GENERAL MOTORS WHEEL ALIGNMENT SPECIFICATIONS					
Application	Axle Gap ②	Caster (Degrees) ③	Camber (Degrees) ③	Toe-In (Inches) ④	Steering Axis Inclin.
Chevrolet & GMC ①					
C10	3	+2	+1/4	3/16	.....
	3 1/2	+1 1/4	+1/4	3/16	.....
	4	+3/4	+1/4	3/16	.....
	4 1/2	+1/4	+1/4	3/16	.....
	5	-1/2	+1/4	3/16	.....
C20 & 30	2 1/2	+1 1/2	+1/4	3/16	.....
	3	+1	+1/4	3/16	.....
	3 1/2	+1/2	+1/4	3/16	.....
	4	0	+1/4	3/16	.....
	4 1/2	-1/2	+1/4	3/16	.....
	5	-1	+1/4	3/16	.....
K10 & 20	.....	+8	+1 1/2	0	.....
G10, 20 & 30	2 1/2	+2 1/4	+1/4	3/16	.....
	3	+1 1/2	+1/4	3/16	.....
	3 1/2	+1	+1/4	3/16	.....
	4	+1/2	+1/4	3/16	.....
	4 1/2	0	+1/4	3/16	.....
	5	-1/2	+1/4	3/16	.....
P10, 20 & 30	2 1/2	+2 1/2	.....	3/16	.....
(Exc. MHC)	3	+2	+1/4	3/16	.....
	3 1/2	+1 1/2	+1/4	3/16	.....
	4	+3/4	+1/4	3/16	.....
	4 1/2	+1/4	0	3/16	.....
	5	-1/4	-1/4	3/16	.....
	5 1/2	.....	-3/4	3/16	.....
P30-MHC	2 1/2	+4 3/4	0	5/16	.....
	3	+5	+1/4	5/16	.....
	3 1/2	+4 1/2	+1/4	5/16	.....
	4	+4	0	5/16	.....
	4 1/2	3 1/2	0	5/16	.....
	5	+3	-1/2	5/16	.....
	5 1/2	.....	-1	5/16	.....
GMC F.W.D.					
Motor Home	.....	+2	.....	-1/8 ⑤	.....
Left Side	.....	.....	+3/4	.....	.....
Right Side	.....	.....	+1/2	.....	.....

① – The vehicle series and model application in this table has been abbreviated for common reference to both Chevrolet and GMC. Chevrolet models use numerical designations as listed; GMC models use numerical designations as follows: 1500 = 10; 2500 = 20; 3500 = 30.
② – Axle gap is clearance between jounce bumper bracket and frame.
③ – Plus or minus 1/2°.
④ – Plus or minus 1/16".
⑤ – This specification is 1/8" toe-out.