

Steering Columns

1970-71 SUBARU

Subaru 1100 (1970-71)
Subaru 1300 (1971)

DESCRIPTION

Column is connected to steering gear by a flexible rubber coupling. Steering column also serves as a support for the clutch pedal, brake pedal, and brake master cylinder.

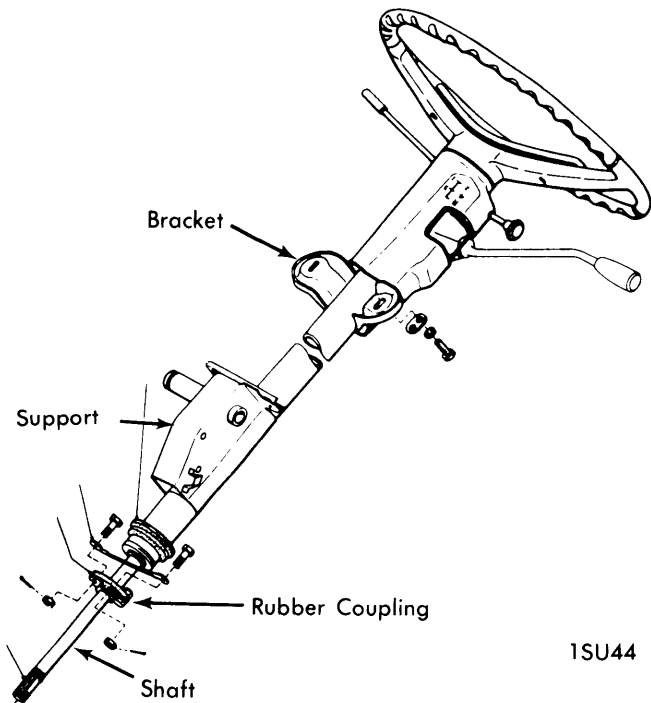
REMOVAL & INSTALLATION

Removal - 1) Disconnect battery, then remove horn control, steering wheel, and combination switch. See 1970-71 Subaru STEERING WHEEL REMOVAL Section.

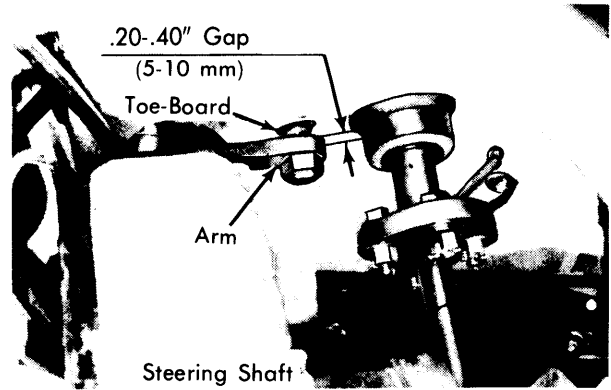
2) Remove back-up light switch wires, then remove shift rod cotter pin and washer. Leave shift rod in a condition where it can be removed from steering column. Remove left luggage shelf.

3) Remove accelerator pedal and cable from accelerator lever. Disconnect clutch rod from clutch pedal. Remove master cylinder mounting bolts and move master cylinder away from steering column. Remove the two (upper) rubber coupling bolts and separate the shaft side from gear assembly side. Remove the two steering column bolts and pull out steering column assembly from toe-board.

Installation - Reverse removal procedure and note the following: With steering column bolts at instrument panel temporarily tightened, and shift rod reconnected, adjust steering column shaft position so that the gap between the bearing installed in toe-board and end of shift rod arm is .20-.40" (5-10 mm). When this adjustment is correct, tighten steering column bolts.



STEERING COLUMN (R.H. DRIVE SHOWN)



GAP ADJUSTMENT

TIGHTENING SPECIFICATIONS

Application	Ft. Lbs. (Mkg)
Steering Wheel Nut.....	20-29 (2.8-4.0)
Column Bracket Bolt.....	12-14 (1.6-2.0)
Master Cylinder.....	12-14 (1.6-2.0)
Rubber Coupling Nut.....	⓪3.62 (0.5)

⓪ - Tighten castellated nut to specified torque, then tighten additionally until cotter pin can be inserted.