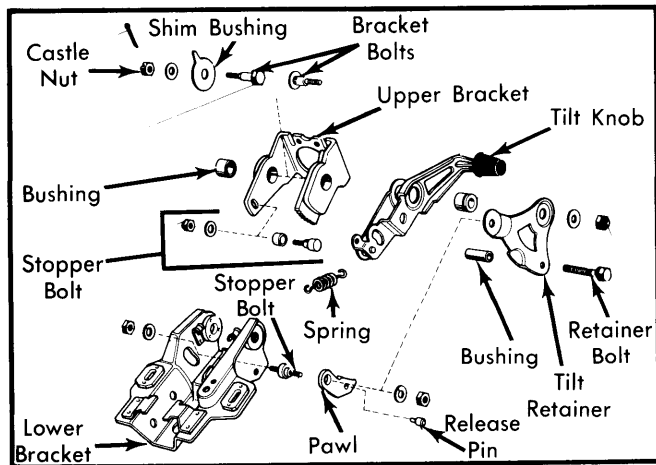


TOYOTA CELICA, CORONA, CRESSIDA, PICKUP & SUPRA – TILT WHEEL (Cont.)

OVERHAUL

Disassembly – 1) On pickup models, remove ignition key cylinder. On all models, remove tension springs and cords. Mark universal joint and lower steering shaft. Remove clamp bolt, then lower steering shaft. Remove hole cover from column.

2) Remove snap ring from upper steering shaft. Remove reclining pawl release pin and steering pawl. Drive out serrated bolt with plastic hammer, then remove reclining pawl set bolt.



**Fig. 3 Exploded View of Tilt Wheel Bracket
(All Models Shown)**

Inspection – Check upper bracket for damage. Check upper bearing for rotating smoothness. Check steering shafts for bending, damaged splines or damaged universal joints. Check tilt bracket for worn bushings, damaged pawl, broken or damaged breakaway brackets. Check column tube for bending or other damage. Repair or replace components as necessary.

Reassembly – Reassemble in reverse order of disassembly procedure and note the following; make sure all bushings, bearings, shims and bolts are not damaged or worn.

TIGHTENING SPECIFICATIONS

Application	Ft. Lbs. (mkg)
Castle Nut	11-21 (1.5-3.0)
Flexible Coupling	15-21 (2.0-3.0)
Steering Wheel Nut	22-28 (3.0-4.0)
Support Bracket	
Pickup	11-15 (1.5-2.0)
All Others	14-22 (1.9-3.1)
Support Bracket-to-Column	11-15 (1.5-2.0)
Tilt Lever Retainer Bolt	11-15 (1.5-2.0)
Tilt Steering Support Stopper Bolt	6-8 (.8-1.2)
Universal Joint Clamp Bolt [Ⓛ]	15-21 (2.0-3.0)

[Ⓛ] – Tighten clamp bolt at steering gear on pickup models to 22-32 ft. lbs. (3.1-4.5 mkg).