1973 CHRYSLER & IMPERIAL

STOP LIGHT SWITCH

Switch is located on brake pedal bracket. Proper adjustment is .120" between switch and pedal/or push rod.

INSTRUMENT PANEL SWITCHES

Remove A/C center duct (if equipped). From under instrument panel disconnect wiring and vacuum connectors from switches, also remove screws which attach accessory bezel to instrument cluster. Remove accessory bezel and switches from front of instrument panel. Roll top of bezel out and down. To install, reverse removal procedure.

INSTRUMENT CLUSTER REMOVAL

1) Remove map lamp panel and lamp. Remove headlamp switch, radio and ATC control. Lower steering column cover by removing four screws (do not disconnect vent control cables). Remove gear shift indicator. Lower steering column assembly by removing three duffy mounting screws, steering column ground nut and wire, and three upper steering column attaching nuts. Allow steering wheel to rest on seat cushion.

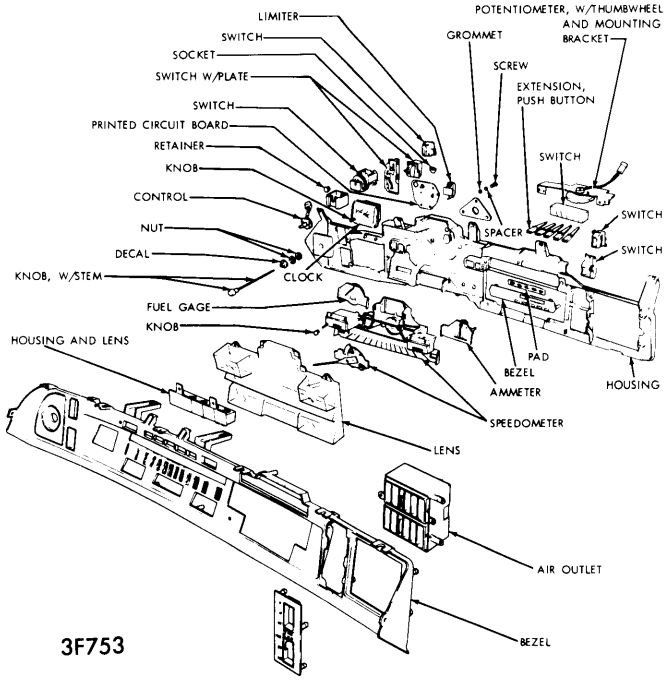
2) Disconnect speedometer cable and remove five lower cluster mounting screws (six on Imperial) working through access hole in lower instrument panel. Remove screw holding ATC and take sensor loose from bezel. Remove clock assembly. Remove five upper cluster mounting screws and remove cluster. Disconnect wiring as access is obtained.

PRINTED CIRCUIT BOARD

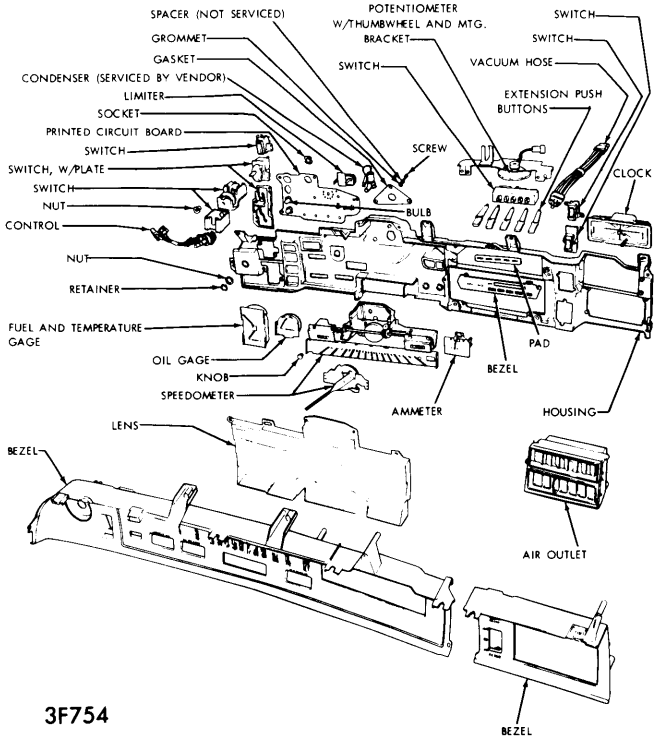
Remove instrument cluster. Remove tripmeter reset knob. Remove two wiper/washer switch screws and switch. Remove accessory switch bezel. Remove center A/C spot cooler assembly. Remove cluster bezel. Remove eight cluster lens snap pins and remove lens. Remove fuel gauge. Remove voltage limiter. Detach light sockets. Now remove retaining screws and printed circuit. To install, reverse removal procedure.

SPEEDOMETER & GAUGES

May be removed after instrument cluster is removed.



CHRYSLER INSTRUMENT PANEL DISASSEMBLED



IMPERIAL INSTRUMENT PANEL DISASSEMBLED

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