

1973 CADILLAC

HEADLIGHT SWITCH

Remove steering column lower cover as previously outlined and remove wiring harness retainer running below headlight switch assembly. Depress spring loaded release button on top of headlight switch and remove headlight switch knob and rod assembly. Remove two mounting screws with ground wire and pull switch assembly downward and disconnect wiring harness connectors, two bulbs, and remove assembly. Remove hex head sleeve securing switch to housing case and remove switch from case.

INSTRUMENT PANEL TOP COVER

Disconnect negative battery cable. *NOTE* — Screws must be removed in the following sequence to prevent damage to plastic bosses if stress should be present in panel. Open glove box and remove two screws securing top cover to instrument panel. On air conditioned cars, remove aspirator hose from sensor thru top of glove box. Remove four screws securing top cover to instrument panel bezel assembly, lift up lightly and pull top cover rearward to disengage from cowl. *NOTE* — On cars with tilt wheel, removal can be facilitated by placing wheel in low position. Disconnect speaker wires at radio, raise top cover high enough for access and disconnect twilight sentinel photocell at left front speaker opening, and sensor harness connector from sensor (if equipped). Disconnect clock electric feed wires and lamp assembly, remove instrument panel top cover.

STEERING COLUMN LOWER COVER

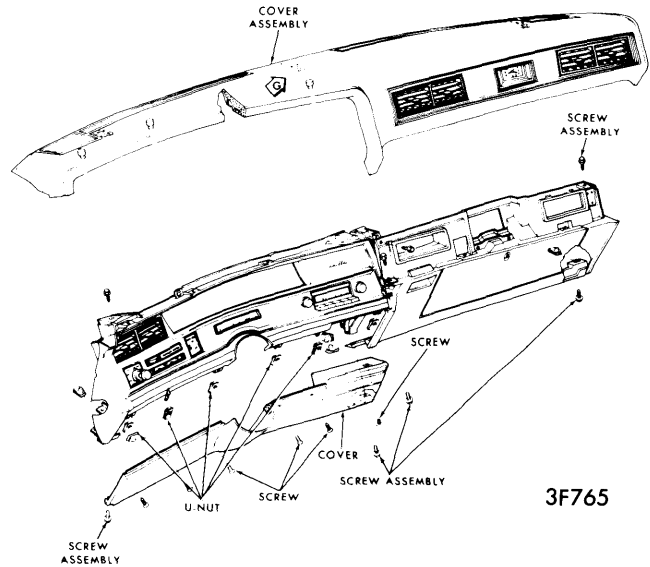
Disconnect negative battery cable, then disconnect ash tray electrical connector. Pull ash tray out and remove two screws at bottom of ash tray. Remove ash tray door cover and ash tray. Remove four screws securing lower cover to upper cover (one screw removed thru ash tray access). Loosen two screws securing lower cover to lower instrument panel, disengage lower cover by pulling out to gain access to wiring connections on rear side of cover. Disconnect twilight sentinel (if equipped) and remove courtesy lamp from bracket and turn signal flasher from clip, remove cover.

INSTRUMENT PANEL CLUSTER

Disconnect negative battery cable, remove instrument panel top cover and steering column lower cover as previously outlined. Disconnect speedometer cable from speedometer head by depressing retaining spring tab on speedometer head. Remove left hand air conditioning outlet hose from behind cluster. Disconnect cluster connector and wiring harness from harness clip and move out of way. Remove screw holding shift indicator pointer and remove pointer. Remove two upper and two lower screws retaining cluster to bezel assembly. Move cluster back and to right and lift right hand corner of cluster up to remove.

INSTRUMENT PANEL BEZEL ASSEMBLY

Disconnect negative battery cable, remove instrument panel top cover and steering column lower cover as previously outlined. Remove radio, then remove screw retaining shift in-

**CADILLAC INSTRUMENT CLUSTER REMOVAL**

dicator pointer to steering column and remove pointer. Remove air conditioner hose from behind cluster and disconnect wiring harness from top and bottom of bezel. Remove wiring harness from back of cluster. Disconnect speedometer cable from speedometer head by depressing spring tab on speedometer. Disconnect the following electrical and vacuum connections, depending on car equipment: Vacuum connector, electrical connectors and light on Climate Control Panel, wiring connector and two lights at headlight switch, Twilight Sentinel connector, Guide Matic connector, rear window defogger, convertible top or sunroof switch connectors, wiring connector and light to Cruise Control, two ground wires on left side of bezel, instrument panel cluster connector and any miscellaneous connectors. Now remove the following screws: Four screws securing steering column upper cover to bezel assembly and remove upper cover, two screws securing bezel assembly to instrument panel center support, one screw securing bezel assembly to instrument panel frame above left air conditioner duct, one screw securing bezel assembly to instrument panel frame under headlight switch, then using care to avoid damage, remove bezel assembly by lifting upward and working right side free from instrument panel.

PRINTED CIRCUIT

Remove instrument panel cluster as previously outlined, then working on bench, remove all sockets and bulbs from cluster case. Remove three screws retaining printed circuit flap to fuel gauge and remove printed circuit.

SPEEDOMETER

Remove cluster assembly as previously outlined, then working on bench, remove three screws retaining printed circuit to fuel gauge and remove gauge. Remove two nuts securing speedometer head assembly to dial assembly and slide speedometer head assembly out of lens, being careful not to damage pointer.