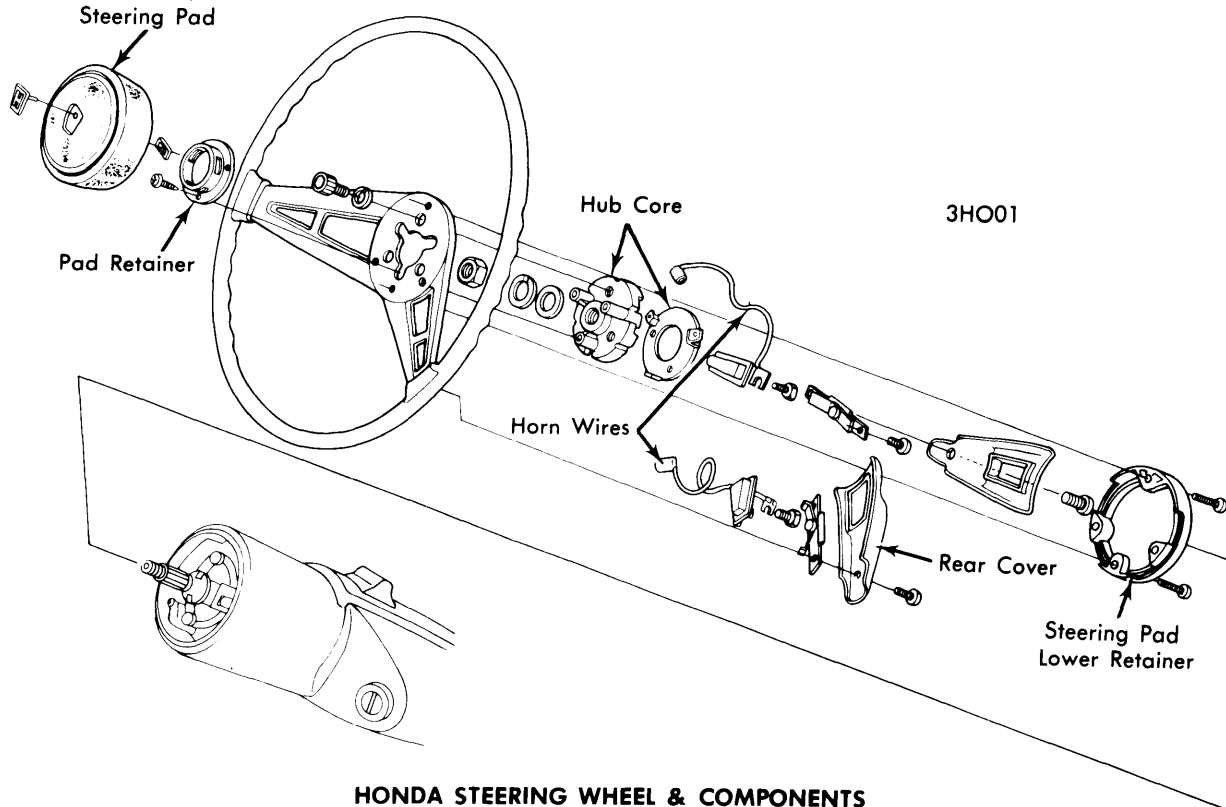


1973 HONDA CIVIC

Civic (1973)

HORN BUTTON & STEERING WHEEL

Lift off steering pad, then unscrew steering wheel retaining nut. Using hand force only, hit backside of wheel spokes to remove steering wheel from column shaft. Detach steering pad retaining bracket. Separate steering wheel and hub core assembly. Disconnect horn wire at hub core. Remove steering wheel spoke rear cover and remove horn springs and horn holder. To install, reverse removal procedure.



HONDA STEERING WHEEL & COMPONENTS

TURN SIGNAL SWITCH

Remove retaining screws for upper and lower halves of steering column. Loosen turn signal switch cam nut; then, leaving screwdriver in nut head, lightly tap screwdriver to free cam nut. Lift out turn signal switch assembly after disconnecting wiring coupler. When installing turn signal switch, engage locating tab on switch with notch in steering column; reverse other procedures. *NOTE* — Switch removal is also described as part of steering column removal. See appropriate article under *STEERING COLUMNS* in this section.

1963-73 JAGUAR

All Models (1963-73)

STEERING WHEEL & HORN BUTTON

3.8 'S' Sedan (1963-66) & Mark 10 3.8 (1963-64) — Remove back cover which is clipped onto horn ring. Remove three screw securing horn ring to steering wheel and detach ring. Unscrew lock nut and nut securing steering wheel to column shaft. Pull off steering wheel and extract two halves of split cone.

