

Wheel Alignment

INTERNATIONAL HARVESTER WHEEL ALIGNMENT SPECIFICATIONS					
Application	Axle Gap	Caster (Degrees)	Camber (Degrees)	Toe-In (Inches)	Steering Axis Inclin.
1310MHC	+3½ to +4½	0 to 1/8	4
MS1210	① +1 to +3	0 to +1	0 to 1/8	4
150 & 200					
2WD	2.8	+1 to +2	②	0 to 1/8
	3.6	0 to +1	③	0 to 1/8
	4.4	-1 to 0	③	0 to 1/8
	5.2	-2 to -1	④	0 to 1/8
4WD					
Closed Knuckle⑤	+1±1	+1±½	1/32-1/16	8
Open Knuckle⑤	0±1	+1±½	1/16±1/16	8½
Scout II, Terra & Traveler					
2WD	0±½	+1±½	3/32-5/16	8½
4WD	0±½	+1±½	3/32-5/16	8½

- ① - Models with axle code number 02028 should have Caster setting of +2½ to +3½°.
- ② - Left side is +1/8 ± 1/4. Right side is -1/8 ± 1/4.
- ③ - Left side is +1/4 ± 1/4. Right side is 0 ± 1/4.
- ④ - Left side is -1/4 ± 1/4. Right side is -1/2 ± 1/4.
- ⑤ - See Open or Closed Steering Knuckle in Drive Axle Section.