

1966-73 OPEL (Cont.)

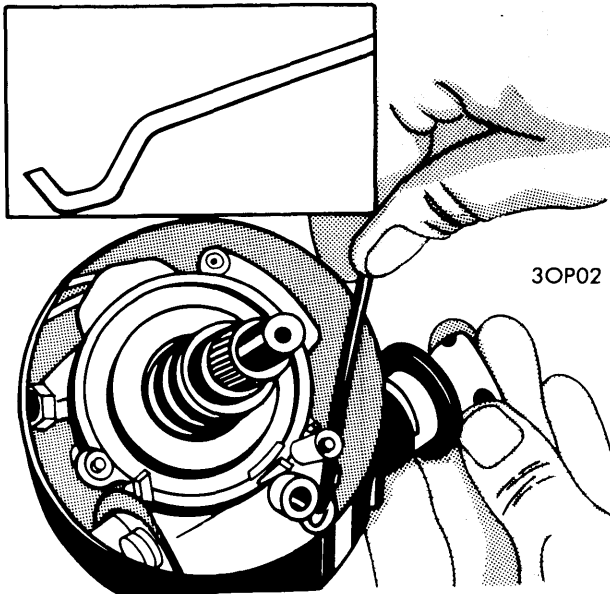
2) Unscrew slide-off base from underside of instrument panel and remove upper part of signal switch housing cover. Place thick piece of wood on front seat and allow steering column to rest on it.

3) Centerpunch shear-head bolts for lock bracket; drill and remove bolts. Remove steering and ignition lock and signal switch assemblies from mast jacket, and loosely attach slide-off base below instrument panel.

Installation, Manta & 1900 - 1) When replacing new turn signal switch, install new bearing and snap ring in switch assembly. Install switch and lock assemblies to mast jacket, using new shear-head bolts.

2) Disconnect slide-off base, replace upper half of turn signal switch housing cover and loosely reattach slide-off base. Attach steering mast jacket at front of dash panel.

3) Torque slide-off base attaching nuts. Install lower half of steering column cover and reconnect wire harness. Install steering wheel.



CHECKING FOR "RUN" POSITION

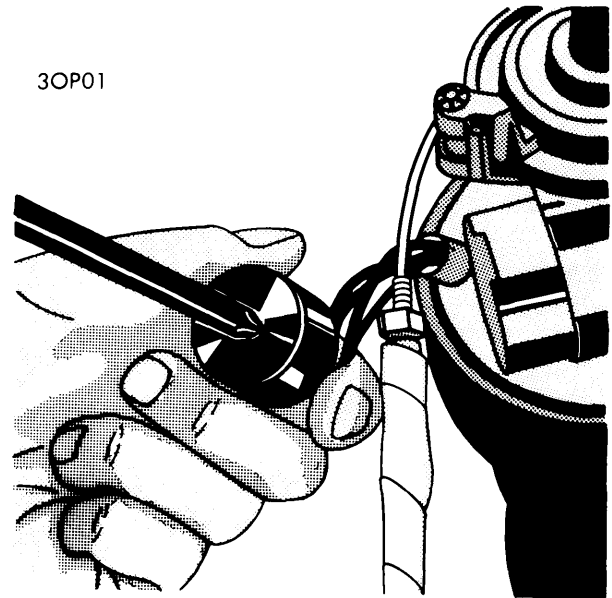
Removal, GT - 1) Remove steering wheel. Turn ignition key to "RUN" position. Using a hooked piece of stiff wire, push in lock cylinder retaining pin (see illustration), remove lock cylinder. Disconnect ignition (white) wire plug.

2) Remove steering lock Phillips-head retaining screw (near center of lock housing). Remove turn signal lever. Detach signal switch cover from housing: Pull cover directly forward, then pull slightly to the right; turn cover toward left and move it further right until left retaining screw ear is positioned under left signal switch return cam. Push signal lever into oblong opening at left side of cover and push steering lock into housing and remove cover.

3) Pull ignition switch electrical unit from left side of switch/lock housing. Mark and remove wires from connector plug. Tape wire ends and remove electrical unit and wire harness.

4) Disconnect turn signal wire harness (black). Remove wires from connector plug, noting location of each wire for installation. Remove screws and directional signal housing and switch assembly.

Installation, GT - To install, reverse removal procedure, noting the following: When reinstalling electrical unit of ignition switch, ensure switch is in "RUN" position by turning unit inner sleeve with Phillips screwdriver until springy resistance is felt (see illustration).



REMOVING LOCK CYLINDER

1973 PANTERA

Pantera (1973)

STEERING WHEEL & HORN PAD

Disconnect battery ground cable. Align steering wheel and front wheels in straight-ahead position. Mark this position on the steering wheel hub and column (for reassembly reference). Remove screws securing column tube flange to steering wheel, and remove the padding. Unscrew steering wheel retaining nut and, using hand pressure only, pull off steering wheel. During installation, refer to marks made during removal to properly align steering wheel.

