

# Steering Columns

## 1969-72 DATSUN 521 PICKUP

Datsun 521 Pickup (1969-72)

### DESCRIPTION

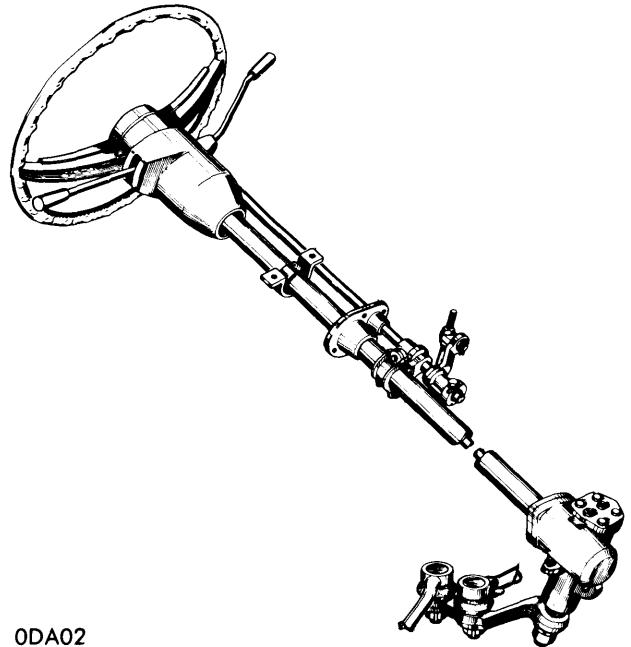
Steering column is a conventional, non-collapsible type. It is supported under the instrument panel by a bracket and bolted directly to gear box at lower end. Worm bearing adjusting shims are placed between column housing and gear box.

### REMOVAL & INSTALLATION

#### ALL MODELS

**Removal** — After removing steering wheel and turn signal switch, unscrew two attaching bolts and remove column clamp. Remove steering post grommet from firewall. If transmission control is attached to steering column jacket, detach gear lever, disconnect shift lever from shift rod and select lever from rod at column base.

**Installation** — To install, reverse removal procedure, tightening column jacket-to-gear housing bolts to 13 ft. lbs.



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## 1973 DATSUN 620

620 (1973)

### DESCRIPTION

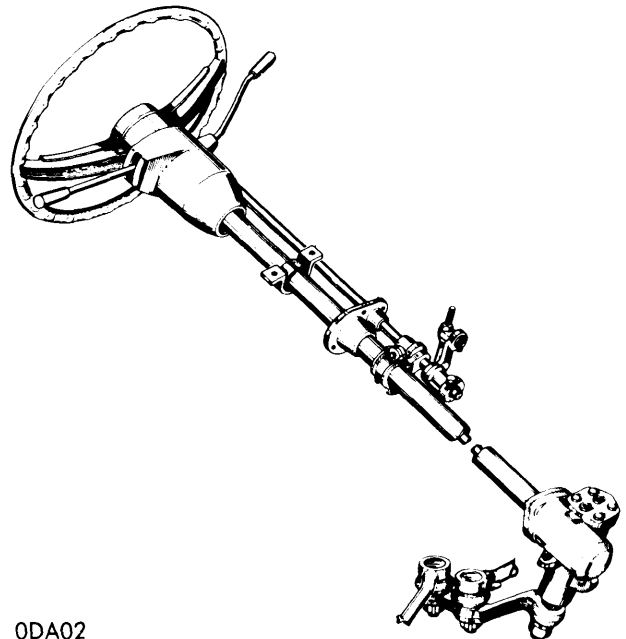
The steering column is a conventional, non-collapsible type. It is supported under the instrument panel by a post clamp. The lower end of the steering column tube is bolted directly to the gear box. The worm assembly, within the gear housing, is an integral extension of the steering shaft.

### REMOVAL & INSTALLATION

Since the worm gear is an integral, non-separable part of the steering shaft, the shaft must be removed as an assembly with the gear. See *appropriate article under STEERING GEARS & LINKAGE in this section.*

### OVERHAUL

Replacement of bearings or bushings may be accomplished during steering gear overhaul. See *appropriate article under STEERING GEARS & LINKAGE in this section.*



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