

# Steering Columns

## DATSUN B210, 610 & 710

**B210  
610  
710**

### DESCRIPTION

The steering column used on these vehicles is a safety, collapsible type which is designed to compress on impact. Between the steering wheel and the steering gear assembly, a rubber coupling is used to prevent road vibrations from reaching the steering wheel.

### REMOVAL & INSTALLATION

*NOTE* — During any service procedure involving the steering assembly, do not hammer or exert extreme pressure on the steering column or damage to the collapsible section may result.

**Removal** — Unscrew bolt securing worm shaft to rubber coupling. Remove steering wheel. See *Datsun under STEERING WHEEL & COLUMN SWITCHES* in this section. Loosen screws and remove steering column shroud halves, then remove turn signal switch assembly. Unbolt flange plate from toeboard. Detach column support clamp from instrument panel. Draw out steering column assembly (into passenger compartment).

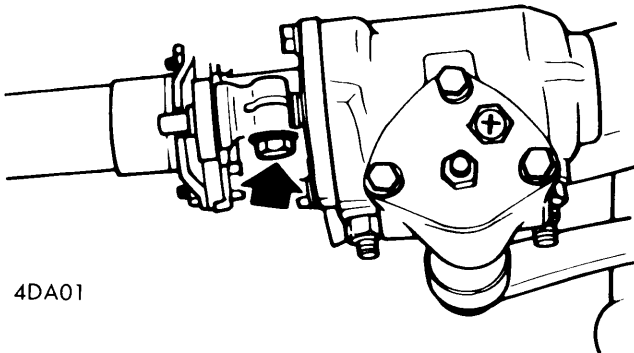
**Installation** — To install, reverse removal procedure, noting the following: Before attaching steering column, set front wheels in straight-ahead position. When attaching column to worm shaft coupling, be sure punch mark on top end of column shaft is straight up. Ensure all bolts are tightened as required.

### OVERHAUL

*NOTE* — This article does not outline an overhaul procedure; it is recommended that, should damage to the column occur, it be replaced as an assembly.

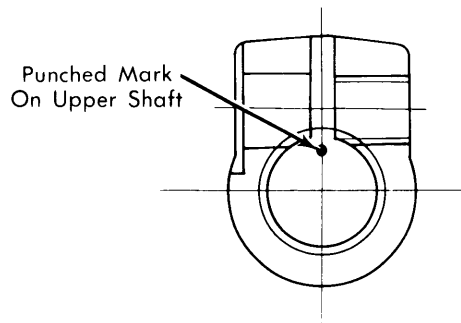
### TIGHTENING SPECIFICATIONS

Application	Ft. Lbs. ( mkg)
Column Support Bracket-to-Instrument Panel	
B210, 610.....	11-13 (1.5-1.8)
710.....	6-8 (0.8-1.1)
Column Support Nuts .....	2.5-3.3 (.35-.45)
Steering Wheel Nut .....	29-36 (4.0-5.0)
Rubber Coupling-to-Worm Shaft.....	29-36 (4.0-5.0)



4DA01

**CLAMP BOLT INSTALLATION**



3DA03

**ALIGNING PUNCH MARK**