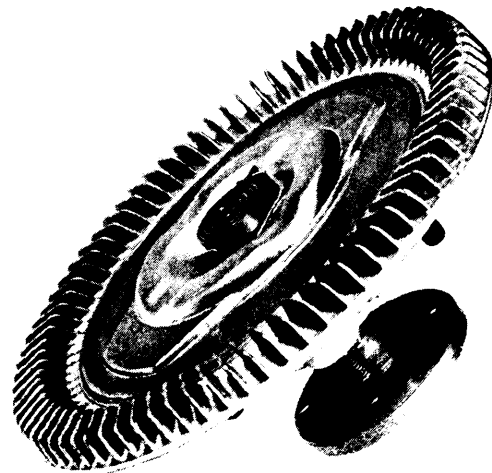


Fig. 5 Thermal Control Fan Drive

## VARIABLE SPEED COOLING FANS

### WITHOUT THERMOSTATIC CONTROL

Chrysler Corp. Torque Control Drive  
Cars Without Air Conditioning

#### DESCRIPTION

This unit is basically the same as the thermostatically controlled fan clutch except it is not controlled by a temperature sensitive coil. It allows the fan to be driven in normal manner at low speeds while limiting the top speed of the fan to a predetermined level at higher speeds. The silicone in the clutch housing provides a more positive drive at lower speeds and allows greater slippage between the driven member and driving member at higher engine speeds.

#### TESTING

In case of engine overheating during low car speed or idle operation increase engine speed to approximately 1000 RPM in neutral gear. If condition is not corrected by increasing engine speed, replace fan drive unit with a unit that is known to be operating properly and test by operating vehicle under same conditions. Replace unit assembly if trouble was corrected with test unit.

**NOTE** — If unit is not operating properly or is damaged, replace unit. All units are non-adjustable.

## ENGINE COOLANT CAPACITIES

### AMERICAN MOTORS

CAPACITY (Qts.)		
Application	Standard	With A/C
Gremlin		
232" & 258" 6-Cyl. ....	11	14
Hornet		
232" & 258" 6-Cyl. ....	11	11.5
304" V8 .....	16	16
Matador		
258" 6-Cyl.		
Coupe .....	13.5	13.8
258" 6-Cyl.		
Sed. & Wgn. ....	11.5	11.5
304" V8		
Coupe .....	⓪18.5	⓪18.5
304" V8		
Sed. & Wgn. ....	⓪16.5	⓪16.5
360" V8		
Coupe .....	17.5	17.5
360" V8		
Sed. & Wgn. ....	⓪15.5	⓪15.5
Pacer (All) .....	14	14

⓪ — Add two quarts with coolant recovery system.

#### THERMOSTAT

Thermostat is located in water outlet elbow. It opens at 195°F and is fully open at 218°F.

**NOTE** — Heat range necessitates the use of ethylene glycol type anti-freeze.

#### PRESSURE VALVE

All American Motors models use a 15 lb. pressure cap which should be tested at 12-15 lbs.

#### WATER PUMP

Packless, sealed ball bearing type. Service as an assembly only.

#### MAINTENANCE

At 25,000 miles or 25 months, change engine coolant. Thereafter, change coolant every 12 months, at the start of winter.