GENERAL MOTORS WHEEL ALIGNMENT SPECIFICATIONS

Application	Axle Gap (Inches) ②	Caster (Degrees) ③	Camber (Degrees) ③	Toe-In (Inches) ④	Steering Axis Inclin.
Chevrolet & GMC①					
C10	3	+2	+1/4	3/16	.....
	3 1/2	+1 1/4	+1/4	.....	.....
	4	+3/4	+1/4	.....	.....
	4 1/2	+1/4	+1/4	.....	.....
	5	−1/2	+1/4	.....	.....
C20 & 30	2 1/2	+1 1/2	+1/4	3/16	.....
	3	+1	+1/4	.....	.....
	3	+1	+1/4	.....	.....
	4	0	+1/4	.....	.....
	4 1/2	−1/2	+1/4	.....	.....
	5	−1	+1/4	.....	.....
K10, 20& 30	.....	+8	+1 1/2	0	.....
G10, 20 & 30	2 1/2	+3 1/4 ⑤	+1/4	3/16	.....
	3	+1 1/2	+1/4	.....	.....
	3 1/2	+1	+1/4	.....	.....
	4	+1/2	+1/4	.....	.....
	4 1/2	0	+1/4	.....	.....
	5	−1/2	+1/4	.....	.....
P10, 20 & 30	2 1/2	+2 1/2	.....	3/16	.....
	3	+2	+1/4	.....	.....
	3 1/2	+1 1/2	+1/4	.....	.....
	4	+3/4	+1/4	.....	.....
	4 1/2	+1/4	0	.....	.....
	5	−1/4	−1/4	.....	.....
	5 1/2	.....	−3/4	.....	.....
P30-MHC	2 1/2	+4 3/4	0	5/16	.....
	3	+5	+1/4	.....	.....
	3 1/2	+4 1/2	+1/4	.....	.....
	4	+4	0	.....	.....
	4 1/2	+3 1/2	0	.....	.....
	5	+3	−1/2	.....	.....
	5 1/2	.....	−1	.....	.....

① — The vehicle series and model application in this table has been abbreviated for common reference to both Chevrolet and GMC. Chevrolet models use numerical designations as listed; GMC models use numerical designations as follows: 1500 = 10; 2500 = 20; 3500 = 30.
② — Axle gap is clearance between jounce bumper and frame.
③ — Plus or minus 1/2°.
④ — Plus or minus 1/16".
⑤ — G30 Set at 2 1/4°.