

1963-73 VOLVO

All Models (1963-73)

HORN BUTTON & STEERING WHEEL

Model 544 (1963-66) – Remove fuse for horn circuit. Push horn ring down and turn counterclockwise and remove. Remove steering wheel retaining nut and, using suitable steering wheel puller, remove steering wheel.

Model 122S (1963-68) – Loosen two attaching screws on underside of steering wheel spokes and remove horn ring. Mark steering wheel position, remove steering wheel retaining nut, set turn signal lever in neutral position and using suitable steering wheel puller, remove steering wheel.

Model 1800 (1963-73) – Pry out horn crash pad, disconnect horn wire, remove the three screws and lift out horn ring, springs and washers. Remove steering wheel retaining nut, mark position of steering wheel and using suitable steering wheel puller, remove steering wheel. On earlier models, remove horn wire at steering gear housing.

Models 140 & 164 (1968-73) – Remove screws of the turn signal switch housing and lift off housing. Remove impact protection pad (over steering wheel nut) if equipped, remove horn ring screws then disconnect horn wire and remove horn ring. Position steering wheel straight ahead, remove steering wheel nut and, using a suitable steering wheel puller, remove steering wheel.

TURN SIGNAL SWITCH

Model 544 (1963-66) – Remove steering wheel. Disconnect turn signal wires and loosen lock nut (on side of steering column) and turn out lock screw. Lift turn signal housing from steering column. Remove the two switch retaining screws and remove turn signal switch.

Models 122S & 1800 (1963-73) – Remove steering wheel. Remove the three turn signal switch housing screws and lift up housing. Disconnect wires and remove two screws attaching switch to mast jacket, remove turn signal switch.

Models 140 & 164 (1968-73) – Remove screw of upper plastic cover, three screws of lower plastic cover and remove covers. If overdrive equipped, first remove overdrive switch bracket, then turn signal switch. To install reverse removal procedure. Tighten all nuts and bolts.

TIGHTENING SPECIFICATIONS

Application	Ft. Lbs. (mkg)
Steering Wheel Retaining Nut	
544, 122S & 140 Models	①30 (4.1)
164 & 1800 Models	25 (3.5)

① – On 1968-71 140 models. On 1972 and later 140 models, torque specification is 25 ft. lbs. (3.5 mkg).