

## HONDA (Cont.)

### STEERING LOCK & IGNITION SWITCH

**Removal** — Remove steering column upper and lower shrouding. Disconnect ignition switch electrical wiring at lower end of steering column. Center punch shear bolts. Drill out shear head bolts and extract from lock bracket. Remove ignition switch.

**NOTE** — On Civic CVCC models, leave ignition switch in "ACC" for disassembly.

**Installation** — Insert new ignition switch. Hand tighten new shear bolts. Check switch operation at this time. Tighten shear bolts. Reconnect switch electrical leads.

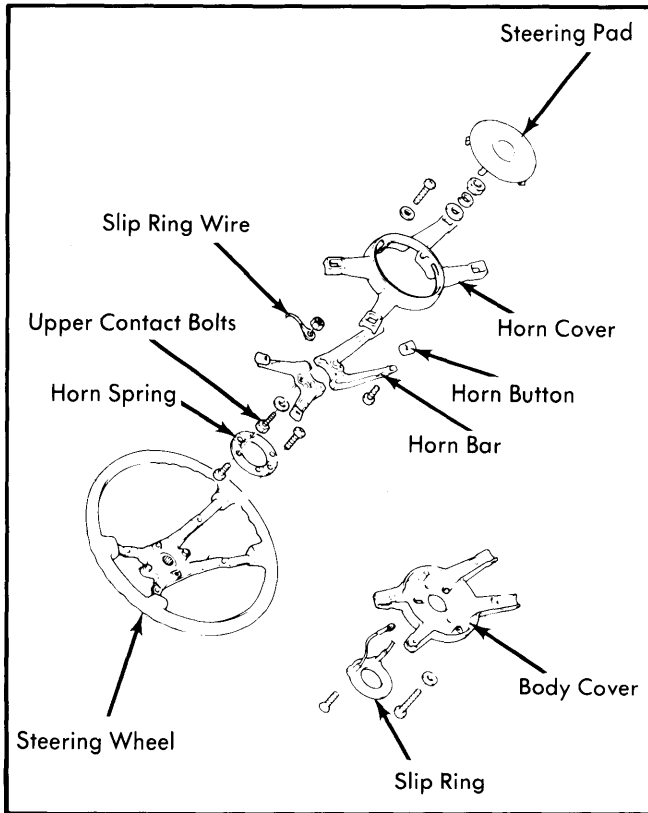


Fig. 2 Exploded View of Accord Steering Wheel and Related Components

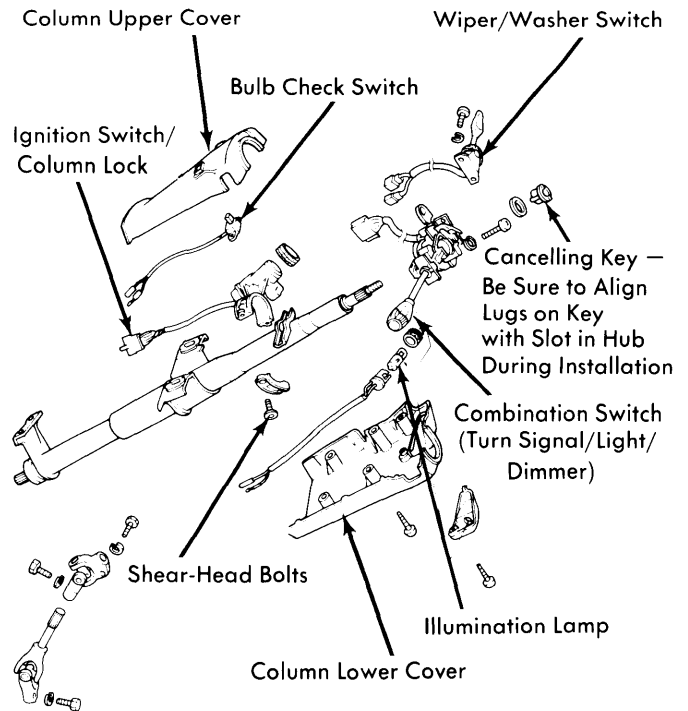


Fig. 3 Disassembled View of Upper Column Components — Accord Shown; Others Similar

## JAGUAR

XJ6  
XJ12  
XJS

### REMOVAL & INSTALLATION

#### HORN PAD & STEERING WHEEL

**Removal; XJS** — 1) Set front wheels in straight-ahead position. Mark this position on steering wheel and do not turn wheel again.

2) Remove three screws securing lower switch cover and detach cover.

3) Working from below, remove clamp bolt securing split collet adaptor to steering column. Slacken lock nut of grub screw in collet adaptor and loosen grub screw by two turns.

4) Withdraw steering wheel, complete with hand lock nut, impact rubber, collet adaptor and shaft.

