

PANTERA

"L" Sport Coupe
 "GTS" Sport Coupe

REMOVAL & INSTALLATION

STEERING COLUMN UPPER SHAFT

Removal — 1) Disconnect battery ground cable. Remove steering wheel and column tube flange. Unbolt column support from underside of instrument panel. Lower the column. Remove screws securing steering column shroud and detach shroud halves. Note the difference in holding screws for installation reference.

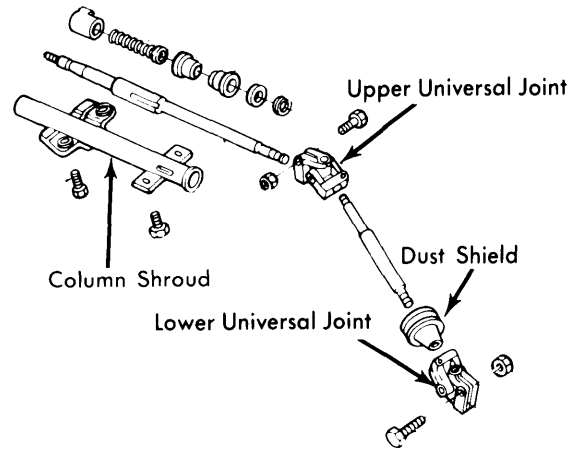
2) Disconnect ignition switch and turn signal assembly from steering column. Allow units to hang on wire harness. Disconnect upper shaft from universal joint coupling and remove upper shaft from vehicle.

Installation — To install, reverse removal procedure, noting the following: Column shroud halves have a clip which is used in holding them together. Ensure this clip is secured when mounting the column shroud.

STEERING COLUMN LOWER SHAFT

Removal — Raise vehicle on hoist. Disconnect lower steering shaft from lower universal joint coupling. Lower the vehicle. From inside driver's compartment, disconnect the lower steering shaft from the upper universal joint coupling. Pull shaft free from dust shield and remove it from vehicle.

Installation — To install, reverse removal procedure, keeping front wheels in straight-ahead position at all times.



3PA02

PANTERA STEERING COLUMN

TIGHTENING SPECIFICATIONS

Application	Ft. Lbs. (mkg)
Steering Wheel Nut	25-30 (3.46-4.15)
Upper Universal Joint Pinch Bolt	12-15 (1.66-2.07)
Lower Universal Joint Pinch Bolt	12-15 (1.66-2.07)