

Wheel Alignment

GENERAL MOTORS WHEEL ALIGNMENT SPECIFICATIONS (Cont.)

Application	Axle Gap ①	Caster (Degrees)	Camber (Degrees)	Toe-In (Inches)	Steering Axis Inclin.
GMC					
C1500	3.0	+2 ± 1/2	+ 1/4 ± 1/2	3/16 ± 1/16
	3.5	+1 1/4 ± 1/2	+ 1/4 ± 1/2	3/16 ± 1/16
	4.0	+ 3/4 ± 1/2	+ 1/4 ± 1/2	3/16 ± 1/16
	4.5	+ 1/4 ± 1/2	+ 1/4 ± 1/2	3/16 ± 1/16
	5.0	- 1/2 ± 1/2	+ 1/4 ± 1/2	3/16 ± 1/16
C2500/3500	3.0	+1 ± 1/2	+ 1/4 ± 1/2	3/16 ± 1/16
	3.5	+ 1/2 ± 1/2	+ 1/4 ± 1/2	3/16 ± 1/16
	4.0	0 ± 1/2	+ 1/4 ± 1/2	3/16 ± 1/16
	4.5	- 1/2 ± 1/2	+ 1/4 ± 1/2	3/16 ± 1/16
	5.0	- 1 ± 1/2	+ 1/4 ± 1/2	3/16 ± 1/16
K1500/2500 P1500/2500/3500	+4 ± 1/2	+1 ± 1/2	3/16 ± 1/16
	3.0	+2 ± 1/2	+ 1/4 ± 1/2	3/16 ± 1/16
	3.5	+1 1/2 ± 1/2	+ 1/4 ± 1/2	3/16 ± 1/16
	4.0	+ 3/4 ± 1/2	+ 1/4 ± 1/2	3/16 ± 1/16
	4.5	+ 1/4 ± 1/2	0 ± 1/2	3/16 ± 1/16
G1500/2500/3500	5.0	- 1/4 ± 1/2	- 1/4 ± 1/2	3/16 ± 1/16
	3.0	+1 1/2 ± 1/2	+ 1/4 ± 1/2	3/16 ± 1/16
	3.5	+1 ± 1/2	+ 1/4 ± 1/2	3/16 ± 1/16
	4.0	1/2 + 1/2 ± 1/2	+ 1/4 ± 1/2	3/16 ± 1/16
	4.5	0 ± 1/2	+ 1/4 ± 1/2	3/16 ± 1/16
GMC Motor Home	5.0	- 1/2 ± 1/2	+ 1/4 ± 1/2	3/16 ± 1/16
	+2 1/2 ± 1/2	②	0 ± 1/8

① — Axle gap is clearance between jounce bumper bracket and frame.

② — Left side is + 3/4 ± 1/4. Right side is + 5/8 ± 3/8.

INTERNATIONAL HARVESTER WHEEL ALIGNMENT SPECIFICATIONS

Application	Axle Gap	Caster (Degrees)	Camber (Degrees)	Toe-In (Inches)	Steering Axis Inclin.
1310MHC	+3 1/2 to +4 1/2	0 to 1/8	4
MS1210	① +1 to +3	0 to +1	0 to 1/8	4
150 & 200 2WD	2.8	+1 to +2	②	0 to 1/8
	3.6	0 to +1	③	0 to 1/8
	4.4	-1 to 0	③	0 to 1/8
	5.2	-2 to -1	④	0 to 1/8
4WD Closed Knuckle⑤	+1 ± 1	+1 ± 1/2	1/32 - 1/16	8
	0 ± 1	+1 ± 1/2	1/16 ± 1/16	8 1/2
Scout 2WD	0 ± 1	+1 ± 1/2	3/32 - 5/16	8 1/2
	⑥ 0 ± 1	+1 ± 1/2	1/16 ± 1/16	8 1/2

① — Models with axle code number 02028 should have Caster setting of +2 1/2 to +3 1/2°.

② — Left side is + 1/8 ± 1/4. Right side is - 1/8 ± 1/4.

③ — Left side is + 1/4 ± 1/4. Right side is 0 ± 1/4.

④ — Left side is - 1/4 ± 1/4. Right side is - 1/2 ± 1/4.

⑤ — See Open or Closed Steering Knuckle in Drive Axle Section.

⑥ — Models with Dana-Spicer Model 30 should have Caster reading of 0 to +1°.

JEEP WHEEL ALIGNMENT SPECIFICATIONS

Application	Axle Gap	Caster (Degrees)	Camber (Degrees)	Toe-In (Inches)	Steering Axis Inclin.
"CJ" Models	+3 to +4	+1 1/2 to +2	3/64 - 3/32	8 1/2
All Other Models	+4 to +5	+1 1/2 to +2	3/64 - 3/32	8 1/2