

Steering Columns

1970-73 PEUGEOT 504 & 304

504 (1970-73)
304 (1971-72)

DESCRIPTION

Steering column consists of an upper and lower steering shaft connected by a universal joint and utilizing a flexible coupling. Mounted on the steering column is an anti-theft lock, gearshift control lever, if so equipped, lighting switch and turn signal switch.

REMOVAL & INSTALLATION

Removal – 1) Disconnect battery, unhook selector rod from lever, detach gearshift control rod and remove bolt from steering clamp. Remove steering column cover and gearshift control rod pin. Remove clamp bolt from lower collar of steering column universal joint and slide lower parts of steering column down as far as possible.

2) Disconnect anti-theft wires and three connections on steering column wiring harness. Remove bolts attaching parking brake to instrument panel. Remove four nuts holding steering column under instrument panel, then lower parking brake lever support and free the wiring harness of steering column. Remove upper steering column assembly.

Installation – Reverse removal procedure and note the following: Check operation of all controls and adjust if necessary. Coat lower column bushing with grease before attaching to sealing plate.

TIGHTENING SPECIFICATIONS

Application	Ft. Lbs. (mkg)
Parking Brake Outer Cable Clamp	7 (1)
Steering Column-to-Instrument Panel	3 (.4)
Steering Column Universal Joint Clamp Nut	7 (1)
Steering Column-to-Steering Shaft Clamp Bolt	7 (1)
Closing Plate Support Nut	7 (1)

1963-65 PORSCHE 356B & 356C

Porsche 356B (1963)
Porsche 356C (1963-65)

REMOVAL & INSTALLATION

STEERING COLUMN

Removal – Disconnect battery. Remove cover (under front hood) for access to steering box. Unscrew clamp from steering column and disconnect column from steering coupling. Loosen steering wheel nut. Pull column out of jacket, using steering

wheel to turn column until it disengages from coupling. Remove steering wheel from column. If bearing removal is necessary, push out top of column.

Installation – To install, reverse removal procedures, noting the following: Check column for free movement inside jacket.

COLUMN HOUSING

Remove steering wheel and disconnect wiring from harnesses. Unscrew mounting studs at instrument panel. Turn housing slightly to unseat it from rubber grommet in instrument panel. To install, reverse removal procedure.