

Wheel Alignment

WHEEL ALIGNMENT SPECIFICATIONS (Cont.)

GENERAL MOTORS					
Application	Axle Gap (Inches)①	Caster (Degrees)	Camber (Degrees)	Toe-In (Inches)	Steering Axis Incln.
C10	2½	2.4±1.0	0.2±0.7	3/16
	2¾	2.1±1.0	0.2±0.7	3/16
	3	1.8±1.0	0.2±0.7	3/16
	3¼	1.5±1.0	0.2±0.7	3/16
	3½	1.2±1.0	0.2±0.7	3/16
	3¾	1.0±1.0	0.2±0.7	3/16
	4	0.7±1.0	0.2±0.7	3/16
	4¼	0.5±1.0	0.2±0.7	3/16
	4½	0.2±1.0	0.2±0.7	3/16
	4¾	0.1±1.0	0.2±0.7	3/16
5	0.3±1.0	0.2±0.7	3/16	
C20 & 30	2½	1.5±1.0	0.2±0.7	3/16
	2¾	1.2±1.0	0.2±0.7	3/16
	3	0.9±1.0	0.2±0.7	3/16
	3¼	0.6±1.0	0.2±0.7	3/16
	3½	0.3±1.0	0.2±0.7	3/16
	3¾	0.1±1.0	0.2±0.7	3/16
	4	0±1.0	0.2±0.7	3/16
	4¼	-0.1±1.0	0.2±0.7	3/16
	4½	-0.7±1.0	0.2±0.7	3/16
	4¾	-1.0±1.0	0.2±0.7	3/16
5	-1.2±1.0	0.2±0.7	3/16	
K10, 20 & 30	2½ to 5	8③	1.0②③	0
G10 & 20	1½	3.5±1.0	0.5±0.7	3/16
	1¾	3.3±1.0	0.5±0.7	3/16
	2	3.1±1.0	0.5±0.7	3/16
	2¼	2.9±1.0	0.5±0.7	3/16
	2½	2.7±1.0	0.5±0.7	3/16
	2¾	2.6±1.0	0.5±0.7	3/16
	3	2.4±1.0	0.5±0.7	3/16
	3¼	2.2±1.0	0.5±0.7	3/16
	3½	2.1±1.0	0.5±0.7	3/16
	3¾	1.9±1.0	0.5±0.7	3/16
4	1.8±1.0	0.5±0.7	3/16	
4¼	1.6±1.0	0.5±0.7	3/16	
G30	1½	2.8±1.0	0.2±0.7	3/16
	1¾	2.5±1.0	0.2±0.7	3/16
	2	2.2±1.0	0.2±0.7	3/16
	2¼	1.9±1.0	0.2±0.7	3/16
	2½	1.6±1.0	0.2±0.7	3/16
	2¾	1.3±1.0	0.2±0.7	3/16
	3	1.0±1.0	0.2±0.7	3/16
	3¼	0.7±1.0	0.2±0.7	3/16
	3½	0.5±1.0	0.2±0.7	3/16
	3¾	0.2±1.0	0.2±0.7	3/16
4	0±1.0	0.2±0.7	3/16	
4¼	-0.2±1.0	0.2±0.7	3/16	

NOTE — The vehicle series and model application in this table has been abbreviated for common reference to both Chevrolet and GMC. Chevrolet models use numerical designations as listed; GMC models use numerical designations as follows; 1500=10; 2500=20; 3500=30.

- ① — Clearance is between jounce bumper and frame.
- ② — On K30 models, Camber is 0.5.
- ③ — No adjustment provision .
- ④ — Add .3° Caster on vehicles with Hydroboost Brake System.
- ⑤ — Subtract .4° Caster on vehicles with Dual Rear Wheels.

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WHEEL ALIGNMENT SPECIFICATIONS (Cont.)

GENERAL MOTORS (Cont.)					
Application	Axle Gap (Inches)	Caster (Degrees)	Camber (Degrees)	Toe-In (Inches)	Steering Axis Inclin.
P10	2½	2.3±1.0	0.2±0.7	3/16
	2¾	2.0±1.0	0.2±0.7	3/16
	3	1.7±1.0	0.2±0.7	3/16
	3¼	1.5±1.0	0.2±0.7	3/16
	3½	1.2±1.0	0.2±0.7	3/16
	3¾	0.9±1.0	0.2±0.7	3/16
	4	0.6±1.0	0.2±0.7	3/16
	4¼	0.4±1.0	0.2±0.7	3/16
	4½	0.1±1.0	0.2±0.7	3/16
	4¾	-0.1±1.0	0.2±0.7	3/16
	5	-0.3±1.0	0.2±0.7	3/16
P20 & 30	2	2.9±1.0④⑤	0.2±0.7	3/16
	2¼	2.6±1.0④⑤	0.2±0.7	3/16
	2½	2.3±1.0④⑤	0.2±0.7	3/16
	2¾	2.0±1.0④⑤	0.2±0.7	3/16
	3	1.7±1.0④⑤	0.2±0.7	3/16
	3¼	1.4±1.0④⑤	0.2±0.7	3/16
	3½	1.2±1.0④⑤	0.2±0.7	3/16
	3¾	0.9±1.0④⑤	0.2±0.7	3/16
	4	0.6±1.0④⑤	0.2±0.7	3/16
	4¼	0.4±1.0④⑤	0.2±0.7	3/16
	4½	0.2±1.0④⑤	0.2±0.7	3/16
4¾	0.1±1.0④⑤	0.2±0.7	3/16	

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