

FIAT 124

124 Sedan
124 Station Wagon
124 Coupe Sport
124 Spider

REMOVAL & INSTALLATION

ALL MODELS

Removal – After removing steering wheel, horn button, and turn signal switch, remove steering column bracket by disconnecting column front ignition switch and removing four column-to-instrument panel retaining screws. Unbolt clamp securing steering column to worm shaft and pull column up into passenger compartment.

Installation – Insert column through opening in instrument panel. Fit worm shaft to steering column and lock with clamp. Replace column support bracket to steering column and connect with attaching screws (loosely). Replace steering wheel temporarily and turn two or three times side to side. Attach directional signal switch, then torque column bracket bolts to

11 ft. lbs. (1.5 mkg). Tighten steering wheel nut and connect switch wiring. Replace remaining components in reverse of removal procedure.

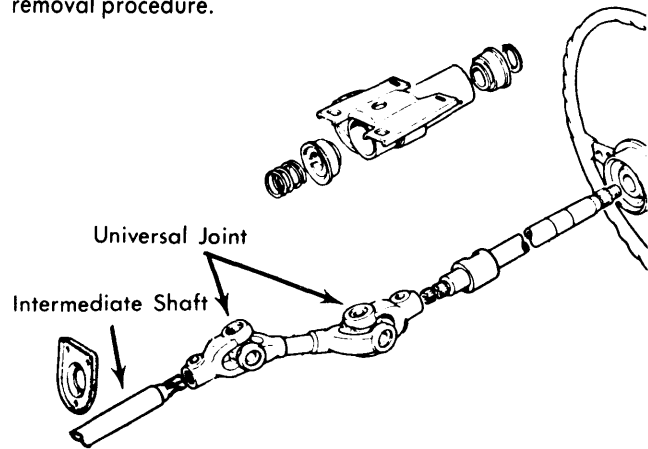


Fig. 1 Detail Showing Steering Column Flexible Coupling

FIAT X1/9, 128 AND 131

X1/9
128
131

DESCRIPTION

The steering column is composed of two sections. The top section is mounted on two ball bearings, while the lower section is equipped with two universal joints.

REMOVAL & INSTALLATION

STEERING COLUMN (ALL MODELS)

Removal – Disconnect battery. Remove screws holding column cover halves. On 131 models, remove steering column adjustment knob. Detach electrical connectors at steering column. Remove nuts and washers retaining column at support bracket below instrument panel. Unscrew pinch bolt holding lower end of steering shaft to gear box. Remove column assembly from vehicle. Dismantle steering wheel and turn signal unit, if necessary.

Installation – To install, reverse removal procedure.

UPPER COLUMN BEARING REPLACEMENT (128 MODELS)

Removal – 1) Remove screws attaching horn button cover and screws attaching steering column cover. Unscrew steering wheel nut and take off wheel. Loosen turn signal switch retaining nut and disconnect electrical wiring, then remove nut and switch.

2) Withdraw retaining ring and allow spring to extend. Remove nuts attaching steering column support to instrument panel. Disconnect universal joint between upper and lower column sections. On bench, push out top end of column and remove bearing, then repeat on lower end bearing.

Installation – Replace bearings in reverse of removal procedure.

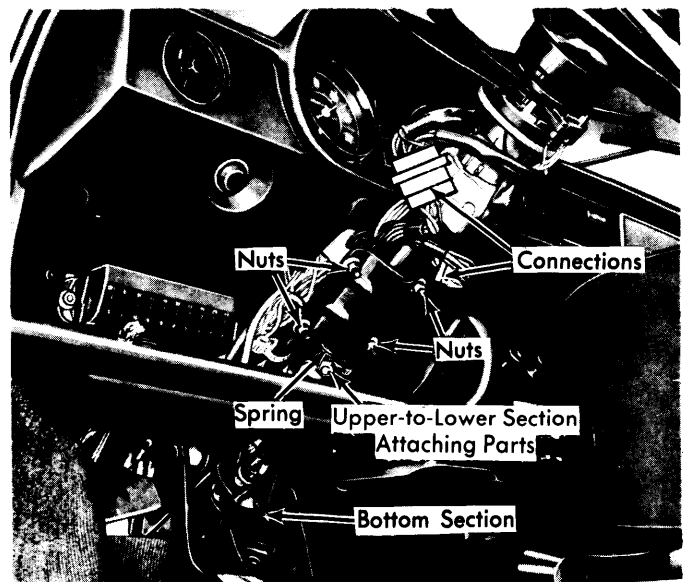


Fig. 1 Installed View of Steering Column (128 Models)