

1973 LINCOLN

STOP LIGHT SWITCH

Mechanical type mounted on brake pedal arm at pushrod pin. Not adjustable.

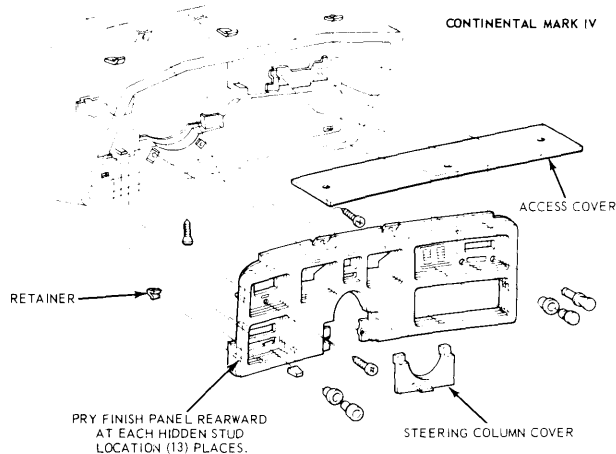
LOW FUEL WARNING SWITCH

Lincoln — Disconnect battery ground cable, remove glove compartment liner and the two screws attaching the relay mounting panel and lower the panel. Remove two switch attaching screws, the connector plug and remove the switch.

INSTRUMENT CLUSTER

Lincoln — Remove instrument panel pad. *NOTE* — Cluster trim cover does not have to be removed if only instrument cluster is being removed. Reach under instrument panel and disconnect printed circuit plug from its receptacle. From passenger side of panel, remove cluster-to-cluster housing retaining screws and swing cluster away from housing. From underside of cluster, unhook pointer control cable wire from PRNDL pointer lever. Remove cable retaining clip (one nut) from cluster and remove cluster from vehicle. When reinstalling, position cluster so that dowels on rear side of cluster securely index into dowel holes in cluster housing.

Mark IV — With battery cable disconnected, remove screws (3) attaching the upper access cover to the instrument panel pad. Remove one screw retaining the lower cluster applique cover below the steering column. Squeeze the lower half of the steering column shroud together and separate upper and lower halves. Remove the upper half of the shroud from the steering column.



3F771

**CONTINENTAL MARK IV
INSTURMENT CLUSTER REMOVAL**

Remove one screw attaching the PRNDL control cable wire to the steering column. Remove the heated back-light control knob. Reach under the instrument panel and depress the button on the side of the headlight switch while withdrawing the shaft and knob assembly. Remove the bezel. Reach under the instrument panel and disconnect the speedometer cable connector. Remove the Windshield Wiper/Washer control knob and bezel. Remove the cigar lighter from its receptacle.

Remove screws (4) retaining the cluster front cover. Insert a right angle standard tip screwdriver along the edges of the finish panel, withdrawing the studs in sequence gradually around the periphery of the the panel. Remove screws (2) from the cluster light baffle at the cluster top. Remove screws (4) retaining the cluster to the instrument panel. Pull the cluster away from the panel and disconnect the cluster feed plug from its receptacle in the printed circuit. Tilt the cluster out, bottom first, and move the cluster toward the center of the vehicle. To install, reverse removal procedure.

**VOLTAGE REGULATOR &
PRINTED CIRCUIT**

Lincoln — Remove instrument cluster. Voltage regulator has to be removed before printed circuit can be removed. Remove retaining screw and remove voltage regulator from printed circuit. Disconnect printed circuit from clock terminals (two nuts). Remove eight instrument retaining nuts and five illumination bulbs that hold printed circuit to cluster back panel. Remove printed circuit. *NOTE* — When installing printed circuit, position it properly over locating dowels before installing bulbs and retaining nuts.

Mark IV — With instrument cluster removed from panel, remove the nuts attaching the printed circuit to the clock and fuel gauge terminals and remove the voltage regulator. Remove the light bulb sockets and remove the printed circuit.

IGNITION SWITCH

Remove shrouding from steering column, detach and lower steering column from brake support bracket. Disconnect battery. Disconnect switch wiring at multiple plug. Remove two nuts that retain switch to steering column. With column mounted gearshift lever, detach switch plunger from switch actuator rod and remove switch. On vehicles with a floor or console-mounted gearshift lever, detach the switch plunger from the switch actuator rod and remove the switch. When installing, both locking mechanism at top of column and switch itself must be in LOCK position for correct adjustment.

SPEEDOMETER

Lincoln — Remove the retaining screws and remove the lower pad, left center access covers, center trim applique and the cluster housing trim cover from the cluster housing. Reach up behind the instrument panel and disconnect the speedometer cable. Remove the speedometer-to-cluster housing retaining screws and lift the speedometer from the cluster housing.

Mark IV — See *Instrument Cluster Removal*.

**AMMETER, FUEL, OIL &
TEMPERATURE GAUGES**

Removal and installation is identical for all four gauges and requires removal of cluster assembly from cluster housing. To remove a gauge, remove gauge retaining nuts at back of cluster. From front of cluster, remove trim cover, mask and lens assembly that covers gauge to be removed (four retaining screws). Withdraw gauge from cluster.