

CHRYSLER CORP.

Dodge
Plymouth

REMOVAL & INSTALLATION

HORN BUTTON

NOTE — Disconnect battery before removing horn button.

All Models — If equipped with horn button, remove by depressing horn button and rotating clockwise. If equipped with horn pad, remove two retaining screws from behind steering wheel and lift pad off steering wheel. To install either, reverse removal procedure.

STEERING WHEEL

All Models — Remove horn button or horn pad, then pull horn wire from horn switch terminal. Remove three screws and lift out horn switch and retainer. Mark relationship of steering wheel to column for reassembly reference. Back off steering wheel retaining nut to top of steering shaft. Using a suitable puller (C-3428B), remove steering wheel. **CAUTION** — Do not strike steering wheel to remove; severe damage could result. To install, reverse removal procedure.

DIRECTIONAL SIGNAL INDICATOR SWITCH

All Models — Remove horn assembly and steering wheel. Unplug wiring connector at steering column jacket and instrument panel. Remove turn signal lever. Remove screws retaining directional switch and upper bearing. Remove retainer and lift switch upward. To install, reverse removal procedure.

HAZARD FLASHER SWITCH

All Models — Hazard flasher switch is integral with directional signal indicator switch. Combination is removed or installed as a unit. See *Directional Signal Indicator Switch* in this article.

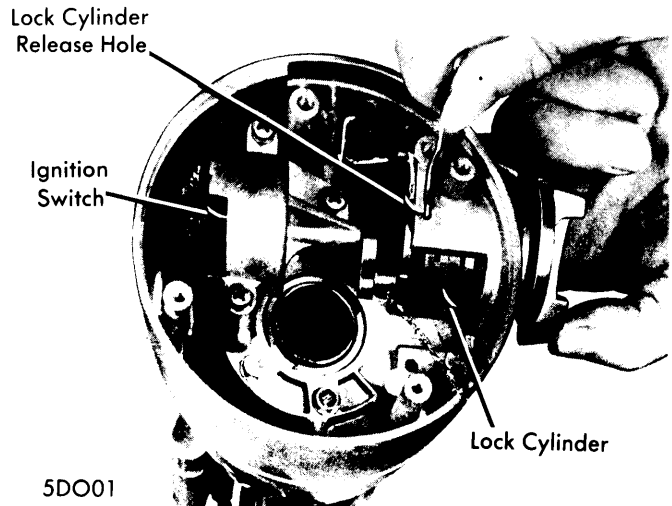
STEERING COLUMN LOCK & IGNITION SWITCH

All Models — 1) Remove steering column from vehicle (see Steering Columns in this Section). Clamp column in soft-jawed

vise. Remove horn assembly, steering wheel, and directional signal indicator switch (see appropriate articles in this section). Remove snap ring from upper end of steering shaft (if not already removed). Remove three screws which hold bearing housing to lock housing. Install suitable steering shaft remover (C-4044) and press shaft out of bearing (shaft will still be in steering column at this point). Remove bearing housing. Remove bearing lower snap ring from shaft and remove shaft from lower end of column.

2) Place ignition switch cylinder in "Lock" position and remove key. Insert a small screwdriver or similar tool into lock cylinder release hole and push in to release spring-loaded lock retainer. Pull ignition switch cylinder out of housing bore at same time retainer is depressed. Remove ignition switch assembly.

3) To install, reverse removal procedure noting the following: Ignition key cylinder is installed with cylinder in lock position and key removed. Insert cylinder into lock housing. Place cylinder into place until contact is made with pin on ignition switch cam. Insert key into lock and rotate until slot in cylinder plate lines up with pin. Press key cylinder the remaining way into lock housing, making sure retainer bar snaps into its slot in lock housing.



REMOVING LOCK CYLINDER

FORD MOTOR CO.

Bronco
"E", "F" & "P" Models

REMOVAL & INSTALLATION

HORN BUTTON & STEERING WHEEL

All Models — Disconnect battery. Disconnect horn wire at bullet connector below instrument panel. If equipped with

horn button or ring, remove by pressing down and rotating counterclockwise. If equipped with horn pad, remove retaining screws from behind steering wheel, then lift off pad. Remove steering wheel nut, then, using a suitable wheel puller, remove steering wheel. To install, reverse removal procedure noting the following: if there are master splines on steering shaft, be sure they are aligned with splines on steering wheel before tightening nut. Stake nut in place.