

# Wheel Alignment

1965-74 WHEEL LUG NUT TORQUE SPECIFICATIONS											
Application	TORQUE (FT. LBS.)										
	1965	1966	1967	1968	1969	1970	1971	1972	1973	1974	
Chevrolet K10 All Other 10 20/30 Series W/Single Wheels W/Dual Wheels	55-65	55-65	55-65	55-65	55-65	55-75	55-75	55-75	55-75	75-90	
	55-65	55-65	55-65	55-65	55-65	55-75	65-90	65-90	65-90	75-100	
	65-90	65-90	65-90	65-90	65-90	65-90	90-120	90-120	90-120	90-120	
Dodge "A" Models "B" Models "CB" "MB" Models W/Single Wheels W/Dual Wheels	85	65	65	75	75	80	65-85	65-86	65-86	65-86	
	.....	.....	.....	.....	.....	.....	125-175	125-175	125-175	125-175	
	.....	.....	.....	.....	.....	.....	300-350	300-350	300-350	300-350	
D, P100/200 D, P300 W/Single Wheels W/Dual Wheels	70-90	70-90	70-90	70-90	70-90	70-90	70-90	70-90	65-85	65-85	
	70-90	175-225	175-225	175-225	125-175	125-175	125-175	125-175	125-175	175-225	
	.....	125-175	125-175	125-175	175-200	175-200	175-200	175-200	300-350	300-350	
"MHC" W/Coned Nut W/Flanged Nut W/Lock Nut	.....	.....	.....	175-225	175-225	175-225	175-225	175-225	175-225	175-225	
	.....	.....	.....	300-350	300-350	300-350	300-350	300-350	300-350	300-350	
	.....	.....	.....	400-450	400-450	400-450	400-450	400-450	400-450	400-450	
Ford Motor Co. F, P350 E300 All Others	175-200	175-200	175-200	175-200	125-175	125-175	125-175	125-175	125-175	135	
	.....	.....	.....	.....	125-175	125-175	125-175	125-175	125-175	135	
	65-90	65-90	65-90	65-90	70-115	70-115	70-115	90	90	90	
GMC K1000, K1500 1500/2500(1965-66) 2500/3500(1967-74) W/Single Wheels W/Dual Wheels All Others	55-65	55-65	55-65	55-65	55-65	55-75	55-75	55-75	55-75	75-90	
	65-90	65-90	65-90	65-90	65-90	65-90	65-90	65-90	65-90	75-90	
	.....	.....	65-90	65-90	65-90	65-90	65-90	65-90	65-90	75-90	
.....	55-65	55-65	55-65	55-65	55-75	55-75	55-75	55-75	55-75		

- ① — Except with 11,000 lb. rear axle. With 11,000 lb. rear axle, 200-250 ft. lbs.
- ② — Except with 5/8" bolts. With 3/4" bolts, 130-180 ft. lbs.
- ③ — Except with 17.5x5.25 wheels. With 17.5x5.25 wheels, 125-140 ft. lbs.
- ④ — Except with dual wheels. With dual wheels, 175-250 ft. lbs.
- ⑤ — Except with dual wheels. With dual wheels, 210 ft. lbs.

# Wheel Alignment

1965-74 WHEEL LUG NUT TORQUE SPECIFICATIONS (Cont.)											
TORQUE (FT. LBS.)											
Application	1965	1966	1967	1968	1969	1970	1971	1972	1973	1974	
International Harvester W/½-20 Lug Nuts W/¾-18 Lug Nuts W/¾-18 Lug Nuts	70-90	70-90	70-90	70-90	70-90	70-90	70-90	70-90	70-90	70-90	
	110-125	110-125	110-125	110-125	110-125	110-125	110-125	110-125	110-125	110-125	
	125-140	125-140	125-140	125-140	125-140	125-140	125-140	125-140	125-140	125-140	
Jeep CJ, DJ All Others	60-75	60-75	60-75	60-75	60-75	60-75	60-75	60-75	60-75	60-75	
	60-75	60-75	60-75	60-75	60-75	60-75	60-75	60-75	60-75	60-75	
Plymouth PB Models Trail Duster	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	
	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	

- ① — Except with 11,000 lb. rear axle. With 11,000 lb. rear axle, 200-250 ft. lbs.
- ② — Except with ¾" bolts. With ¾" bolts, 130-180 ft. lbs.
- ③ — Except with 17.5x5.25 wheels. With 17.5x5.25 wheels, 125-140 ft. lbs.
- ④ — Except with dual wheels. With dual wheels, 175-250 ft. lbs.
- ⑤ — Except with dual wheels. With dual wheels, 210 ft. lbs.