

# Steering Wheel & Column Switches 10-17

## TOYOTA (Cont.)

5) Put ignition key in "ACC" position. Use a small pointed tool to press down stop pin on side of cylinder to free the mechanism. Pull cylinder from housing. (Fig. 2)

6) After removing switch cylinder, column lock may be removed as follows:

- **Celica, Corolla & Supra** – Drill out shear bolts holding lock mechanism around steering column.
- **All Other Models** – Lock mechanism is part of upper column bearing assembly. Remove bolts mounting upper bearing carrier (housing lock) and slide off assembly.

**Installation** – 1) To install column lock and switch assembly, reverse removal procedure. Tighten lock housing shear-head bolts (new) until the heads shear off.

2) Fit key cylinder so ignition switch and cylinder will be aligned in "ACC" position. Insert into housing and check for proper locking operation and key movement.

3) Replace all other components (combination switch assembly, bearing retainer, steering wheel) as removed. Check for proper turn signal switch cancelling operation and smoothness of steering wheel movement.

## TRIUMPH

TR7  
Spitfire

### REMOVAL & INSTALLATION

#### STEERING WHEEL

**Removal & Installation** – Place wheels in straight-ahead position. Remove steering wheel pad and retaining nut. Mark position of steering wheel and shaft. Remove steering wheel with suitable puller. To install, reverse removal procedure.

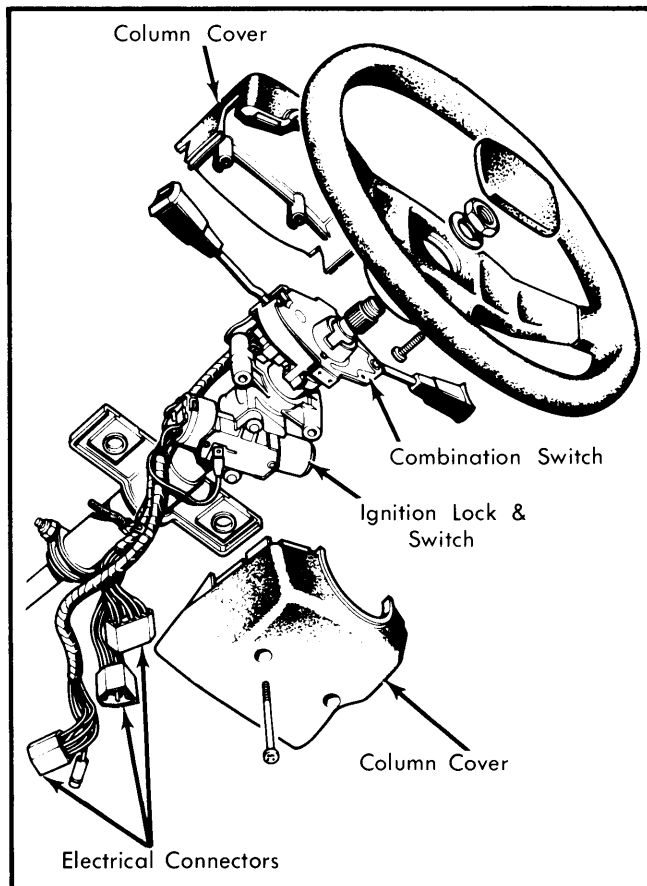


Fig. 1 TR7 Steering Wheel and Column Switches

#### TURN SIGNAL & WIPER SWITCHES

**Removal** – 1) Disconnect battery. Unscrew retaining screws for column cover halves and remove covers. Remove steering wheel as previously described.

2) Note the location of all wiring harnesses. Remove the wire harness clip securing the switch harnesses. Disconnect the two harness plugs. Loosen the switch clamp screw and remove switch assembly.

3) Individual switches may be replaced at this time, but note that the two center cross-head screws are not to be removed. Switches are separated by drilling out the two retaining rivets and removing the one cross-head screw (on right side of switch face).

**Installation** – To install, reverse removal procedure and note: Switch assembly must engage outer column assembly. Turn signal cancel collar must align in steering wheel.

#### IGNITION SWITCH AND STEERING COLUMN LOCK

**Removal** – On Spitfire only, remove nuts and washers securing steering lock shroud and withdraw shroud and column support. On all models, center punch both shear bolts mounting steering lock to column. Using a small chisel or suitable tool, remove bolts. Disconnect electrical plug and remove steering lock.

**NOTE** – It is possible to remove ignition switch without taking out column lock. There are 2 set screws mounting switch assembly in column lock housing.

**Installation** – To install ignition switch and steering column lock, reverse removal procedure and note the following: Ensure dowel pin aligns in column drilling. Fit new shear head bolts and tighten evenly.