

Wheel Alignment

WHEEL ALIGNMENT SPECIFICATIONS (Cont.)

GENERAL MOTORS

Application	Axle Gap (Inches) ¹	Caster (Degrees) ²	Camber (Degrees) ²	Toe-In (Inches) ³	Steering Axis Incl. (Degrees)
C10	2 ¹ / ₂	3.6	0.7	3 ³ / ₁₆
	2 ³ / ₄	3.4	0.7	3 ³ / ₁₆
	3	3.1	0.7	3 ³ / ₁₆
	3 ¹ / ₄	2.8	0.7	3 ³ / ₁₆
	3 ¹ / ₂	2.6	0.7	3 ³ / ₁₆
	3 ³ / ₄	2.4	0.7	3 ³ / ₁₆
	4	2.0	0.7	3 ³ / ₁₆
	4 ¹ / ₄	1.8	0.7	3 ³ / ₁₆
	4 ¹ / ₂	1.5	0.7	3 ³ / ₁₆
	4 ³ / ₄	1.2	0.7	3 ³ / ₁₆
5	1.0	0.7	3 ³ / ₁₆	
C20/30	2 ¹ / ₂	1.5	0.2	3 ³ / ₁₆
	2 ³ / ₄	1.2	0.2	3 ³ / ₁₆
	3	0.9	0.2	3 ³ / ₁₆
	3 ¹ / ₄	0.6	0.2	3 ³ / ₁₆
	3 ¹ / ₂	0.3	0.2	3 ³ / ₁₆
	3 ³ / ₄	0.1	0.2	3 ³ / ₁₆
	4	0	0.2	3 ³ / ₁₆
	4 ¹ / ₄	-0.1	0.2	3 ³ / ₁₆
	4 ¹ / ₂	-0.7	0.2	3 ³ / ₁₆
	4 ³ / ₄	-1.0	0.2	3 ³ / ₁₆
5	-1.2	0.2	3 ³ / ₁₆	
K10/20/30	2 ¹ / ₂ to 5	8 ⁴	1.0 ⁵	3 ³ / ₁₆
G10/20	1 ¹ / ₂	3.5	0.5	3 ³ / ₁₆
	1 ³ / ₄	3.3	0.5	3 ³ / ₁₆
	2	3.1	0.5	3 ³ / ₁₆
	2 ¹ / ₄	2.9	0.5	3 ³ / ₁₆
	2 ¹ / ₂	2.7	0.5	3 ³ / ₁₆
	2 ³ / ₄	2.6	0.5	3 ³ / ₁₆
	3	2.4	0.5	3 ³ / ₁₆
	3 ¹ / ₄	2.2	0.5	3 ³ / ₁₆
	3 ¹ / ₂	2.1	0.5	3 ³ / ₁₆
	3 ³ / ₄	1.9	0.5	3 ³ / ₁₆
4	1.8	0.5	3 ³ / ₁₆	
4 ¹ / ₄	1.6	0.5	3 ³ / ₁₆	
G30	1 ¹ / ₂	2.8	0.2	3 ³ / ₁₆
	1 ³ / ₄	2.5	0.2	3 ³ / ₁₆
	2	2.2	0.2	3 ³ / ₁₆
	2 ¹ / ₄	1.9	0.2	3 ³ / ₁₆
	2 ¹ / ₂	1.6	0.2	3 ³ / ₁₆
	2 ³ / ₄	1.3	0.2	3 ³ / ₁₆
	3	1.0	0.2	3 ³ / ₁₆
	3 ¹ / ₄	0.7	0.2	3 ³ / ₁₆
	3 ¹ / ₂	0.5	0.2	3 ³ / ₁₆
	3 ³ / ₄	0.2	0.2	3 ³ / ₁₆
4	0	0.2	3 ³ / ₁₆	
4 ¹ / ₄	-0.2	0.2	3 ³ / ₁₆	

NOTE: The vehicle series and model application in this table has been abbreviated for common reference to both Chevrolet and GMC. Chevrolet models use numerical designations as listed; GMC models use numerical designations as follows; 1500=10; 2500=20; 3500=30.

- ¹ — Clearance is between jounce bumper and frame.
- ² — Specification is $\pm 0.5^\circ$.
- ³ — Specification is $\pm 1/16$ "
- ⁴ — No adjustment provision.
- ⁵ — Camber specification for K30 is 0.5° .
- ⁶ — Add 0.3° caster on vehicles with hydroboost brake system.
- ⁷ — Subtract 0.4° caster on vehicles with dual rear wheels.
- ⁸ — Toe-in is $0.015^\circ \pm 0.5^\circ$.

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Application	Axle Gap (Inches) ¹	Caster (Degrees) ²	Camber (Degrees) ²	Toe-In (Inches) ³	Steering Axis Incl. (Degrees)
P10	2 1/2	2.3	0.2	3/16
	2 3/4	2.0	0.2	3/16
	3	1.7	0.2	3/16
	3 1/4	1.5	0.2	3/16
	3 1/2	1.2	0.2	3/16
	3 3/4	0.9	0.2	3/16
	4	0.6	0.2	3/16
	4 1/4	0.4	0.2	3/16
	4 1/2	0.1	0.2	3/16
	4 3/4	-0.1	0.2	3/16
	5	-0.3	0.2	3/16
P20/30	2	2.9 ^{6 7}	0.2	3/16
	2 1/4	2.6 ^{6 7}	0.2	3/16
	2 1/2	2.3 ^{6 7}	0.2	3/16
	2 3/4	2.0 ^{6 7}	0.2	3/16
	3	1.7 ^{6 7}	0.2	3/16
	3 1/4	1.4 ^{6 7}	0.2	3/16
	3 1/2	1.2 ^{6 7}	0.2	3/16
	3 3/4	0.9 ^{6 7}	0.2	3/16
	4	0.6 ^{6 7}	0.2	3/16
	4 1/4	0.4 ^{6 7}	0.2	3/16
	4 1/2	0.2 ^{6 7}	0.2	3/16
4 3/4	0.1 ^{6 7}	0.2	3/16	
S10/15	2	0.8	⁸

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- ⁷ — Subtract 0.4° caster on vehicles with dual rear wheels.
- ⁸ — Toe-in is $0.015^\circ \pm 0.5^\circ$.