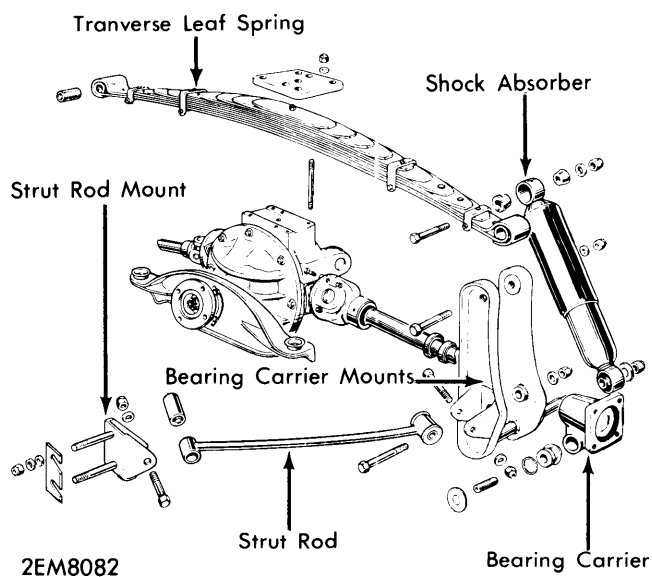


1963-73 TRIUMPH SPORTS 6, 1200, SPITFIRE & GT6

Sports 6 (1963)
 1200 (1963-67)
 Spitfire, All Models (1963-73)
 GT6, All Models (1968-73)

DESCRIPTION

Semi-trailing arm, independent type with a transverse leaf spring. Strut rods are connected at front to chassis and at rear to axle bearing carrier. Transverse leaf spring is mounted in center to differential and at ends to mounts connected to bearing carrier. Hydraulic shock absorbers are mounted between bearing carrier at bottom and chassis at top.



REAR SUSPENSION COMPONENTS

ADJUSTMENT

WHEEL ALIGNMENT SPECIFICATIONS & PROCEDURES

See *Wheel Alignment Specifications and Procedures* in **WHEEL ALIGNMENT** Section.

REMOVAL & INSTALLATION

TRANSVERSE LEAF SPRING

Removal – Raise vehicle, position safety stands under chassis and remove both rear wheels. Disconnect brake line from flex line at unions. Disconnect parking brake cable. Place a jack under lower shock absorber mount. Disconnect lower shock absorber from mount on bearing carrier. From inside luggage compartment, remove plate covering spring mount on differential. Remove nuts and clamp plate from spring mount. Remove mounting studs from differential and pull spring out through side of fender well.

Installation – To install transverse leaf spring, reverse removal procedure. Spring is marked "FRONT" and must be installed correctly. Do not tighten spring to bearing carrier bolts until weight of vehicle is on rear wheels.

STRUT RODS

Removal – Raise vehicle, position safety stands under chassis and remove wheels. Place a jack under lower shock absorber mount and raise jack until strut rod bolts can be removed easily. If shims are removed from strut rod mount on chassis, make sure the same amount of shims are reinstalled.

Installation – To install strut rod, reverse removal procedure. Install same amount of shims at front mount as were removed and check rear wheel alignment.

BEARING CARRIER MOUNTS

Removal – Raise vehicle, position safety stands under chassis and remove wheel and tire. Disconnect strut rod from bearing carrier mount. Disconnect lower shock absorber mount. Remove bolt securing transverse leaf spring to bearing carrier mount. Remove pivot bolt securing mount to bearing carrier and remove mount.

Installation – To install bearing carrier mounts, reverse removal procedure.

TIGHTENING SPECIFICATIONS

| Application | Ft. Lbs. (mkg) |
|-------------------------------------|----------------|
| Lower Shock Absorber Mount | 33 (4.6) |
| Upper Shock Absorber Mount | 43 (5.9) |
| Strut Rod Pivot Bolts | 28 (3.9) |
| Strut Rod Bracket-to-Chassis..... | 28 (3.9) |
| Mounts-to-Bearing Carrier..... | 43 (5.9) |
| Transverse Spring Pivot Bolts | 43 (5.9) |