

1973 BUICK

HEADLIGHT SWITCH REMOVAL

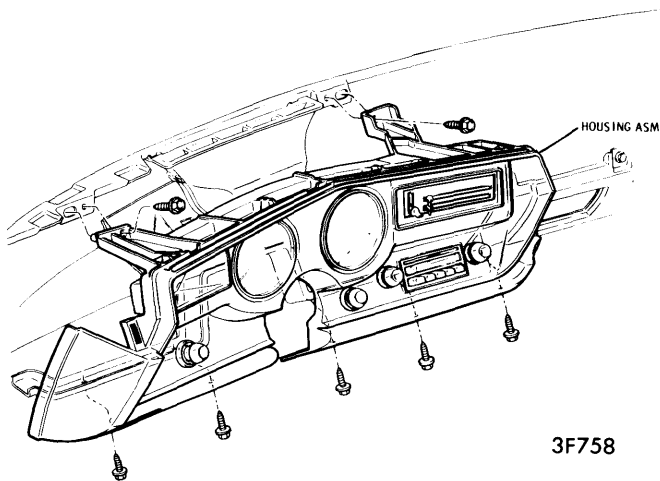
Century, Century Luxus, Regal — Pull switch out to last notch, depress latch button and pull knob and rod assembly from switch. *NOTE* — On air conditioned models, first remove left duct by removing two screws and two hose clamps. Remove switch escutcheon, pull switch down as far as possible and unplug from connector.

All Other Models — Pull switch out to last notch, depress spring-loaded latch button on switch, while pulling knob and rod assembly out of switch. Remove escutcheon, then remove left trim panel. Remove switch retainer nut and pull switch down and remove from connector.

CENTURY, CENTURY LUXUS & REGAL SERIES

INSTRUMENT PANEL & CLUSTER

Remove six attaching screws which attach instrument panel and remove panel. Remove cluster by disconnecting wiring and speedometer cable, removing the five attaching screws from underneath instrument panel, and the two screws on top, which are visible when instrument panel is removed.



CENTURY, REGAL INSTRUMENT PANEL REMOVAL

GAUGES & SPEEDOMETER

Unsnap cover plate and remove the three attaching screws. Remove instrument from cluster. A defective gauge assembly is serviced as a unit.

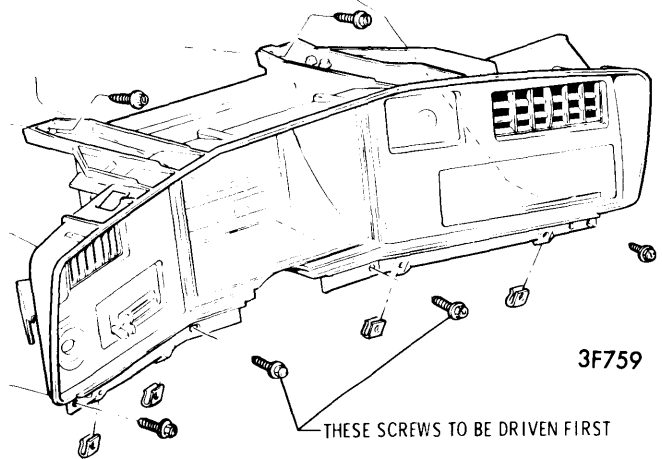
ALL OTHER SERIES

INSTRUMENT CLUSTER TRIM PANELS

NOTE — Before any repair can be made to right or left side of instrument cluster, the trim panel on that side must be removed.

Left Trim Panel — Remove headlight knob by pulling out to last detent and depressing spring-loaded latch button on switch, while pulling knob and rod assembly out of switch.

Remove switch and escutcheon. Remove trim panel by prying at corner of panel with a screwdriver. Disconnect seelight wires and remove from panel.



ALL OTHER SERIES INSTRUMENT PANEL REMOVAL

Right Trim Panel — Remove radio knobs and escutcheons, if equipped with speed-alert and trip set, remove cone-shaped knobs. Remove trim panel by prying at corner of panel with screwdriver.

SPEEDOMETER

Remove lower instrument filler panel, place shift lever in "L" and disconnect shift indicator cable on steering column. Remove two screws from speedo face glass (located at top) and pull glass straight out. Remove speedometer by removing three screws, one at center (top) of speedometer face, and one at each bottom corner of speedometer face.

PRINTED CIRCUIT

Remove lower instrument panel filler, then with shift lever in "L" position, disconnect shift indicator cable on steering column. Remove speedo face glass and speedometer (as previously described). Disconnect speedo cable on back of cluster, then using needle nose pliers, bend speed-alert and trip set cable clips and push cables back and out of panel. Remove four nuts on printed circuit panel and disconnect wiring harness connector by inserting screwdriver in top left hole of printed circuit base and pushing connector back and out of panel. Remove light bulb sockets and fuel gauge clips, then remove printed circuit.

FUEL GAUGE OR TEMPERATURE INDICATOR

Remove instrument panel lower filler, then remove speedo face glass and speedometer (as previously described). Remove fuel gauge by removing two screws and temperature indicator by removing one screw.

INSTRUMENT PANEL COVER

Remove screws holding cover around instrument cluster, then remove two nuts by reaching thru top of glove box opening. Disengage clip on right side of cover, pull cover back from left and center holding clips. Remove radio speakers.