

## CHRYSLER CORP. SINGLE ANCHOR

Dodge  
Plymouth

### BLEEDING SYSTEM

See *Hydraulic Brake Bleeding* in this Section.

### DESCRIPTION

Chrysler Corp. vehicles use both their own type and a Bendix type single anchor brake assembly. All 10" and 11" brakes are Chrysler type and all 12" brakes are Bendix type. Both types of brake assemblies consist of a support plate, two brake shoes, return springs, wheel cylinder, and a cable type adjuster assembly. The automatic adjuster assembly consists of a cable (with hook and anchor fitting), cable guide, adjuster lever, adjusting screw, pivot, socket and spring.

### PARKING BRAKE ADJUSTMENT

**All Models (Exc. "B", "PB", M300 & M400)** – With service brakes properly adjusted and parking brake fully released, tighten cable adjusting nut until a slight drag is felt while rotating rear wheels. Loosen cable adjusting nut until both rear wheels can be rotated freely, then back off adjusting nut an additional two turns. Apply and release parking brake several times and check for free rotation at rear wheels.

## ADJUSTMENT & SERVICING

### BRAKE SHOE ADJUSTMENT

With wheels raised off floor and parking brake lever fully released, remove adjusting hole cover. Using a suitable tool (C-378), expand brake shoes until slight drag is felt when wheel is rotated. While holding automatic adjusting lever out of contact with adjusting screw, back off adjusting screw 10 or 12 notches. Check for free wheel rotation with no brake shoe drag. Repeat adjustment for remaining wheels. **NOTE** – Adjustment must be equal at all wheels. Replace adjusting hole cover and adjust parking brake.

**"B", "PB", M300 & M400** – Raise vehicle high enough to gain access to equalizer and cable adjuster. Make sure parking brake cable is released. Loosen adjuster so there is slack in both cables. Make sure rear brakes are correctly adjusted. Now, tighten adjusting nut at equalizer until specified amount of "Lever Apply Pressure" is obtained at parking brake lever.

### Parking Brake Lever Apply Pressure

Application	Lever Apply Pressure
100 & 200 Models .....	55±5 Lbs.
300 & 400 Models .....	60±5 Lbs.

