

1971-73 DATSUN 1200

Datsun 1200 (1971-73)

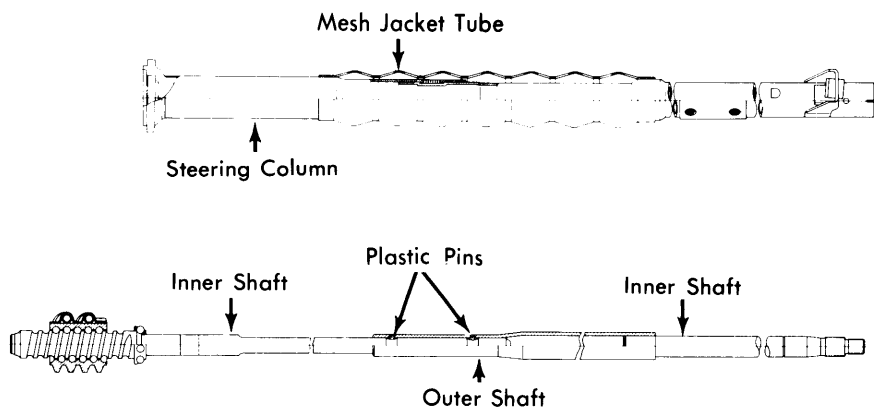
DESCRIPTION

Vehicles incorporate an energy absorbing steering column. Steering column is bolted directly to steering gear, having the steering worm as an integral part of steering shaft. Column and shaft collapse on impact by collapsing column and shearing plastic pins in steering shaft. Shaft is composed of an inner and outer shaft. Inner shaft will not rotate in outer shaft due to

design configuration but will slide in and out when pins are sheared off. Column collapses by collapsing mesh jacket tube at lower end of column.

REMOVAL & INSTALLATION

Removal — Steering column is removed as unit with steering gear. See appropriate article in *STEERING GEARS* in this Section.



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STEERING COLUMN COMPONENTS

1966-73 FIAT 124

124 (1966-73)

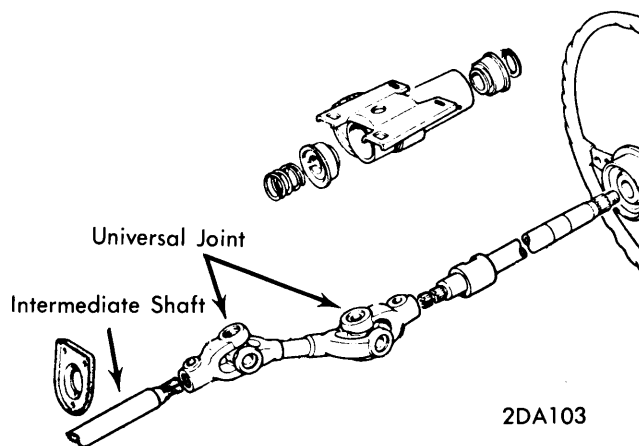
11 ft. lbs. (1.5 mkg). Tighten steering wheel nut and connect switch wiring. Replace remaining components in reverse of removal procedure.

REMOVAL & INSTALLATION

ALL MODELS

Removal — After removing steering wheel, horn button, and turn signal switch, remove steering column bracket by disconnecting column front ignition switch and removing four column-to-instrument panel retaining screws. Unbolt clamp securing steering column to worm shaft and pull column up into passenger compartment.

Installation — Insert column through opening in instrument panel. Fit worm shaft to steering column and lock with clamp. Replace column support bracket to steering column and connect with attaching screws (loosely). Replace steering wheel temporarily and turn two or three times side to side. Attach directional signal switch, then torque column bracket bolts to



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FLEXIBLE STEERING COUPLING (124 COUPE & SPIDER)