

## CHRYSLER CORP.

Dodge (1965-74)  
Plymouth (1974)

### REMOVAL & INSTALLATION

#### HORN BUTTON

*NOTE* — Disconnect battery before removing horn button.

**1965-70 "A" Models** — Carefully pry cover from horn button by inserting a screw driver in notch in horn button housing. To install, place button in position on hub, and tap into place.

**1970-74 "B" Models** — If equipped with horn button, remove by pressing in on horn button and rotating to left. To install, reverse removal procedure. If equipped with horn pad, remove two retaining screws from behind steering wheel and lift pad off hub. To install, reverse removal procedure.

**1968-74 Motor Home Chassis** — If equipped with horn button, remove by pressing in on horn button and rotating clockwise. To install, reverse removal procedure. If equipped with horn pad, remove two retaining screws from behind steering wheel and lift pad off hub. To install, reverse removal procedure.

**1965-68 "D" & "W" Models** — Rotate horn button ¼ turn counterclockwise and lift from hub. To install, reverse removal procedure.

**1969-71 "D" & "W" Models** — Remove by sliding horn button off its spring clips. To install, reverse removal procedure.

**1972-74 "D" & "W" Models** — Remove two retaining screws from behind steering wheel and lift pad off hub. To install, reverse removal procedure.

**1965-72 "P" Models** — Press down on button and turn to release retaining spring. Remove button from hub. To install, reverse removal procedure.

**1974 "PB" Models** — If equipped with horn button, remove by pressing in on horn button and rotating clockwise. To install, reverse removal procedure. If equipped with horn pad, remove two retaining screws from behind steering wheel and lift pad off hub. To install, reverse removal procedure.

#### STEERING WHEEL

**1965-70 "A" Models** — Remove horn button and disconnect horn button wire. Remove three screws and spacers that attach horn button housing to column assembly and remove horn button housing. Unscrew and remove directional indicator operating lever from directional indicator switch. Remove nut from end of steering shaft. Using suitable wheel puller (C-3428), remove steering wheel. To install, reverse removal procedure.

**1970-74 "B" Models** — Remove horn button or horn pad and pull horn wire from horn switch terminal. Remove three screws and lift out horn switch and button or pad retainer assembly. Back off steering wheel retaining nut to top of steering shaft. Install suitable wheel puller (C-3428B) and draw wheel from shaft splines. Remove steering wheel nut and washer, then remove wheel from shaft. To install, reverse removal procedure.

**1968-72 (To Feb. 1) Motor Home Chassis** — Remove horn button and disconnect horn wire. Lift out retainer spring. Scribe a locating mark on steering wheel and steering shaft to

facilitate reassembly. Remove steering wheel nut and remove button retainer. Install suitable wheel puller (C-3428B) and remove wheel from shaft. To install, reverse removal procedure.

**1972 (After Feb. 1)-74 Motor Home Chassis** — Remove horn pad assembly. Remove steering wheel retaining nut and washer. Using suitable wheel puller (C-3428B), remove steering wheel. To install, reverse removal procedure.

**1965-74 "D" & "W" Models** — Remove horn button, and, if present, remove rubber grommet and horn contact. Disconnect horn wire. On 1965-71 models, remove three screws and lift out horn ring and horn switch. Place front wheels in straight-ahead position and scribe a mark on steering wheel hub and steering column shaft to facilitate installation later. Remove steering wheel nut and washer. Using a suitable wheel puller (1965-68: C-3428A, 1969-74: C-3428B), remove steering wheel. To install, reverse removal procedure.

**1965-72 "P" Models** — Remove horn button. Remove steering wheel nut, and, using a suitable wheel puller (C-3428A), remove steering wheel. To install, reverse removal procedure.

**1974 "PB" Models** — Remove horn button or horn pad and pull horn wire from horn switch terminal. Remove three screws and lift out horn switch and button or pad retainer assembly. Back off steering wheel retaining nut to top of steering shaft, and install suitable wheel puller (C-3428B). Draw wheel off shaft splines. Remove puller, nut, and washer, and remove wheel from shaft. To install, reverse removal procedure.

#### DIRECTIONAL SIGNAL INDICATOR & IGNITION SWITCH

**1965-70 "A" Models** — Remove horn button and steering wheel. Loosen directional indicator switch clamp screw. Tie a piece of string or fine wire to wiring from directional indicator switch. Remove directional indicator switch from column assembly leaving string or wire in column as an aid to reassembly. It may be necessary to tap switch off column using a drift through access hole in column tube. To install, reverse removal procedure.