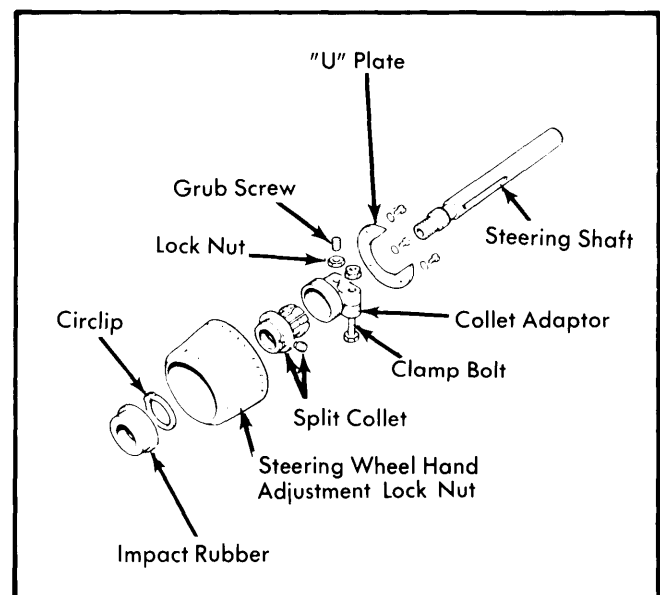


Fig. 1 Components Located Under Steering Wheel

# Steering Wheel & Column Switches 10-9

## JAGUAR (Cont.)

**Dismantling** — 1) Unscrew two self-tapping screws from lower face of steering wheel boss and lift off padded horn contact.

2) Unscrew nylon nut from top of steering wheel shaft and remove it carefully, taking out the horn contact tube also.

3) Remove self-locking nut and plain washer which retain steering wheel. Carefully pull steering wheel from the shaft, collecting both halves of the split cone.

**Installation** — To install, reverse removal procedure and note the following: Be sure that front wheels are always kept in a straight-ahead position. When tightening collet clamp, tighten grub screw finger-tight, snug down its lock nut and torque clamp bolt to 10-12 ft. lbs. (1.4-1.6 mkg).

### HORN PAD & STEERING WHEEL

**Removal; XJ12 & XJ6** — 1) Set front wheels in straight-ahead position. Loosen steering wheel adjustment lock nut. Pull wheel outward as far as possible. Remove both horn pad screws and take off pad.

2) Lock steering wheel. Remove horn contact plunger from upper column. Remove wheel mounting nut. Tap steering wheel off splines and collect collets.

**Installation** — To install, reverse removal procedure.

### STEERING LOCK

**Removal** — Take off upper column shrouding. Using a center punch, make several dimples in shear bolt and rotate bolt out.

**Installation** — Reverse removal procedure.

### IGNITION SWITCH

**Removal** — Disconnect battery ground. Separate column shrouding from switch side. On XJS models only, disengage retaining ring holding ignition switch in housing. On XJ12 and

XJ6 models, maneuver shrouding until access to ignition switch set screw is gained; loosen screw. Force switch and wiring clear of housing. On all models, disconnect ignition switch wiring at multi-pin connector. Remove switch and harness.

**Installation** — To install, reverse removal procedure. On XJS models only, make sure lock tab on retaining ring engages slot.

### COMBINATION SWITCH

**Removal; XJ12 & XJ6** — Disconnect battery ground. Take off steering column lower shroud. Remove steering wheel as previously outlined. Take off steering column upper shroud. Take cover out from below instrument panel. Loosen pinch bolt and pull combination switch assembly from steering column. Disconnect electrical wiring. Hazard flasher can now be separated by disconnecting wires, depressing tangs and pushing switch through mounting plate.

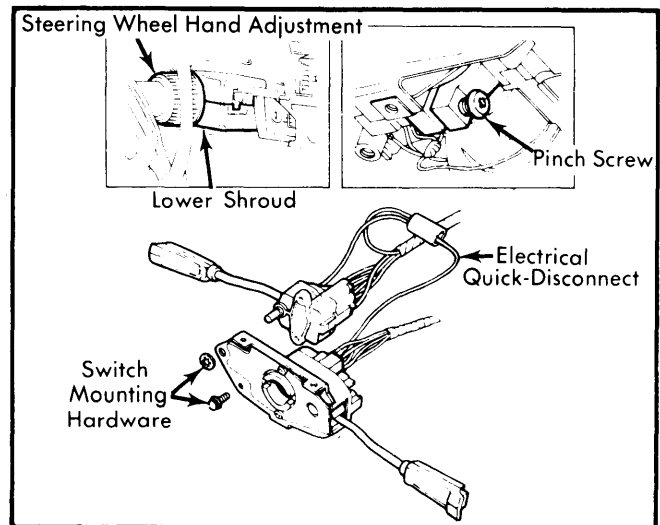


Fig. 2 Combination Switch Assembly

**Installation** — To install, reverse removal procedure.

## LANCIA

Lancia

### REMOVAL & INSTALLATION

#### STEERING WHEEL

**Removal** — Place front wheels in straight ahead position. Disconnect battery. Remove horn cover mounting screws from below steering wheel spokes. On Coupe models only, horn cover will pry off. Remove spring. Mark steering wheel and shaft. Remove mounting nut. Fit puller 88062038 (or equivalent) and remove steering wheel.

**NOTE** — On some early models it will be necessary to drill and tap two holes for puller.

**Installation** — To install, reverse removal procedure. Make sure index marks on steering wheel and shaft align.

#### STEERING COLUMN LOCK AND IGNITION SWITCH

**Removal** — 1) Disconnect battery. Place front wheels in straight ahead position. Remove steering shaft mounting bolt and take off lower column casing. Disconnect multi-plug from socket. Remove steering column cover nuts and lift off complete with controls and steering wheel.

2) Use a .236" (6 mm) drill and remove shear bolts mounting column lock. Punch out bolts (if necessary) and lift out lock. Remove bolt keeping ignition switch to column lock support. Fit key and turn switch to "GAR", remove key. Use a metal pointed tool, depress lock spring, and slip out lock at same time.

**Installation** — Reassemble ignition switch. Fit column lock into position on steering column. Tighten mounting bolts until heads shear. Refit steering shaft lower end and tighten nut. Install upper cover to steering column and tighten mounting