

FIAT 124

124 Sedan
124 Station Wagon
124 Coupe Sport
124 Spider

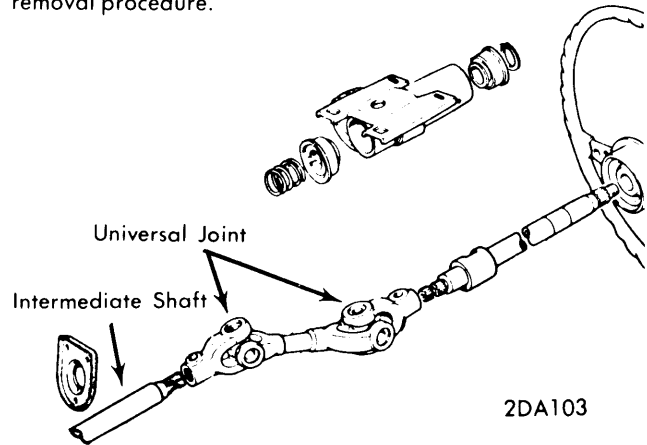
REMOVAL & INSTALLATION

ALL MODELS

Removal – After removing steering wheel, horn button, and turn signal switch, remove steering column bracket by disconnecting column front ignition switch and removing four column-to-instrument panel retaining screws. Unbolt clamp securing steering column to worm shaft and pull column up into passenger compartment.

Installation – Insert column through opening in instrument panel. Fit worm shaft to steering column and lock with clamp. Replace column support bracket to steering column and connect with attaching screws (loosely). Replace steering wheel temporarily and turn two or three times side to side. Attach directional signal switch, then torque column bracket bolts to

11 ft. lbs. (1.5 mkg). Tighten steering wheel nut and connect switch wiring. Replace remaining components in reverse of removal procedure.



**FLEXIBLE STEERING COUPLING
(124 COUPE & SPIDER)**

FIAT 128 & X1/9

128 Sedan
128 Station Wagon
128 SL Coupe
X1/9

DESCRIPTION

The steering column is composed of two sections. The top section is mounted on two ball bearings, while the lower section is equipped with two universal joints.

REMOVAL & INSTALLATION

STEERING COLUMN (ALL MODELS)

Removal – Disconnect battery. Remove screws holding column cover halves. Detach electrical connectors at steering column. Remove nuts and washers retaining column at support bracket below instrument panel. Unscrew pinch bolt holding lower end of steering shaft to gear box. Remove column assembly from vehicle. Dismantle steering wheel and turn signal unit, if necessary.

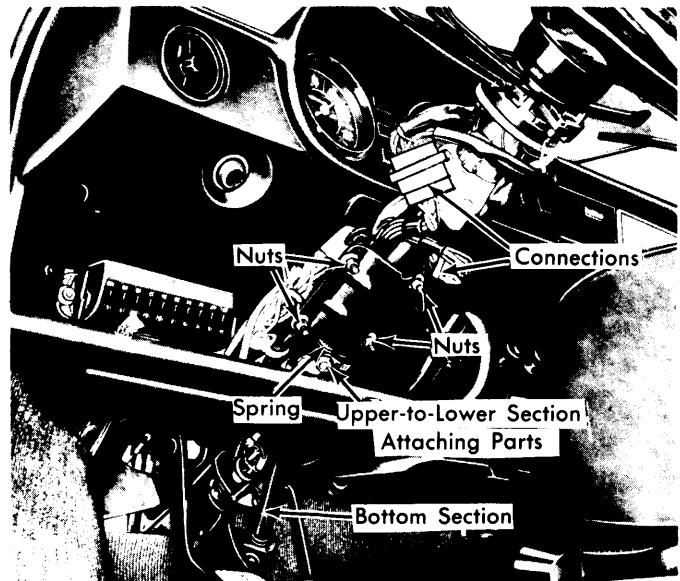
Installation – To install, reverse removal procedure.

UPPER COLUMN BEARING REPLACEMENT (128 MODELS)

Removal – 1) Remove screws attaching horn button cover and screws attaching steering column cover. Unscrew steering wheel nut and take off wheel. Loosen turn signal switch retaining nut and disconnect electrical wiring, then remove nut and switch.

2) Withdraw retaining ring and allow spring to extend. Remove nuts attaching steering column support to instrument panel. Disconnect universal joint between upper and lower column sections. On bench, push out top end of column and remove bearing, then repeat on lower end bearing.

Installation – Replace bearings in reverse of removal procedure.



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STEERING COLUMN ASSEMBLY (128 MODELS)