

Wheel Alignment

CHRYSLER CORP. WHEEL ALIGNMENT SPECIFICATIONS

Application	Axle Gap	Caster (Degrees)	Camber (Degrees)	Toe-In (Inches)	Steering Axis Inclin.
Dodge "B", "CB" & "MB" Models Man. Str.	0 to +1	+ $\frac{1}{4}$ to + $\frac{3}{4}$	$\frac{1}{16}$ - $\frac{1}{8}$
Pwr. Str.	+ $1\frac{3}{4}$ to + $2\frac{3}{4}$	+ $\frac{1}{4}$ to + $\frac{3}{4}$	$\frac{1}{16}$ - $\frac{1}{8}$
"D" & "AD" Models W100 & 200 ^① & "AW" Models	-.5-+1.5	0 to +1	0- $\frac{1}{4}$
W200 & 300 ^②	+3	+ $1\frac{1}{2}$	0 \pm $\frac{1}{8}$
MHC	+3	+ $\frac{1}{2}$	0 \pm $\frac{1}{8}$
MHC	+5.5	+2	$\frac{1}{16}$ - $\frac{1}{8}$
Plymouth "PB" Models Man. Str.	0 to +1	+ $\frac{1}{4}$ to + $\frac{3}{4}$	$\frac{1}{16}$ - $\frac{1}{8}$
Pwr. Str.	+ $1\frac{3}{4}$ to + $2\frac{3}{4}$	+ $\frac{1}{4}$ to + $\frac{3}{4}$
"AD" Models	-.5-+1.5	0 to +1	0- $\frac{1}{4}$
"PW" Models	+3	+ $1\frac{1}{2}$	0 \pm $\frac{1}{8}$

① - Except Heavy Duty W200 w/4500 Lb. front axle.

② - Heavy Duty W200 with 4500 Lb. front axle.

INTERNATIONAL HARVESTER WHEEL ALIGNMENT SPECIFICATIONS

Application	Axle Gap	Caster (Degrees)	Camber (Degrees)	Toe-In (Inches)	Steering Axis Inclin.
1310MHC	+ $3\frac{1}{2}$ to + $4\frac{1}{2}$	0 to $\frac{1}{8}$	4
MS1210	①+1 to +3	0 to +1	0 to $\frac{1}{8}$	4
Scout II, Terra & Traveler 2WD	0 \pm $\frac{1}{2}$	+ $1\pm\frac{1}{2}$	$\frac{3}{32}$ - $\frac{5}{16}$	8 $\frac{1}{2}$
4WD	0 \pm $\frac{1}{2}$	+ $1\pm\frac{1}{2}$	$\frac{3}{32}$ - $\frac{5}{16}$	8 $\frac{1}{2}$

① - Models with axle code number 02028 should have Caster setting of + $2\frac{1}{2}$ to + $3\frac{1}{2}$ °.

JEEP WHEEL ALIGNMENT SPECIFICATIONS

Application	Axle Gap	Caster (Degrees)	Camber (Degrees)	Toe-In (Inches)	Steering Axis Inclin.
CJ Models Cherokee, Wagoneer & Truck	+2 to +4	+1 to +2	$\frac{3}{64}$ - $\frac{3}{32}$
	+3 to +5	+1 to +2	$\frac{3}{64}$ - $\frac{3}{32}$