XKE 3.8, 4.2, 2+2 (1963-71) — Remove three grub screws from steering wheel hub and withdraw horn push assembly. Release lock nut and hex nut securing steering wheel in inner column shaft. Extract flat washer. Exert a sudden pressure behind steering wheel and withdraw it from column splines. Collect two split cone halves. When replacing, slacken adjuster nut behind wheel and pull column to full extent, then reverse removal procedures.

XKE Series 3 V12 (1971-73) — *CAUTION* — Do not exert any heavy force during removal and installation of steering wheel, as this will cause nylon pegs in steering column to shear. Slacken adjuster lock nut and pull steering wheel to full extent of its adjustment. Remove screws from rear of steering wheel hub and withdraw horn button. Remove pal nut, hex nut, and flat washer retaining steering wheel. Pull steering wheel from column splines. Remove split collar, impact rubber grommet, and impact washer.

Mark 10 4.2 (1965-66) — Remove four cheese head screws securing horn switch cover to steering wheel, then remove three screws securing horn ring to steering wheel and detach ring. Unscrew lock nut and nut securing steering wheel to column shaft. Pull off steering wheel and extract two halves of split cone.

420 & 420G Sedan (1967) — Remove four cheese head screws from underside of steering wheel center and detach horn switch cover. Unscrew steering wheel lock nut and retain-

Steering Wheel Removal

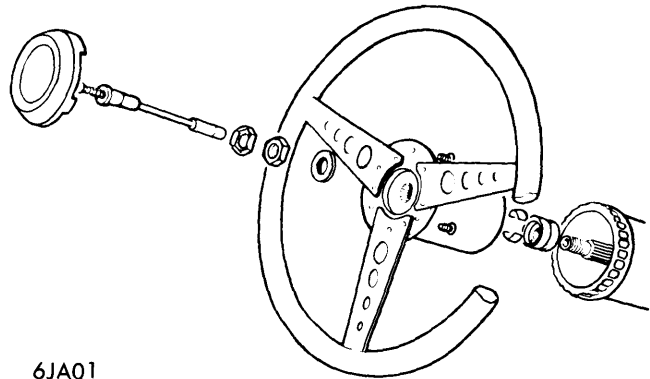
1963-73 JAGUAR (Cont.)

ing nut. Pull steering wheel from shaft and withdraw two halves of split cone. When replacing steering wheel, ensure narrowest portion of split cone is toward top of column, position wheel and push into seat.

XJ6 (1970-73) – Unscrew steering wheel adjuster nut until shank at bottom of nut is clear of column shroud. Extract safety screw now exposed. Pull steering wheel to full extent of its travel. Remove four screws securing horn ring to steering wheel. Unscrew lock nut and nut securing steering wheel to shaft. Withdraw wheel and collect two halves of split cone. Remove circlip from split collet and remove steering wheel shaft.

XJ12 – Unscrew steering wheel lock nut until safety screw in column shank is exposed. Slacken safety screw two turns and unscrew lock nut fully. Withdraw steering wheel with its attached shaft. Remove four screws from underside of wheel hub. Remove screws securing horn ring to steering wheel. Detach ring. Unscrew nut and lock nut retaining steering wheel

to shaft. Extract washer. Pull off and retain both halves of split cone and impact rubber (if equipped).



6JA01

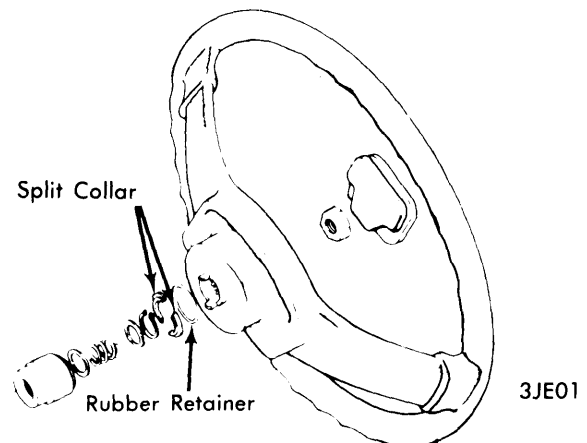
STEERING WHEEL ASSEMBLY – JAGUAR (TYPICAL)

1973 JENSEN-HEALEY

Jensen-Healey (1973)

Steering wheel is a push fit on steering shaft, and seats on split tapered collars attached to shaft. Two integral lug nuts on wheel boss engage slots in a sleeve (mounted on shaft) for directional indicator cancelling switch.

To remove, pry off center pad, unscrew nut, and pull steering wheel from shaft. To install, ensure tapered collars are in position on shaft, and are retained by rubber ring. Set front wheels straight ahead, hold steering wheel with spokes horizontal, and push onto shaft.



Split Collar

Rubber Retainer

3JE01

JENSEN-HEALEY STEERING WHEEL