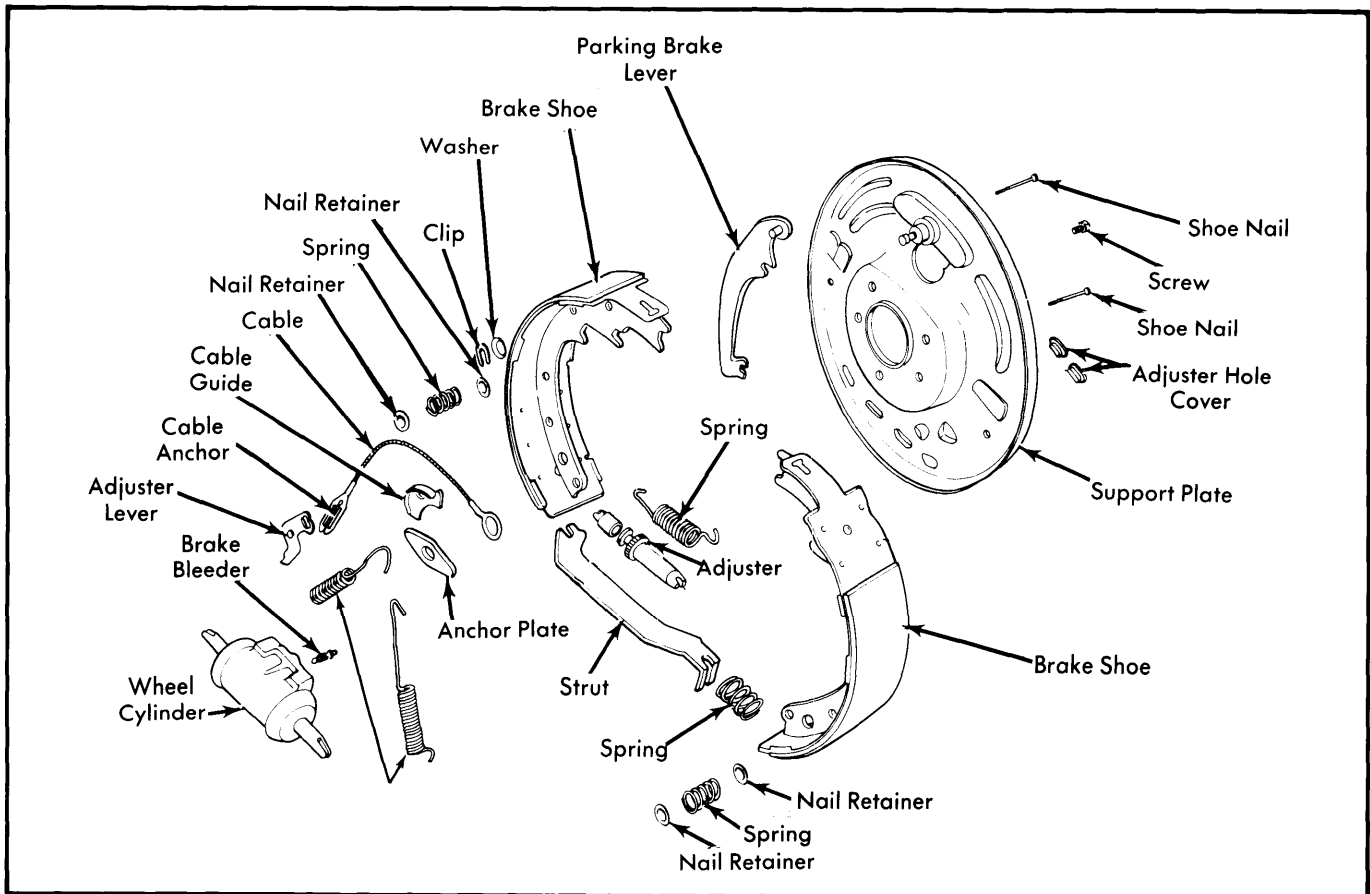


Fig. 1 Exploded View of Chrysler Type Brake Assembly

# Brake Systems

## CHRYSLER CORP. SINGLE ANCHOR (Cont.)

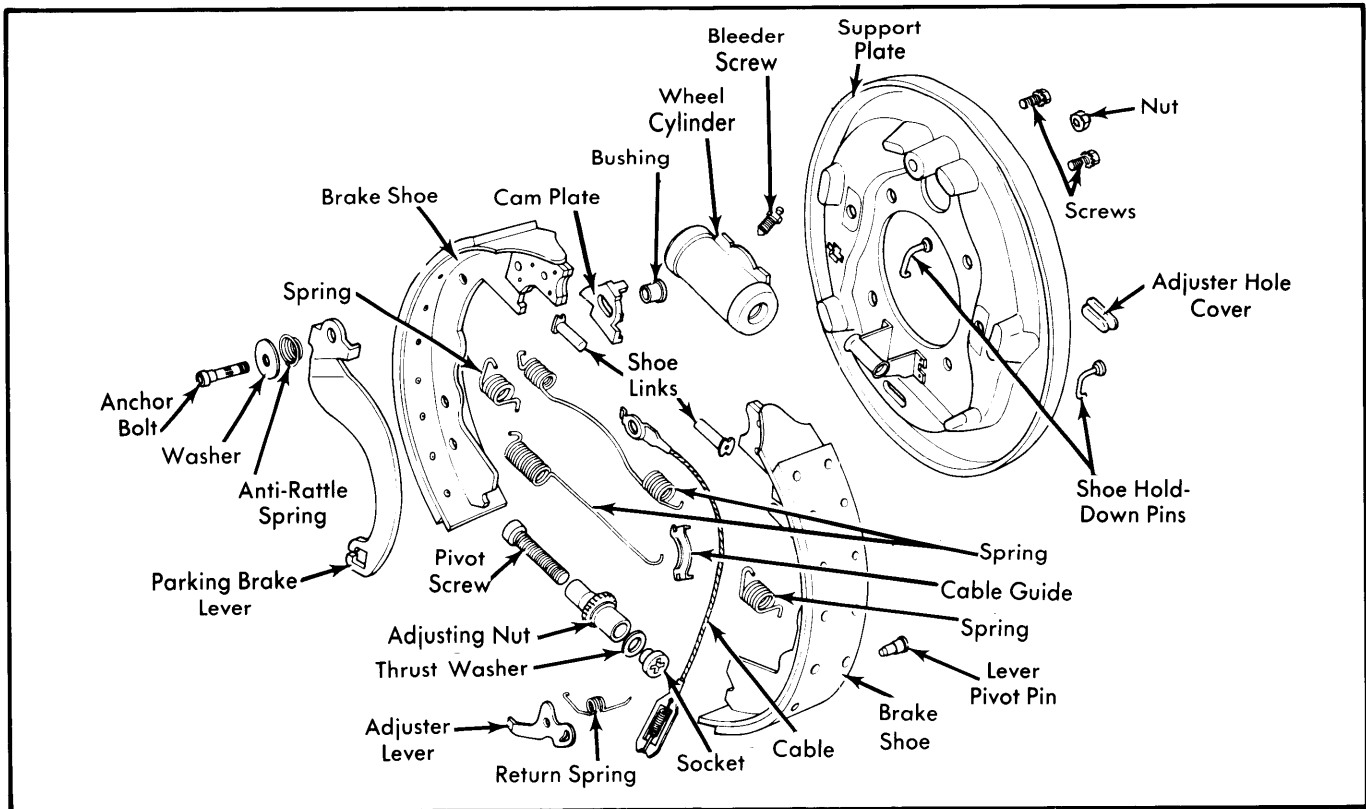


Fig. 2 Exploded View of Bendix Type Brake Assembly

### REMOVAL & INSTALLATION

#### BRAKE SHOES

**Removal - Chrysler Brake Assembly (10" & 11")** - With drum removed, remove brake shoe return springs, noting that secondary spring overlaps primary spring. Slide automatic adjuster cable eye off anchor and then disconnect cable from adjusting lever. Remove cable, overload spring, cable guide and anchor plate. Disconnect adjuster lever from spring and remove lever. Remove automatic adjuster spring from brake shoes. Remove brake shoe retainers, springs, and nails. Spread shoes remove parking brake strut and spring. Disconnect parking brake cable from lever and remove brake shoes.

**Installation** - To install brake shoes and components, reverse removal procedure.

**Removal - Bendix Brake Assembly (12")** - With drum removed, disconnect adjusting lever return spring from lever and remove lever and spring from pivot pin. Disconnect lever from cable. Remove upper spring connecting both shoes. Disconnect and remove shoe hold down springs. Disconnect parking brake cable from parking brake lever. Remove spring connecting both shoes. Remove both shoes with star wheel adjuster.

**Installation** - To install brake shoes and components, reverse removal procedure.

#### WHEEL CYLINDER

**Removal & Installation** - Remove wheel, drum, and brake shoes. Remove cylinder connecting links and disconnect hydraulic brake line from cylinder. **CAUTION** - On vehicle equipped with vacuum booster, be sure engine is off and there is no vacuum in system before disconnecting hydraulic lines. Remove brake cylinder retaining bolts and remove cylinder from backing plate. To install, reverse removal procedure.

