

Wheel Alignment

CHRYSLER CORP. WHEEL ALIGNMENT SPECIFICATIONS					
Application	Axle Gap	Caster (Degrees)	Camber (Degrees)	Toe-In (Inches)	Steering Axis Incln.
Dodge					
"B", "CB" & "MB" Models					
Man. Trans.	0 to +1	+ $\frac{1}{4}$ to + $\frac{3}{4}$	$\frac{1}{16}$ to $\frac{1}{8}$
Pwr. Str.	+ $1\frac{3}{4}$ to + $2\frac{3}{4}$	+ $\frac{1}{4}$ to $\frac{3}{4}$	$\frac{1}{16}$ to $\frac{1}{8}$
"D" & "AD" Models	0 to +1	0 to + $\frac{1}{2}$	$\frac{1}{16}$ to $\frac{1}{8}$
W100 & 200 ^① &					
"AW" Models	+3	+ $1\frac{1}{2}$	− $\frac{1}{8}$ to + $\frac{1}{8}$
W200 ^② , 300 & 400	+3	+ $\frac{1}{2}$	− $\frac{1}{8}$ to + $\frac{1}{8}$
MHC					
M300	+3	+2	$\frac{1}{16}$ to $\frac{3}{16}$
M400 & 500	+3	+ $2\frac{1}{2}$	0 to $\frac{1}{8}$
M600	+2	+1	0 to $\frac{1}{8}$
Plymouth					
"PB" Models					
Man. Trans.	0 to +1	+ $\frac{1}{4}$ to + $\frac{3}{4}$	$\frac{1}{16}$ to $\frac{1}{8}$
Pwr. Str.	+ $1\frac{3}{4}$ to + $2\frac{3}{4}$	+ $\frac{1}{4}$ to + $\frac{3}{4}$	$\frac{1}{16}$ to $\frac{1}{8}$
"AD" Models	0 to +1	0 to +1	$\frac{1}{16}$ to $\frac{1}{8}$
"PW" Models	+3	+ $1\frac{1}{2}$	0± $\frac{1}{8}$

- ① — Except Heavy Duty W200 with 4500 Lb. front axle.
- ② — Heavy Duty W200 with 4500 Lb. front axle.

IHC WHEEL ALIGNMENT SPECIFICATIONS					
Application	Axle Gap	Caster (Degrees)	Camber (Degrees)	Toe-In (Inches)	Steering Axis Incln.
Scout II, Terra & Traveler					
2-WD	0±0	1 to ±0	$\frac{3}{32}$ to $\frac{5}{16}$	8 $\frac{1}{2}$
4-WD	0±0	1 to ±0	$\frac{3}{32}$ to $\frac{5}{16}$	8 $\frac{1}{2}$

JEEP WHEEL ALIGNMENT SPECIFICATIONS					
Application	Axle Gap	Caster (Degrees)	Camber (Degrees)	Toe-In (Inches)	Steering Axis Incln.
CJ Models	+2 to +4	+1 to +2	$\frac{3}{64}$ to $\frac{3}{32}$
Cherokee, Wagoneer & Truck	+3 to +5	+1 to +2	$\frac{3}{64}$ to $\frac{3}{32}$