**1970-74 "B" Models** — Remove horn button or horn pad and steering wheel. Remove two screws, then wiring cover from column. Remove retaining screw and directional signal indicator switch lever. Remove three screws and pull turn signal switch with retainer plate from housing. To install, reverse removal procedure.

**1968-72 (To Feb. 1) Motor Home Chassis** — Remove horn button and switch assembly, and steering wheel. Remove directional indicator switch lever with an open-end wrench on lever flats. Loosen directional indicator screw three or four turns and lift switch off column. To install, reverse removal procedure.

**1972 (After Feb. 1)-74 Motor Home Chassis** — Remove horn pad assembly and steering wheel. Disconnect electrical wiring connector at steering column jacket. Remove screw and remove directional indicator switch lever. Remove screws retaining directional switch and upper bearing. Remove retainer and lift switch. To install, reverse removal procedure.

**1965-68 "D" & "W" Models** — Remove horn assembly and steering wheel. Remove steering column tube upper spring and spacer. Remove directional indicator lever. Disconnect directional indicator wires at lower connector. Remove the two screws from directional indicator switch, then remove switch and wiring assembly from column. To install, reverse removal procedure.

## CHRYSLER CORP. (Cont.)

**1969-71 "D" & "W" Models** — Remove horn assembly and steering wheel. Remove directional indicator switch lever retaining screw and lift out lever. Unplug column wiring connector under instrument panel. Remove screw and lift off wiring cover from steering column. Remove snap ring from upper end of steering shaft. Remove directional signal switch and upper bearing retainer screws. Remove retainer and lift switch upward. To install, reverse removal procedure.

**1972-74 "D" & "W" Models** — Remove horn assembly and steering wheel. Remove plastic trim plate from instrument panel under steering column and unplug wiring connector at instrument panel. Remove directional signal switch and upper bearing retainer screws and lift switch upward. To install, reverse removal procedure.

**1965-72 "P" Models** — Release fasteners that hold directional signal switch to steering column, and remove switch. Disconnect wiring. To install, reverse removal procedure.

**1974 "PB" Models** — Remove horn assembly and steering wheel. Remove two screws and wiring cover from steering column. Remove retaining screw and turn signal lever from indicator switch. Remove three screws and pull turn signal switch, with retainer plate, from bearing housing.

### HAZARD FLASHER SWITCH

**All Models** — Hazard flasher switch is integral with directional signal indicator switch. Combination is removed or installed as a unit. See *Directional Signal Indicator* in this Article.

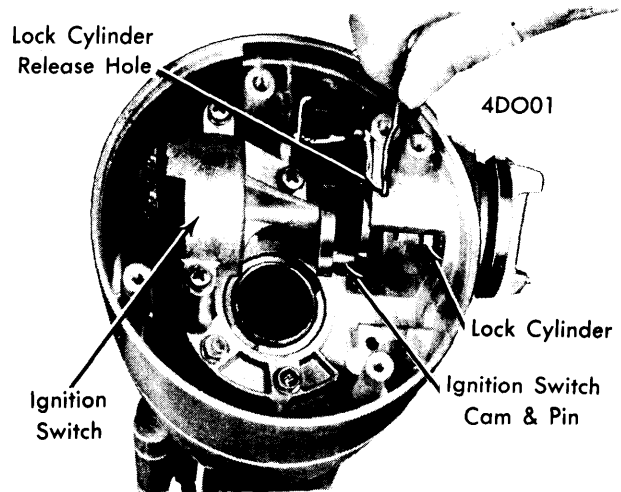
### STEERING COLUMN LOCK

**All Models** — 1) Remove steering column from vehicle (see *Steering Columns* in this Section). Clamp column in soft-jawed vise. Remove horn assembly, steering wheel, and directional signal indicator switch (see appropriate articles in this section). Remove snap ring from upper end of steering shaft (if not already removed). Remove three screws which hold bearing housing to lock housing. Install suitable steering shaft remover

(C-4044) and press shaft out of bearing (shaft will still be in steering column at this point). Remove bearing housing. Remove bearing lower snap ring from shaft and remove shaft from lower end of column.

2) Place ignition switch cylinder in "Lock" position and remove key. Insert a small screwdriver or similar tool into lock cylinder release hole and push in to release spring-loaded lock retainer. Pull ignition switch cylinder out of housing bore at same time retainer is depressed. Remove ignition switch assembly.

3) To install, reverse removal procedure noting the following: Ignition key cylinder is installed with cylinder in lock position and key removed. Insert cylinder into lock housing. Place cylinder into place until contact is made with pin on ignition switch cam. Insert key into lock and rotate until slot in cylinder plate lines up with pin. Press key cylinder the remaining way into lock housing, making sure retainer bar snaps into its slot in lock housing.



REMOVING LOCK CYLINDER