

## 1968-73 DATSUN 240Z, 510 & 610

240Z (1970-72)  
510 (1968-73)  
610 (1973)

### DESCRIPTION

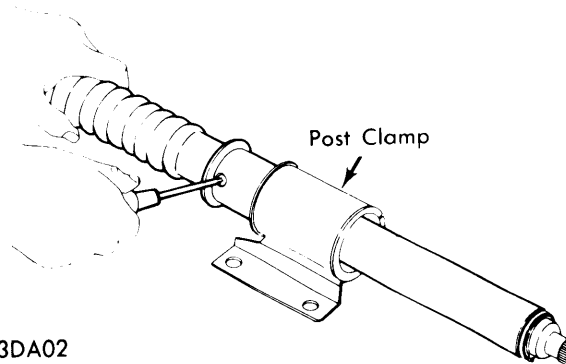
Steering column is a collapsible safety type designed to be compressed under impact. Between steering wheel and gear assembly, a rubber coupling is used to prevent road vibrations from reaching steering wheel. Two universal joints are used between the gear assembly and steering wheel to give the most suitable steering wheel position and angle.

### REMOVAL & INSTALLATION

#### ALL MODELS

**NOTE** — During removal, overhaul, and installation of steering column, do not hammer or exert extreme pressure on column or damage may result.

**Removal** — 1) Remove horn button and steering wheel nut. Pull steering wheel from shaft. Detach steering column covers and remove combination lighting switch assembly. On 610 models, remove package tray. Turn ignition switch to "GARAGE" position. If equipped with Auto. Trans. shift on column, remove cotter pin and separate shift rod.



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**REMOVING COLUMN SCREWS**

2) Disconnect steering column from lower joint shaft at rubber coupling. Unbolt steering post clamp just above bellowed section of column. Unscrew four bolts retaining steering column grommet to floor board. Pull steering column up into passenger compartment, leaving lower shaft in engine compartment.

**Installation** — To install, reverse removal procedure.

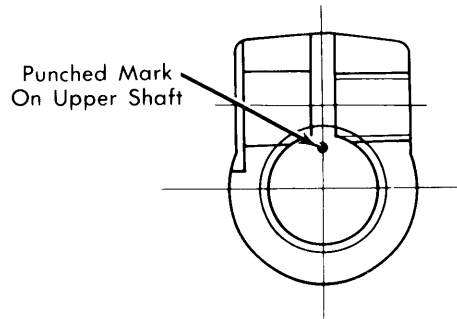
### OVERHAUL

#### 240Z & 510

**NOTE** — Model 610 collapsible steering column is recommended for replacement as an assembly. No overhaul procedures are given.

**Disassembly** — Using a wooden hammer, lightly tap steering post clamp toward steering wheel and remove three column screws. Disconnect universal joint from steering shaft. Remove snap ring and spacer from upper end of steering column, then withdraw shaft from column tube. Remove rubber coupling from lower steering joint.

**Assembly** — To assemble, reverse disassembly procedure and note the following: Apply suitable lubricant to steering shaft journal and fill dust cover with same lubricant. Punch mark on steering shaft must be aligned with slot in universal joint (see illustration).



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**ALIGNING PUNCH MARK**