

BMW

320i
530i
633CSi
733i

REMOVAL & INSTALLATION

DESCRIPTION

Strut type suspension consisting of a vertically mounted strut assembly. Strut assembly is mounted to chassis frame at top by means of thrust bearing. Lower end of strut assembly is mounted to ball joint which is bolted to lower control arm. Strut assembly connects to ball joint by means of a steering knuckle which is bolted to strut assembly and ball joint. Strut assembly consists of a shock absorber built into strut tube. A coil spring is mounted on outside of strut assembly. A stabilizer bar is mounted to front of crossmember and is connected at ends to lower control arms. A strut rod connects lower control arm to crossmember.

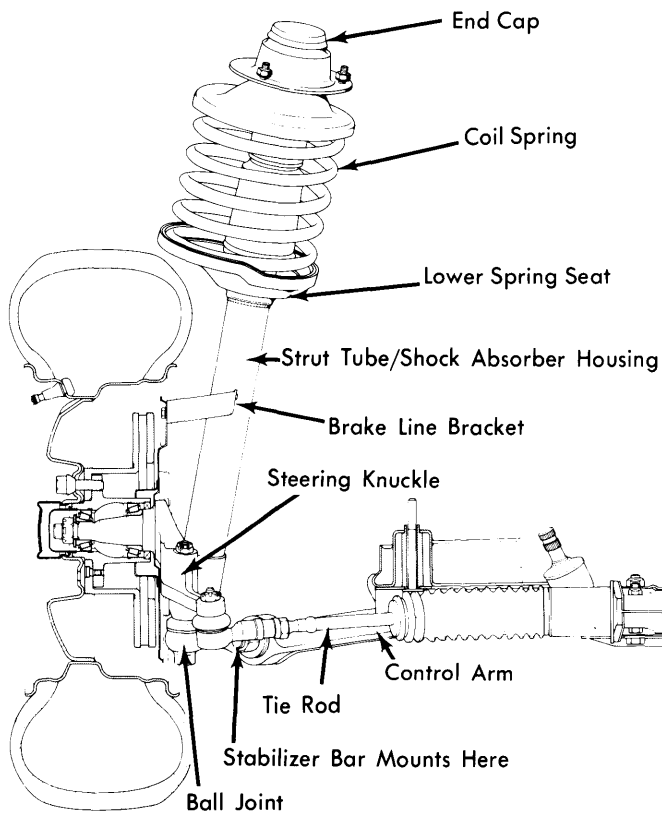


Fig. 1 BMW 320i Front Suspension Assembly

ADJUSTMENT

WHEEL ALIGNMENT SPECIFICATIONS & PROCEDURES

See *Wheel Alignment Specifications and Procedures* in **WHEEL ALIGNMENT** Section.

WHEEL BEARINGS

See *Wheel Bearings* in **WHEEL ALIGNMENT** Section.

BALL JOINT CHECKING

See *Ball Joint Checking* in **WHEEL ALIGNMENT** Section.

FRONT SUSPENSION ASSEMBLY

Removal – 1) Raise and support vehicle. Remove front wheels. Detach brake line mounting brackets from strut tube. On 733i, detach brake indicator light wiring from caliper clip. On all models, remove caliper and suspend out of way. On 320i, disconnect stabilizer bar at frame.

2) Disconnect steering shaft pinch bolt at universal joint. Index mark shaft and separate from "U" joint. Drain power steering unit, detach power steering hoses and plug openings. Remove nuts from engine dampers, heat shields and engine mounts (as equipped). Remove clamps from automatic transmission cooling lines (if equipped).

3) Check along front axle for engine ground wire. If attached at this location, remove wire. If attached, remove wire. Detach top strut-to-fender mountings. Using overhead hoist to support engine and a floor jack to support suspension, detach right end of front axle from frame member and lower suspension from vehicle.

