

11-4 Steering Wheel & Column Switches

FORD MOTOR CO.

All Models (1965-74)

REMOVAL & INSTALLATION

HORN BUTTON & STEERING WHEEL

1965-74 All Models — Disconnect negative battery cable. Disconnect horn wire at bullet connector below instrument panel. Remove horn button or ring by pressing down and turning counterclockwise. Remove steering wheel nut and install suitable steering wheel puller. Remove steering wheel. To install, reverse removal procedure noting the following. Be sure master splines on wheel and shaft are aligned before tightening nut. After tightening nut, secure with Loctite Sealer (C3AZ-19554-A) or stake in place with punch.

DIRECTIONAL SIGNAL SWITCH & HAZARD FLASHER

NOTE — Disconnect battery ground cable before any repair or replacement of directional signals.

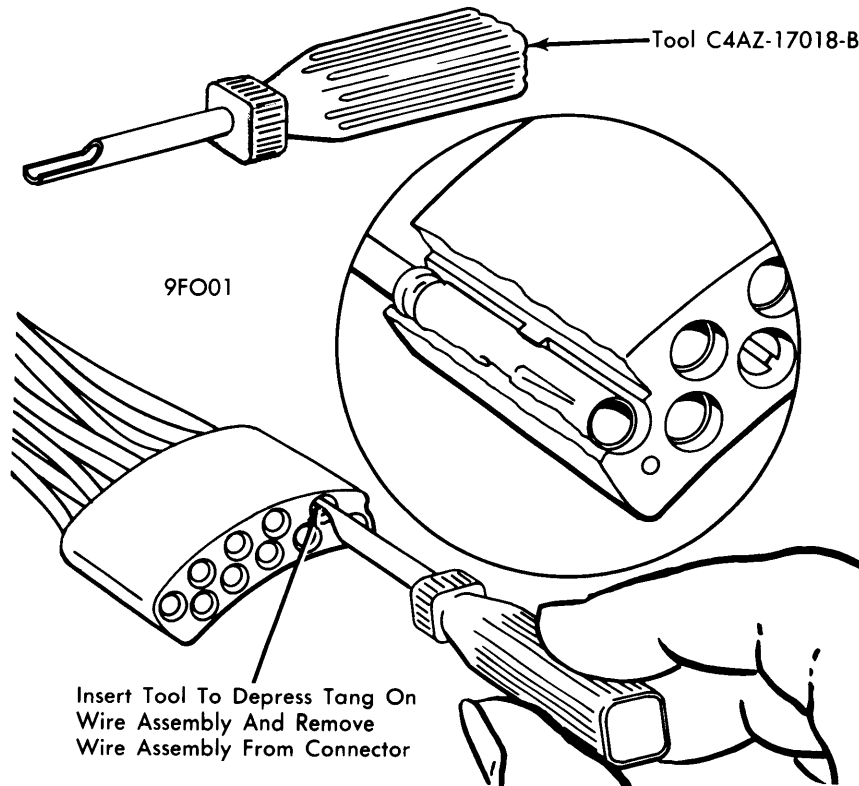
1965-74 "E" Models & 1966-67 U-100 — Disconnect horn wire and turn signal indicator switch wires under instrument panel and at clips on steering column support. Press down evenly on horn button, turn counterclockwise until button lifts out from steering wheel, and remove button and spring. Mark steering wheel position on steering column, remove steering wheel retaining nut and then steering wheel. Remove retaining screw and turn indicator lever, remove cover shielding indicator

wires on steering column. Remove two retaining screws under steering column cup and lift horn control plate and turn signal switch assembly from steering column cup. To install, reverse removal procedure.

1965-67 F-100 & F-250 — Disconnect horn wire and turn signal switch wires under instrument panel at steering column. Slide plastic insulation out of steering column and off wires. Remove steering wheel, unscrew and remove turn indicator lever. Remove turn indicator switch-to-steering column retaining screws and pull switch away from column flange. Attach piece of heavy cord to one wire to help pull all wires through column during installation. Remove turn indicator switch and wires from column, detach heavy cord from switch wires. To install, reverse removal procedure.

1965-67 F-350, P-100, 200 & 300 — Unplug turn signal switch and horn wire connectors under instrument panel, and remove wires from wire clip. Remove steering wheel, remove turn signal lever attaching screws and remove lever. Remove clip retaining wiring and cover to steering column, remove cover. Remove two screws attaching switch to steering column hub, and remove switch. To install, reverse removal procedure.

1968-72 "F" Models & 1968-74 U-100 — Disconnect horn and turn signal wires at connectors located behind instrument panel. Remove steering column wires and terminals from connectors using suitable tool. Record color code and location of each wire before removing from connector plug. Tape pull-through wire or cord to one of wire ends. Depress horn button



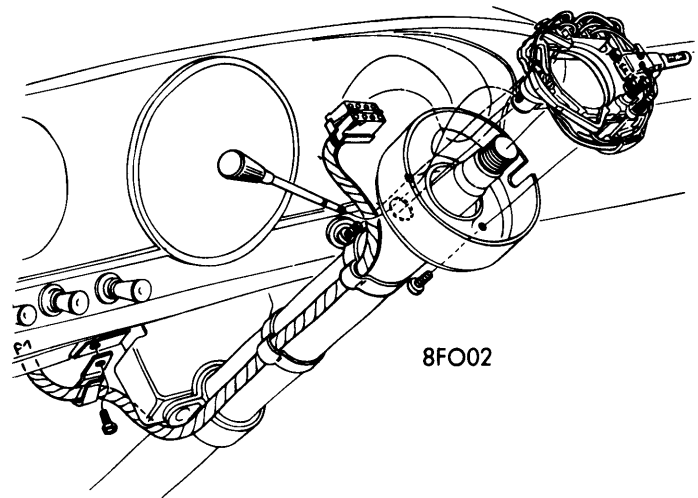
WIRE TERMINAL REMOVAL, TYPICAL (1968-74)

Steering Wheel & Column Switches 11-5

FORD MOTOR CO. (Cont.)

or horn ring and rotate counterclockwise to remove, remove horn spring. Mark steering position on steering column, remove steering wheel attaching nut, remove steering wheel using suitable puller. Remove spring from around end of steering shaft. Move turn signal switch lever counterclockwise to remove. Remove screws and retainer holding signal switch and wire assembly to steering column, and pull assembly from column. Disconnect pull-through wire or cord from end of switch. To install, reverse removal procedure.

1973-74 "F" Models 2X4 & F-100 & 250 4X4 — Remove horn switch, remove steering wheel retaining nut, then remove steering wheel using suitable wheel puller. Remove turn signal lever by unscrewing from steering column. Disconnect column wiring connector by lifting up on tabs and separating, then remove screws securing switch assembly to column. Remove wires and terminals from column wiring connector plug. Record color code and location of each wire before removing from plug. Remove protective wire cover from wiring harness and remove switch and wires through top of column.



TURN SIGNAL DETAIL (TYPICAL)