### OVERHAUL

#### WHEEL CYLINDERS

**Disassembly** - With wheel cylinder removed from vehicle, remove rubber boots from ends of cylinders. Remove piston return spring, cylinder cups and pistons from cylinder. Remove bleeder screw and inspect cylinder bore for damage.

**Reassembly** - If bore of cylinder is pitted or scratched, hone or replace as necessary. Soak all parts in suitable brake fluid or assembly lubricant and reverse disassembly procedure. Clamp brake cylinder pistons against ends of cylinder.

### TIGHTENING SPECIFICATIONS

Application	Ft. Lbs.
Hydraulic Brake Hose.....	25
Wheel Cylinder Mounting Bolt.....	15
Brake Support Mounting Bolt.....	35
Application	Inch Lbs.
Hydraulic Brake Tubing.....	95
Bleeder Screw.....	95

# Brake Systems

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## CHRYSLER CORP. SINGLE ANCHOR (Cont.)

BRAKE SYSTEM SPECIFICATIONS				
Application	Drum Diam.	Wheel Cylinder Diameter		Master Cylinder
		Front	Rear	Diameter
AD,AW,PD & PW100	11"	①	.938"	② 1.03"
D100 & W100	10"	①	.938"	1.03"
D200③	12"	①	.875"	1.125"
D200, D300 & W200	12"	①	1.00"	1.125"
D400, W300 & W400	12"	①	1.06"	1.125"
B100 & PB100	10"	①	.875"	1.03"
B200 & PB200	10"	①	.938"	1.03"
B300 & PB300	12"	①	.875"	1.125"
CB300, CB400, MB300, MB400	12"	①	1.00"	1.125"
CB400 & MB400④	13"	①	1.125"	1.310"
M300	12"	①	1.06"	1.125"
M400	12"	①	1.06"	1.310"

- ① — Front disc brakes are standard equipment.
- ② — Bore is 1.25" if equipped with 440" V8 engine.
- ③ — 6200 GVW only.
- ④ — With 163" W.B.