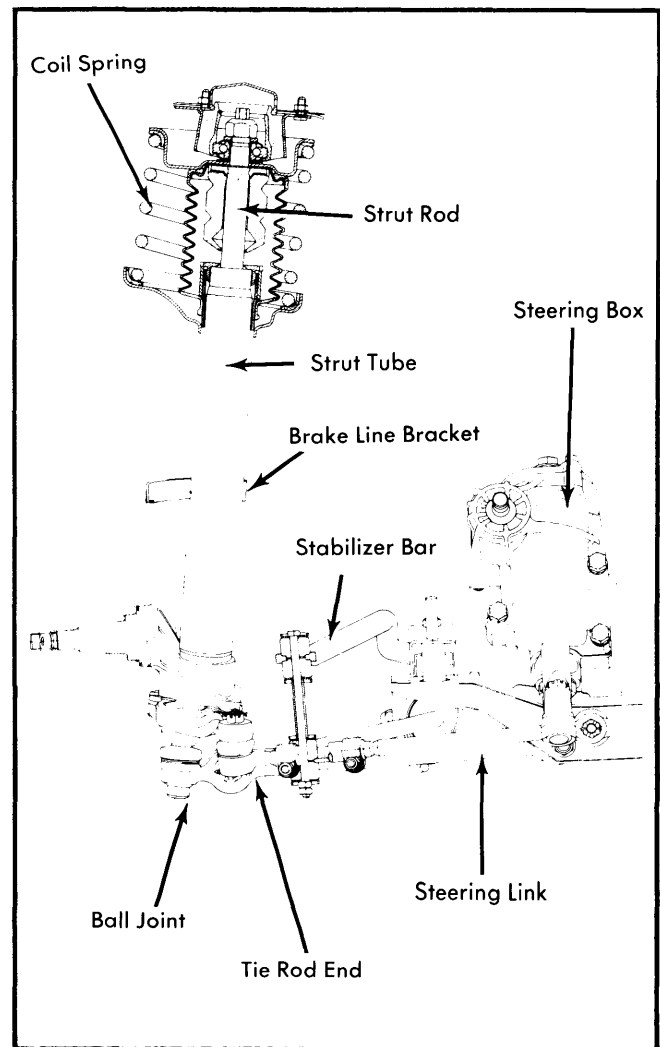


Fig. 2 BMW 530i, 633CSi and 733i Front Suspension

Installation – To install reverse removal procedure and note the following: Make sure shoulder of engine mount engages

Front Suspension

BMW (Cont.)

properly in opening. Reconnect steering shaft while front wheels are pointing straight ahead. Ensure steering shaft index marks are aligned and that mounting screw engages safety groove. Check wheel alignment and bleed power steering unit, if equipped.

LOWER CONTROL ARM

Removal – 1) Raise vehicle and remove front wheel. Disconnect stabilizer link or bar from control arm. If strut rod connects to control arm, remove from arm.

2) Detach inner end of control arm from axle carrier. On models held with castle nut only, remove castle nut and press control arm from steering knuckle. If held with safety wire, remove wire, then separate control arm and steering knuckle from shock absorber assembly.

3) Detach tie rod ball joint. Remove castle nut from steering knuckle arm (if not done so in previous step) and press control arm free.

Inspection – Check axial play of ball joint. If play exceeds specified measurements, replace control arm assembly.

Ball Joint Axial Play

| Application | In. (mm) |
|--------------------------|------------|
| 320i, 633CSi, 733i | .055 (1.4) |
| 530i | .094 (2.4) |

Installation – To install, reverse removal procedure, replacing all self-locking nuts.

STRUT TUBE ASSEMBLY

Removal – 1) Raise front of vehicle and remove front wheel. Detach stabilizer bar from control arm. Detach brake line brackets from strut tube. Remove caliper from rotor and suspend out of way. If equipped, detach brake warning indicator wire from caliper.

2) Detach tie rod ball joint from steering knuckle arm. Remove lower strut mounting bolts. Remove 3 upper strut mounting bolts and remove strut tube assembly.

Disassembly – 1) Place strut tube assembly in spring compressor. Slightly collapse spring. Remove end cap. Unscrew piston rod lock nut. Slowly release spring pressure and remove upper spring seat bearing and mounting hardware.

2) Remove auxiliary spring off piston rod. Remove shock absorber cap nut. Slide out shock absorber. Pour out used fluid.

Reassembly – 1) Fill strut housing with 1-1.5 ounces of SAE 30 oil.

2) Fit shock absorber. Tighten cap nut. Slide auxiliary spring into place. Guide coil spring into lower spring seat. Set upper bearing mount (upper spring seat) on top of coil spring. Slide piston rod through opening, after extending rod as far as possible. Attach compressor and collapse spring enough to install upper mounting nut.

Installation – To install, reverse removal procedure and tighten all nuts and bolts.

STABILIZER BAR

Removal, 320i and 733i – Raise and support vehicle. Remove front wheels for easier access. Detach stabilizer link or bar from control arms. Remove stabilizer bar brackets and take stabilizer bar from vehicle.

NOTE – Before installation, inspect bushings for excessive wear and replace as necessary.

Installation – To install, reverse removal procedure.

STRUT ROD (TRAILING ARM)

Removal, 530i and 633CSi – 1) Raise vehicle and place on safety stands. Remove front wheels.

2) Separate stabilizer bar from control arm. Remove nut and thrust washer mounting strut rod to control arm.

3) Remove opposite end strut rod nut. Separate control arm from crossmember (axle carrier) and remove strut rod.

Installation – To install, reverse removal procedure and note: Convex side of thrust washer faces nut.

TIGHTENING SPECIFICATIONS

| Application | Ft. Lbs. (mkg) |
|---------------------------------------|-----------------|
| Stabilizer Bar or Link-to-Control Arm | |
| 320i | 50-65 (6.9-9.0) |
| 733i | 18-20 (2.5-2.8) |
| Stabilizer Link-to-Stabilizer Bar | |
| 733i | 36-40 (5.0-5.5) |
| Control Arm-to-Axle Carrier | |
| 733i | 59-66 (8.2-9.2) |
| Stabilizer Bar Brackets | 34-37 (4.3-4.8) |
| Front Axle-to-Engine Carrier | |
| 320i | 31-35 (4.3-4.8) |
| 530i & 633CSi | 58-65 (8.1-9.0) |
| Shock Absorber Cap Nut | 87-101 (12-14) |
| Tie Rod Castle Nut | 25-29 (3.5-4.0) |