

Wheel Alignment

1972 CHRYSLER CORP. WHEEL ALIGNMENT SPECIFICATIONS

Application	Axle Gap	Caster (Degrees)	Camber (Degrees)	Toe-In (Inches)	Steering Axis Inclin.
W100/200	+3	+1 1/2	0-1/8	7 1/2 °
W300	+3 1/2	+1 1/2	0-1/8	8 °
D100/300	0 to + 1/2	0 to + 1/4	1/16-1/8
P200	+3 3/4	+1 1/2	1/16-3/16	4 °
P300	+1 1/2	+2	1/16-3/16	7 °
M300	① +1 1/2	+2	1/16-3/16	7 °
M375	② +1	+2	1/16-3/16	7 °
"B" Models	③ + 1/2 ± 1/2	+ 1/4 ± 1/4	1/16-1/8

① — Manual Steering. With Power Steering, +4 1/2 °.

③ — Manual Steering. With Power Steering, +2 1/4 ± 1/2 °.

② — Manual Steering. With Power Steering, +4 °.

1972 FORD MOTOR CO. WHEEL ALIGNMENT SPECIFICATIONS

Application	Axle Gap ①	Caster (Degrees)	Camber (Degrees)	Toe-In (Inches)	Steering Axis Inclin.
F100/250 2WD (Except F250HD)	5" 4 1/2" 4"	+3 3/8 ± 3/4 +4 7/8 ± 3/4 +6 1/8 ± 3/4	+3 1/4 ± 1/2 +2 3/8 ± 1/2 +1 1/2 ± 1/2	1/8 ± 1/16 1/8 ± 1/16 1/8 ± 1/16
F250 HD	5" 4 1/2" 4"	+3 ± 3/4 +4 1/4 ± 3/4 +5 1/2 ± 3/4	+3 3/8 ± 1/2 +2 3/4 ± 1/2 +1 7/8 ± 1/2	1/8 ± 1/16 1/8 ± 1/16 1/8 ± 1/16
F350	5" 4 1/2" 4"	+4 3/4 ± 3/4 +6 ± 3/4 +7 1/4 ± 3/4	+3 1/4 ± 1/2 +2 3/8 ± 1/2 +1 1/2 ± 1/2	1/8 ± 1/16 1/8 ± 1/16 1/8 ± 1/16
F, U100 4WD	+2 1/2 ± 3/4	+1 1/2 ± 1/2	1/8 ± 1/16	8 1/2 °
F250 4WD	+4 ± 1/2	+1 1/2 ± 1/2	1/8 ± 1/16	7 1/2 °
P350	+4 1/2 ± 3/4	+ 3/8 ± 1/4	1/8 ± 1/16	4 1/2 °
E100/200	6" 5 1/2" 5"	+3 1/2 ± 3/4 +4 3/4 ± 3/4 +6 ± 3/4	+4 ± 1/2 +3 1/8 ± 1/2 +2 1/4 ± 1/2	1/8 ± 1/32 1/8 ± 1/32 1/8 ± 1/32
E300	6" 5 1/2" 5"	+3 ± 3/4 +4 1/4 ± 3/4 +5 1/2 ± 3/4	+3 ± 1/2 +2 1/8 ± 1/2 +1 1/4 ± 1/2	1/8 ± 1/32 1/8 ± 1/32 1/8 ± 1/32

① — Axle Gap is clearance between top of axle and frame.

1972 GENERAL MOTORS WHEEL ALIGNMENT SPECIFICATIONS

Application	Axle Gap ①	Caster (Degrees)	Camber (Degrees)	Toe-In (Inches)	Steering Axis Inclin.
CHEVROLET					
C, P10/30	3" 3 1/2" 4" 4 1/2"	+2 +1 1/2 +1 + 1/2	+ 1/4 + 1/4 + 1/4 + 1/4	3/16 ± 1/16 3/16 ± 1/16 3/16 ± 1/16 3/16 ± 1/16
G10/30	5" 3" 3 1/2" 4" 4 1/2" 5"	0 +1 + 1/2 0 - 1/2 -1	+ 1/4 + 1/4 + 1/4 + 1/4 + 1/4 + 1/4	3/16 ± 1/16 3/16 ± 1/16 3/16 ± 1/16 3/16 ± 1/16 3/16 ± 1/16 3/16 ± 1/16
K10/20	+4	+1 1/2	3/16 ± 1/16

① — Axle gap is clearance between jounce bumper bracket and frame.

Wheel Alignment

1972 GENERAL MOTORS WHEEL ALIGNMENT SPECIFICATIONS (Cont.)

Application	Axle Gap ①	Caster (Degrees)	Camber (Degrees)	Toe-In (Inches)	Steering Axis Inclin.
GMC					
C, P1500/3500	3"	+2	+ ¼	¾ ± ⅙
	3½"	+1 ½	+ ¼	¾ ± ⅙
	4"	+1	+ ¼	¾ ± ⅙
	4½"	+½	+ ¼	¾ ± ⅙
	5"	0	+ ¼	¾ ± ⅙
G1500/3500	3"	+1	+ ¼	¾ ± ⅙
	3½"	+½	+ ¼	¾ ± ⅙
	4"	0	+ ¼	¾ ± ⅙
	4½"	-½	+ ¼	¾ ± ⅙
	5"	-1	+ ¼	¾ ± ⅙
K1500/2500	+4	+1 ½	¾ ± ⅙

① - Axle Gap is clearance between jounce bumper bracket and frame.

1972 INTERNATIONAL HARVESTER WHEEL ALIGNMENT SPECIFICATIONS

Application ①	Axle Gap	Caster (Degrees)	Camber (Degrees)	Toe-In (Inches)	Steering Axis Inclin.
02001	+1 to +3	+1 to +2	0- ⅛	4°
Except Metro	+1 ½ to +2 ½	+1 to +2	0- ⅛	4°
Metro				
02005, 02006, 02007	2.8"	+1 to +2	②	0- ⅛
	3.6"	0 to +1	③	0- ⅛
	4.4"	-1 to 0	③	0- ⅛
	5.2"	-2 to -1	④	0- ⅛
02008, 02009					
Travelall & Panel	-1 ½ to -½	⑤	0- ⅛
All Others	-2 ½ to -1 ½	⑤	0- ⅛
02010	+2 ½ to +3 ½	+1 to +2	0- ⅛	4°
02012					
Except MHC	+1 to +3	0 to +1	0- ⅛	4°
MHC	+3 ½ to +4 ½	0 to +1	0- ⅛	4°
02028					
Metro	+3 ½ to +4 ½	0 to +1	0- ⅛	4°
MHC	+2 ½ to +3 ½	0 to +1	0- ⅛	4°
All Others	0 to +1	0 to +1	0- ⅛	4°
02048					
Except MHC	+1 to +3	0 to +1	0- ⅛	4°
MHC	+3 ½ to +4 ½	0 to +1	0- ⅛	4°

① - Axle code number is found on parts code list located in glove compartment, and mounted to sun visor.

② - Left side, + ⅛ ± ¼ °. Right side, - ⅛ ± ¼ °.

③ - Left side, + ¼ ± ¼ °. Right side, 0 ± ¼ °.

④ - Left side, - ¼ ± ¼ °. Right side, - ½ ± ¼ °.

⑤ - Left side, ½ to ¾ °. Right side, - ¼ to + ¼ °.

1972 JEEP WHEEL ALIGNMENT SPECIFICATIONS

Application	Axle Gap	Caster (Degrees)	Camber (Degrees)	Toe-In (Inches)	Steering Axis Inclin.
All Models	+3	+1 ½	¾ - ⅜	8 ½ °